

**FLOMEC®**



**TM SERIES®**  
water meters



## TM Series® Electronic Water Flowmeters

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**1/2 INCH - 2 INCH METER SIZES  
[TM05XXXXXX - TM20XXXXXX MODELS]**

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***Please save these instructions for future reference. Read carefully before attempting to assemble, install, operate or maintain the product described.***

***Protect yourself and others by observing all safety information. Failure to comply with instructions could result in personal injury and/or property damage.***

***Please refer to back cover for information regarding this product's warranty and other important information.***

**SAVE FOR YOUR RECORDS**

**Model #:** \_\_\_\_\_

**Serial #:** \_\_\_\_\_

**Purchase Date:** \_\_\_\_\_

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## BEFORE YOU BEGIN

### **Usage Requirements**

- Use TM Series meters with water and other chemicals compatible with wetted components.
- **DO NOT** use to meter fuel or incompatible chemicals.
- TM Series meters are very sensitive to electric noise if operated within 1 to 2 inches of some electric motors or other sources of electronic noise.
- This meter is not legal for trade applications.

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## UNPACKING / INSPECTION



### **Inspect**

- After unpacking the unit, inspect carefully for any damage that may have occurred during transit. Check for loose, missing or damaged parts. Shipping damage claims must be filed with carrier.
-  See General Safety Instructions, and all Cautions, Warnings, and Dangers as shown.

## GENERAL SAFETY INSTRUCTIONS

**IMPORTANT:** It is your responsibility to:

- Ensure that all equipment operators have access to adequate instructions concerning safe operating and maintenance procedures.

**⚠ WARNING**

*Compatibility of this product's material and the process fluid and/or environment should be considered prior to putting into service.*

**⚠ WARNING**

*Product should never be operated outside its published specifications for temperature or pressure. See specifications for your model.*

**⚠ WARNING**

*Make sure flow and pressure have been eliminated from process pipe prior to installing or removing product.*

**⚠ WARNING**

*Always use appropriate thread sealant or flange gaskets when connecting product to process piping.*

**⚠ CAUTION**

*To protect against leakage, seal all pipe threads with an appropriate sealing compound. Make sure the sealing compound does not intrude into the flow path.*

**⚠ CAUTION**

*PTFE thread tape is not recommended for pressures over 30 psi (2 Bars).*

**NOTE:** If connecting to new male pipe threads, burrs andcurls can adversely affect accuracy. Correct the problem prior to turbine installation.

**⚠ CAUTION**

*Installation near high electromagnetic fields and high current fields is not recommended and may result in inaccurate readings.*

## SPECIFICATIONS

	TM05 1/2 INCH	TM07 3/4 INCH	TM10 1 INCH	TM15 1-1/2 INCH	TM20 2 INCH
Type	Turbine Flowmeter				
Unit of Measure	Gallon or Litre				
Flow Range	1-10 GPM 3.8-38 L/min	2-20 GPM 7.6-76 L/min	5-50 GPM 19-190 L/min	10-100 GPM 38-380 L/min	20-200 GPM 76-760 L/min
Accuracy w/Computer	+/- 3.0% of Reading (Accuracy can be improved with field calibration)				
Max. Working Pressure	225 PSIG @ 73°F (15.5 bar @ 23°C); BSP - 150 PSIG @ 73°F (10.3 bar @ 23°C)				
Operating Temperature	+32°F to +140°F (0°C to +60°C) - Do not allow fluid to freeze inside meter				
Storage Temperature	-40°F to +140°F (-40°C to +60°C)				
Field Calibration	Yes				
Wetted Components	Housing: PVC   Journal bearings: Ceramic   Shaft: Tungsten carbide Rotor and supports: PVDF   Retaining washer: Stainless steel				
Inlet / Outlet Connections					
	TM05	TM07	TM10	TM15	TM20
S - (Spigot)	1/2 inch Schedule 80	3/4 inch Schedule 80	1 inch Schedule 80	1-1/2 inch Schedule 80	2 inch Schedule 80
N - (NPT)	1/2 inch NPT	3/4 inch NPT	1 inch NPT	1-1/2 inch NPT	2 inch NPT
B - (BSP)	N/A	N/A	1 inch BSP	1-1/2 inch BSP	2 inch BSP
Weight					
S - (Spigot)	0.38 lbs. (0.172kg)	0.43 lbs. (0.195kg)	0.49 lbs. (0.222kg)	0.66 lbs. (0.299kg)	0.78 lbs. (0.354kg)
N - (NPT)	0.55 lbs. (0.249kg)	0.67 lbs. (0.304kg)	0.84 lbs. (0.381kg)	1.38 lbs. (0.628kg)	1.78 lbs. (0.807kg)
B - (BSP)	N/A	N/A	0.84 lbs. (0.381kg)	1.47 lbs. (0.666kg)	1.93 lbs. (0.875kg)

Weight shown is with computer display. Output modules add 0.30 lbs/0.14 kg

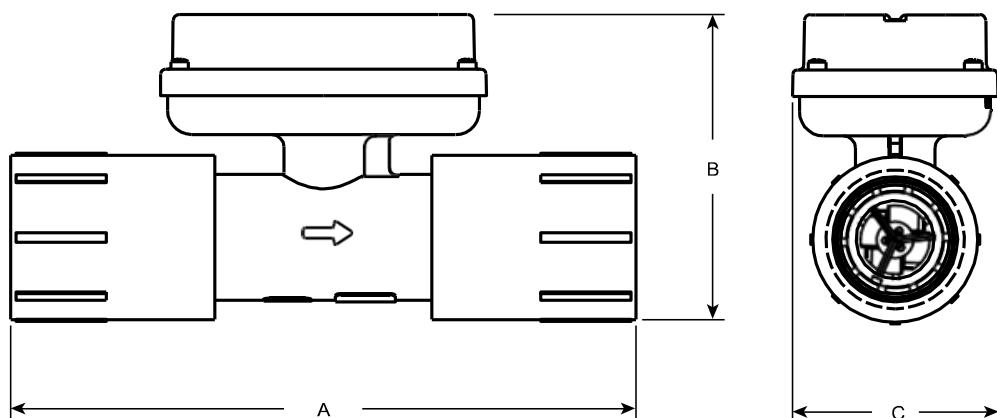
## SPECIFICATIONS (continued)

### Dimensions

TM Meter Size & Fitting	Length (A)	Height (B)	Width (C)
TM05S - Spigot	4.3 in. (109 mm)	2.5 in. (63 mm)	2.1 in. (53 mm)
TM05N - NPT	6.0 in. (152 mm)	2.7 in. (68 mm)	2.1 in. (53 mm)
TM07S - Spigot	4.4 in. (112 mm)	2.7 in. (68 mm)	2.1 in. (53 mm)
TM07N - NPT	6.1 in. (155 mm)	2.9 in. (73 mm)	2.1 in. (53 mm)
TM10S - Spigot	4.5 in. (114 mm)	2.9 in. (73 mm)	2.1 in. (53 mm)
TM10N - NPT	6.5 in. (165 mm)	3.1 in. (79 mm)	2.1 in. (53 mm)
TM10B - BSP	6.7 in. (170 mm)	3.1 in. (79 mm)	2.1 in. (53 mm)
TM15S - Spigot	5.4 in. (137 mm)	3.6 in. (91 mm)	2.1 in. (53 mm)
TM15N - NPT	7.6 in. (193 mm)	3.8 in. (96 mm)	2.3 in. (58 mm)
TM15B - BSP	7.6 in. (193 mm)	3.7 in. (94 mm)	2.2 in. (56 mm)
TM20S - Spigot	5.5 in. (140 mm)	4.1 in. (104 mm)	2.4 in. (61 mm)
TM20N - NPT	7.9 in. (200 mm)	4.4 in. (112 mm)	3.5 in. (89 mm)
TM20B - BSP	7.8 in. (198 mm)	4.2 in. (107 mm)	2.7 in. (69 mm)

Length guidelines are estimates; actual length can vary up to  $\pm 1/2$  in. (13 mm).

Output modules add 0.90 in. (23 mm) to height.



**Figure 1**

**APPROVAL RATINGS****UK  
CA****IP65****WEEE DIRECTIVE**

The Waste Electrical and Electronic Equipment (WEEE) directive (2002/96/EC) was approved by the European Parliament and the Council of the European Union in 2003. This symbol

indicates that this product contains electrical and electronic equipment that may include batteries, printed circuit boards, liquid crystal displays or other components that may be subject to local disposal regulations at your location. Please understand those regulations and dispose of this product in a responsible manner.

**ROHS COMPLIANT (2011/65/EU)**

This product is in compliance with the RoHS Directive of the European Parliament and of the Council on the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment.

## INSTALLATION

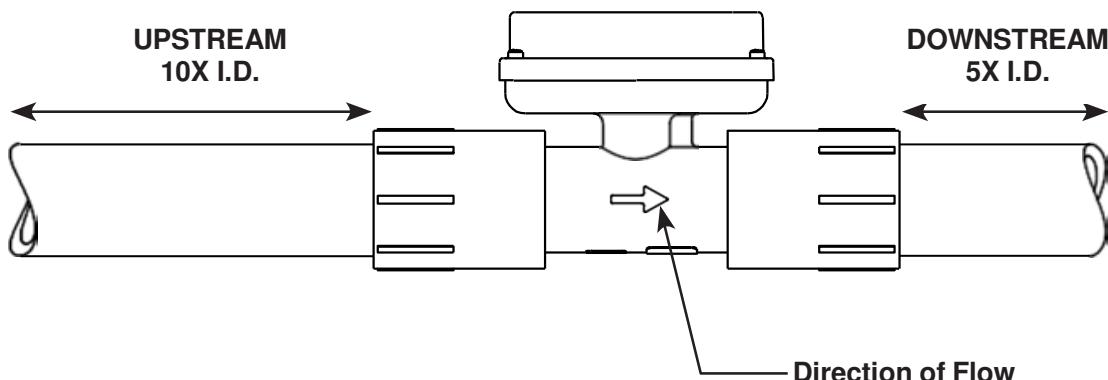
TM Series meters are available with either a computer for local electronic display, or three versions of output modules (see PARTS section of this manual) to provide a digital signal to customer interfacing equipment.

TM Series meters with computer display ship pre-configured from the factory in either gallons or litres calibration. The volume unit can be changed to several other options. Refer to the Q9 owner's manual for details on changing or customizing the volume unit.

### CONNECTIONS

Install your meter in-line either horizontally or vertically. Installation to metal connections is not recommended. Install as follows:

1. Plan to install turbine with a minimum straight pipe length as follows (see Figure 2):
  - Upstream from the turbine, allow a minimum straight pipe length of (10) times the internal diameter of the turbine.
  - Downstream from the turbine, allow a minimum straight pipe length of (5) times the internal diameter of the turbine.
2. For Spigot (Pipe) end: Use only primer and solvents approved for PVC gluing.
3. **For NPT fittings:** To achieve a pressure-tight seal up to the rated 225 psi (15.5 bar), the meter must be used with external NPT mating threads and thread sealing compound. For applications with fluid pressure less than 30 psi, it is optional to use 3 to 4 wraps of PTFE thread tape in place of the thread sealing compound. Make sure the thread sealing compound or PTFE tape does not intrude into the flow path.
4. **For BSPP fittings:** To achieve a pressure-tight seal up to the rated 150 psi (10.3 bar), the meter must be used with external BSPT mating threads and thread sealing compound. For applications with fluid pressure less than 30 psi, it is optional to use 3 to 4 wraps of PTFE thread tape in place of the thread sealing compound. Make sure the thread sealing compound or PTFE tape does not intrude into the flow path.
5. Attach meter with arrow pointed in the direction of fluid flow.
6. For NPT and BSPP Fittings: Hand tighten the meter at the housing ends. DO NOT use a wrench or similar tool to tighten. This can damage the housing.



**Figure 2**

## OPERATION / CALIBRATION

### VERIFY METER ACCURACY

Before using, check the meter's accuracy and verify calibration.

1. Make sure there is no air in the system by starting the flow until it runs steadily. Then, stop or divert the flow using a valve or nozzle.
2. Meter an exact known volume into an accurate container. For best results, meter with one continuous full stream.
3. Check the volume against the display or recording equipment. If the amount metered is accurate, further calibration is not necessary. If not, refer to the Q9 Owner's Manual (Non-Agency) Field Calibration Section for further instructions (see below).

**NOTE:** Make sure you meet the meter's minimum flowrate requirements:

TM Series Meter Minimum Flowrate	
TM05 - 1/2 inch	1 GPM (3.8 L/min)
TM07 - 3/4 inch	2 GPM (7.5 L/min)
TM10 - 1 inch	5 GPM (18.8 L/min)
TM15 - 1-1/2 inch	10 GPM (37.5 L/min)
TM20 - 2 inch	20 GPM (75 L/min)

You can download the Q9 Owner's Manual (Non-Agency) here:

## MAINTENANCE

**NOTE:** Proper handling and care will extend the life and service of the meter.

### TURBINE ROTOR

The meter is virtually maintenance-free. However, it is important the rotor moves freely. Keep the meter clean and free of contaminants.

If the rotor does not turn freely, apply a penetrating lubricant on the rotor, shaft and bearings. Remove any debris or deposits from the rotor using a soft brush or small probe. Be careful not to damage the turbine rotor or supports.

**▲ CAUTION**

*Blowing compressed air through the turbine assembly could damage the rotor.*

**▲ CAUTION**

*Do not allow liquids to dry inside the turbine.*

**▲ CAUTION**

*Handle the rotor carefully. Small scratches or nicks can affect accuracy.*

## PARTS / ACCESSORIES FOR TM SERIES METERS

PART NUMBER	DESCRIPTION
901002-52	Seal
113435-10	Conditioned Signal Module (GEN 2)
125060-10	Pulse Access/External Power/Scaled Module (GEN 2)
125100-10	4-20mA Module

## SERVICE

For warranty consideration, parts, or other service information, please contact your local distributor

To obtain prompt, efficient service, always be prepared with the following information:

- The model number of your meter.
- The serial number or manufacturing date code of your meter.
- Part descriptions and numbers.

For warranty work, always be prepared with your original sales slip or other evidence of purchase date.

**IMPORTANT:** Please contact GPI before returning any parts. It may be possible to diagnose the trouble and identify needed parts in a telephone call.

### CAUTION

*Do not return this product without prior approval from the GPI Product Support Department. Due to strict government regulations, GPI cannot accept parts unless they have been drained and cleaned.*



## NOTES



## NOTES



## NOTES



## **FLOMEC® TWO-YEAR LIMITED WARRANTY**

Great Plains Industries, Inc. hereby provides a limited warranty against defects in material and workmanship on all products manufactured by Great Plains Industries, Inc. This product includes a 2-year warranty. Manufacturer's sole obligation under the foregoing warranties will be limited to either, at Manufacturer's option, replacing or repairing defective Goods (subject to limitations hereinafter provided) or refunding the purchase price for such Goods theretofore paid by the Buyer, and Buyer's exclusive remedy for breach of any such warranties will be enforcement of such obligations of Manufacturer. The warranty shall extend to the purchaser of this product and to any person to whom such product is transferred during the warranty period.

The warranty period shall begin on the date of manufacture or on the date of purchase with an original sales receipt. This warranty shall not apply if:

- A. the product has been altered or modified outside the warrantor's duly appointed representative;
- B. the product has been subjected to neglect, misuse, abuse or damage or has been installed or operated other than in accordance with the manufacturer's operating instructions.

To make a claim against this warranty, or for technical assistance or repair, contact your FLOMEC distributor

The company will step you through a product troubleshooting process to determine appropriate corrective actions.

**GREAT PLAINS INDUSTRIES, INC., EXCLUDES LIABILITY UNDER THIS WARRANTY FOR DIRECT, INDIRECT, INCIDENTAL AND CONSEQUENTIAL DAMAGES INCURRED IN THE USE OR LOSS OF USE OF THE PRODUCT WARRANTED HEREUNDER.**

The company herewith expressly disclaims any warranty of merchantability or fitness for any particular purpose other than for which it was designed.

This warranty gives you specific rights and you may also have other rights which vary from U.S. state to U.S. state.

**NOTE: In compliance with MAGNUSON MOSS CONSUMER WARRANTY ACT – Part 702 (governs the resale availability of the warranty terms).**