

# PD6800 EXPLOSION-PROOF LOOP-POWERED PROCESS METER



- 4-20 mA Input Loop-Powered
- Modern, Sleek and Practical Enclosure
- 5 Digits, 0.7" (17.8 mm) Upper Display
- 7 Alphanumeric Character, 0.4" (10.2 mm) Lower Display
- SafeTouch® Through-Glass Button Programming
- Password Protection
- 32-Point, Square Root, or Exponential Linearization
- Loop-Powered or External DC-Powered Backlight Standard
- HART® Protocol Transparent
- 3 V Drop (6.0 V with Backlight)
- Explosion-Proof, IP68, NEMA 4X Enclosure
- Operates from -40 to 75°C

PRECISION DIGITAL CORPORATION

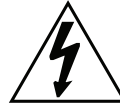


## Disclaimer

The information contained in this document is subject to change without notice. Precision Digital makes no representations or warranties with respect to the contents hereof; and specifically disclaims any implied warranties of merchantability or fitness for a particular purpose.



**CAUTION:** Read complete instructions prior to installation and operation of the meter.



**WARNING:** Risk of electric shock or personal injury.



## WARNINGS

- This product is not recommended for life support applications or applications where malfunctioning could result in personal injury or property loss. Anyone using this product for such applications does so at his/her own risk. Precision Digital Corporation shall not be held liable for damages resulting from such improper use.
- Failure to follow installation guidelines could result in death or serious injury. Make sure only qualified personnel perform the installation.
- Never remove the meter cover in explosive environments when the circuit is live.
- Cover must be fully engaged to meet flameproof/explosion-proof requirements.

## Limited Warranty

Precision Digital Corporation warrants this product against defects in material or workmanship for the specified period under "Specifications" from the date of shipment from the factory. Precision Digital's liability under this limited warranty shall not exceed the purchase value, repair, or replacement of the defective unit.

## Registered Trademarks

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## INTRODUCTION

The PD6800 is a rugged, explosion-proof loop-powered meter fully featured for demanding applications in hazardous areas or in the harshest environmental conditions. The meter derives all of its power from the 4-20 mA loop. It is programmed using the four SafeTouch® through-glass buttons, without removing the cover, and can be scaled with or without a calibration signal. The numeric display will read up to 99999 and the alphanumeric display can be programmed to show any combination of numbers and letters up to seven characters long for use as engineering units and/or the process identification tag. The backlight lets you see the display under any lighting condition and can be powered from either the 4-20 mA loop or from a separate DC power supply.

The enclosure is provided with two threaded conduit holes and integrated pipe or wall mounting slotted flanges.

## ORDERING INFORMATION

Model	Description
PD6800-0K0	Explosion-Proof Loop-Powered Process Meter with Back-light

## Accessories

Model	Description
PDA0001	3/4" M-NPT to F-M20 Reducer
PDA0002	3/4" M-NPT to 1/2" F-NPT Reducer

# Table of Contents

<b>INTRODUCTION</b>	<b>3</b>
<b>ORDERING INFORMATION</b>	<b>3</b>
<b>SPECIFICATIONS</b>	<b>6</b>
General	6
Input	7
Product Ratings and Approvals	8
Electromagnetic Compatibility	9
<b>SAFETY INFORMATION</b>	<b>9</b>
<b>INSTALLATION</b>	<b>10</b>
Unpacking	10
Pre-Installed Conduit/Stopping Plug	10
Mounting	11
Cover Jam Screw	11
Connections	11
Connections & Wiring Diagrams	13
<b>SETUP AND PROGRAMMING</b>	<b>15</b>
SafeTouch® Buttons	16
Buttons and Display	17
Main Menu Display Functions & Messages	18
Main Menu	19
Setting Numeric Values	20
Setting Up the Meter (SETUP)	20
Setting the Decimal Point (dEC.Pt)	21
Programming the Meter (PROG)	22
Scaling the Meter (SCALE)	23
Calibrating the Meter (CAL)	24
Re-Calibrating the Internal Calibration Reference (ICAL)	25
Setting the Tag Display (TAG)	25
Setting Up the Password (PASSWORD)	26
Locking the Meter	26
Making Changes to a Password Protected Meter	26
Disabling Password Protection	27
Service Feature (SERVICE)	27
Advanced Features Menu	28
Advanced Features Menu & Display Messages	29
Indication (INDICAT)	30
Advanced Function Selection (FUNCTION)	31
Multi-Point Linearization (LINEAR)	31
Square Root Linearization (SQUR)	32
Programmable Exponent Linearization (PROGE)	32
Low-Flow Cutoff (CUTOFF)	33

Input Signal Filter (FILTER) .....	33
Internal Calibration (ICPL) .....	34
Information (INFO) .....	34
<b>OPERATION .....</b>	<b>35</b>
Front Panel Buttons Operation .....	35
Maximum & Minimum Readings (MAXIMUM & MINIMUM) .....	36
Reset Meter to Factory Defaults .....	36
Factory Defaults & User Settings .....	37
<b>TROUBLESHOOTING .....</b>	<b>38</b>
Troubleshooting Tips.....	38
<b>MOUNTING DIMENSIONS .....</b>	<b>39</b>
<b>QUICK USER INTERFACE REFERENCE .....</b>	<b>41</b>
<b>EU DECLARATION OF CONFORMITY .....</b>	<b>43</b>

## Table of Figures

Figure 1. Connector Board .....	12
Figure 2. Connections without Backlight.....	13
Figure 3. Connections with Loop-Powered Backlight.....	14
Figure 4. Connections with Externally-Powered Backlight .....	14
Figure 5. Scale Menu.....	23
Figure 6. Multi-Point Linearization Menu .....	32
Figure 7. Enclosure Dimensions – Front View .....	39
Figure 8. Enclosure Dimensions – Side Cross Section View .....	40

## SPECIFICATIONS

Except where noted all specifications apply to operation at +25°C.

### General

<b>DISPLAY</b>	Five digits (-9999 to 99999)	0.70" (17.8 mm) high, 7-segment, automatic lead zero blanking.
	Seven characters (Engineering Units)	0.4" (10.2 mm) high, 14 segment.
	Symbols	High & Low Alarm, Password Lock
	Backlight	White
<b>DISPLAY UPDATE RATE</b>	Ambient > -25°C: 2 Updates/Second Ambient < -25°C: 1 Update/5 Seconds	
<b>OVERRANGE</b>	Display flashes <b>99999</b>	
<b>UNDERRANGE</b>	Display flashes <b>-9999</b>	
<b>PROGRAMMING METHOD</b>	Four SafeTouch® through-glass buttons when cover is installed. Four internal pushbuttons when cover is removed.	
<b>NOISE FILTER</b>	Programmable <b>LO</b> , <b>on Ed</b> , <b>HI</b> , or <b>OFF</b>	
<b>RECALIBRATION</b>	Recalibration is recommended at least every 12 months.	
<b>MAX/MIN DISPLAY</b>	Max/Min readings reached by the process are stored until reset by the user or until power to the meter is turned off.	
<b>PASSWORD</b>	Programmable password restricts modification of programmed settings.	
<b>NON-VOLATILE MEMORY</b>	All programmed settings are stored in non-volatile memory for a minimum of ten years if power is lost.	
<b>NORMAL MODE REJECTION</b>	64 dB at 50/60 Hz	
<b>ENVIRONMENTAL</b>	Operating temperature range: -40 to 75°C Storage temperature range: -40 to 75°C Relative humidity: 0 to 90% non-condensing	
<b>CONNECTIONS</b>	Screw terminals accept 12 to 22 AWG wire	
<b>ENCLOSURE</b>	Explosion-proof die cast aluminum with glass window, corrosion resistant epoxy coating, color: blue. NEMA 4X, 7, & 9, IP68. Two ¾" NPT threaded conduit openings. One ¾" NPT metal conduit/stopping plug with 12 mm hex key fitting installed.	
<b>MOUNTING</b>	May be mounted directly to conduit. Two slotted flanges for wall mounting or NPS 1½" to 2½" or DN 40 to 65 mm pipe mounting. See Mounting Dimensions on page 39.	

<b>OVERALL DIMENSIONS</b>	5.65" x 5.25" x 4.86" (W x H x D) (144 mm x 133 mm x 124 mm)
<b>WEIGHT</b>	5.00 lbs (80 oz, 2.27 kg)
<b>WARRANTY</b>	3 years parts and labor


## Input

ACCURACY	±0.03% of calibrated span ±1 count, square root & programmable exponent accuracy range: 10-100% of calibrated span.					
ADVANCED FUNCTION	Linear, square root, or programmable exponent					
MULTI-POINT LINEARIZATION	2 to 32 points					
PROGRAMMABLE EXPONENT	1.0001 to 2.9999					
LOW FLOW CUT- OFF	0-99999 (0 disables cutoff function)					
TEMPERATURE DRIFT	50 PPM/°C from -40 to 75°C ambient					
DECIMAL POINT	User selectable decimal point					
MINIMUM SPAN	Input 1 & Input 2: 0.10 mA					
CALIBRATION RANGE	An <i>Error</i> message will appear if input 1 and input 2 signals are too close together.					
	Input Range	Minimum Span Input 1 & Input 2				
	4-20 mA	0.10 mA				
MAXIMUM VOLTAGE DROP	Without Backlight or with Externally-Powered (DC Powered) Backlight		With Loop-Powered Backlight			
	3.0 VDC @ 20 mA		6.0 VDC @ 20 mA			
EQUIVALENT RESISTANCE	150 Ω @ 20 mA		300 Ω @ 20 mA			
EXTERNALLY POWERED BACKLIGHT	Voltage Range:		Maximum Power			
	9-36 VDC		9 VDC	12 VDC	24 VDC	36 VDC
			0.2 W	0.25 W	0.5 W	0.75 W
INPUT OVERLOAD	Over current protection to 2 A max.					
HART TRANSPARENCY	Analog input will not interfere with existing HART communications on the wired 4-20 mA signal					

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## Product Ratings and Approvals

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<b>FM</b>	Class I, Division 1, Groups B, C, D Class II, Division 1, Groups E, F, G Class III, Division 1; T6 Class I, Zone 1, AEx d IIC T6 Gb Zone 21, AEx tb IIIC T85°C Ta = -40°C to +75°C Enclosure: Type 4X & IP66 Certificate number: 3040391
<b>ATEX</b>	 II 2 G D Ex d IIC T6 Gb Ex tb IIIC T85°C Db IP68 Ta = -40°C to +75°C Certificate number: Sira 10ATEX1116X
<b>CSA</b>	Class I, Division 1, Groups B, C, D Class II, Division 1, Groups E, F, G Class III, Division 1; T6 Class I, Zone 1, Ex d IIC T6 Ta = -40°C to +75°C Enclosure: Type 4X & IP66 Certificate number: 11 2325749
<b>IECEX</b>	Ex d IIC T6 Gb Ex tb IIIC T85°C Db IP68 Ta = -40°C to +75°C Certificate number: IECEX SIR 10.0056X

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### ***Special Conditions for Safe Use:***

Use suitably certified and dimensioned cable entry device and/or plug. The equipment shall be installed such that the supply cable is protected from mechanical damage. The cable shall not be subjected to tension or torque. If the cable is to be terminated within an explosive atmosphere, then appropriate protection of the free end of the cable shall be provided.

### ***Year of Construction***

This information is contained within the serial number with the first four digits representing the year and month in the YYMM format.

***For European Community:*** The PD6800 must be installed in accordance with the ATEX directive 94/9/EC, and the product certificate Sira 10ATEX1116X.

## Electromagnetic Compatibility

<b>EMISSIONS</b>	EN 61326:2013 Safety requirements for measurement, control, and laboratory use – Industrial Group 1 Class A ISM emissions requirements
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Radiated Emissions	Class A
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<b>IMMUNITY</b>	EN 61326:2013 Safety requirements for measurement, control, and laboratory use
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ESD	±4 kV contact, ±8 kV air
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RFI – Amplitude Modulated	80-1000 MHz @ 10 V/m, 1.4-2.0 GHz @ 3 V/m, 2.0-2.7 GHz @ 1 V/m, 80% AM (1 kHz)
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EFT	±2 kV DC mains, ±1 kV other
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Telco Surge	±1 kV
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CRFI	3 V, 0.15-80 MHz, 1 kHz 80% AM
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## SAFETY INFORMATION



### WARNINGS

- Read complete instructions prior to installation and operation of the meter.
- Installation and service should be performed only by trained service personnel. Service requiring replacement of internal components must be performed at the factory.
- Disconnect from supply before opening enclosure. Keep cover tight while circuits are alive. Conduit seals must be installed within 18" (450mm) of the enclosure.
- Verify that the operating atmosphere of the meter is consistent with the appropriate hazardous locations certifications.
- If the meter is installed in a high voltage environment and a fault or installation error occurs, high voltage may be present on any lead

## INSTALLATION

**For Installation in USA:** The PD6800 must be installed in accordance with the National Electrical Code (NEC) NFPA 70.

**For Installation in Canada:** The PD6800 must be installed in accordance with the Canadian Electrical Code CSA 22.1. All input circuits must be derived from a CSA approved Class 2 source.

**For European Community:** The PD6800 must be installed in accordance with the ATEX directive 94/9/EC and the product certificate Sira 10ATEX1116X.



Disconnect from supply before opening enclosure. Keep cover tight while circuits are alive. Conduit seals must be installed within 18" (450mm) of the enclosure.

Wiring connectors are accessed by opening the enclosure. To access electrical connectors, remove the 2 captive screws, then disconnect the ribbon cable from the display module and set the display module aside.

## Unpacking

Remove the meter from box. Inspect the packaging and contents for damage. Report damages, if any, to the carrier.

If any part is missing or the meter malfunctions, please contact your supplier or the factory for assistance.

## Pre-Installed Conduit/Stopping Plug

The PD6800 is supplied with one pre-installed conduit plug for installations that do not require the use of both conduit entries. The conduit/stopping plug includes an internal hexagonal socket recess for removal. The pre-installed plug and installation is included in all hazardous area approvals of the PD6800.



In hazardous areas, conduit and conduit/stopping plugs require the application of non-setting (solvent free) thread sealant. It is critical that all relevant hazardous area guidelines be followed for the installation or replacement of conduit or plugs.

## Mounting

The PD6800 has two slotted mounting flanges that may be used for pipe mounting or wall mounting. Alternatively, the unit may be supported by the conduit using the conduit holes provided.

Refer to *Mounting Dimensions*, page 39 for details.

**WARNING**

Do not attempt to loosen or remove flange bolts while the meter is in service.

## Cover Jam Screw

The cover jam screw should be properly installed once the meter has been wired and tested in a safe environment. The cover jam screw is intended to prevent the removal of the meter cover in a flameproof environment without the use of tools. Using a M2 hex wrench, turn the screw clockwise until the screw contacts the meter. Turn the screw an additional 1/4 to 1/2 turn to secure the cover. Caution: Excess torque may damage the threads and/or wrench.

## Connections

**WARNINGS**


- Static electricity can damage sensitive components.
- Observe safe handling precautions for static-sensitive components.
- Use proper grounding procedures/codes.
- If the meter is installed in a high voltage environment and a fault or installation error occurs, high voltage may be present on any lead or terminal.

To access the connectors, remove the enclosure cover and unscrew the two captive screws that fasten the display module. Disconnect the ribbon cable and remove the display module. Signal connections are made to a four-terminal connector in the base of the enclosure. Grounding connections are made to the two ground screws provided on the base – one internal and one external.

## Connections (continued)

<b>SIGNAL +</b>	4-20 mA signal input positive terminal connection
<b>SIGNAL -</b>	4-20 mA signal return/negative terminal connection when not using loop powered backlight.
<b>BACKLIGHT +</b>	+9-36 VDC when powering backlight from external supply.
<b>BACKLIGHT -</b>	4-20 mA signal return/negative terminal when using the installed loop powered backlight or ground/negative when powering backlight from external supply.

Refer to Figure 1 for terminal positions.



**WARNING** Observe all safety regulations. Electrical wiring should be performed in accordance with all agency requirements and applicable national, state, and local codes to prevent damage to the meter and ensure personnel safety.

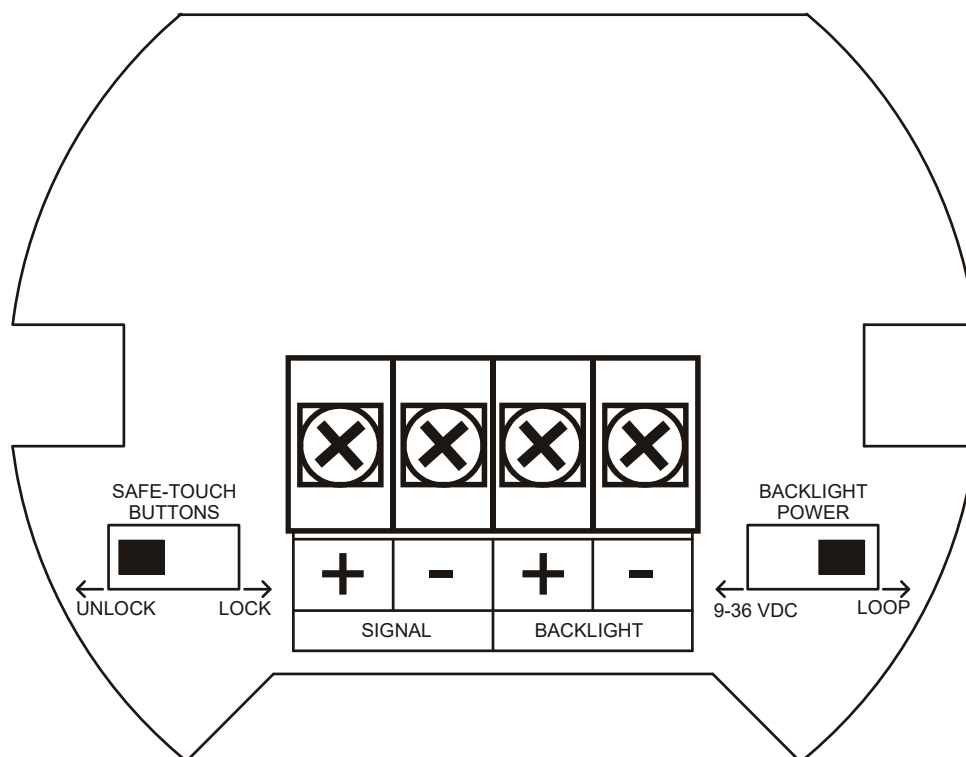


Figure 1. Connector Board

## Connections & Wiring Diagrams

Signal connections are made to a four-terminal connector mounted in the base of the enclosure. The enclosure also provides one internal and one external earth grounding screw. For installations without backlight, only the two signal terminals are connected. The 4-20 mA input with no backlight has a maximum voltage drop of 3 V and is wired as shown in Figure 2. The loop-powered backlight configuration requires a total maximum voltage drop of 6 V. The backlight is recommended for dim lighting conditions and is enabled when wired as shown in Figure 3 or Figure 4.

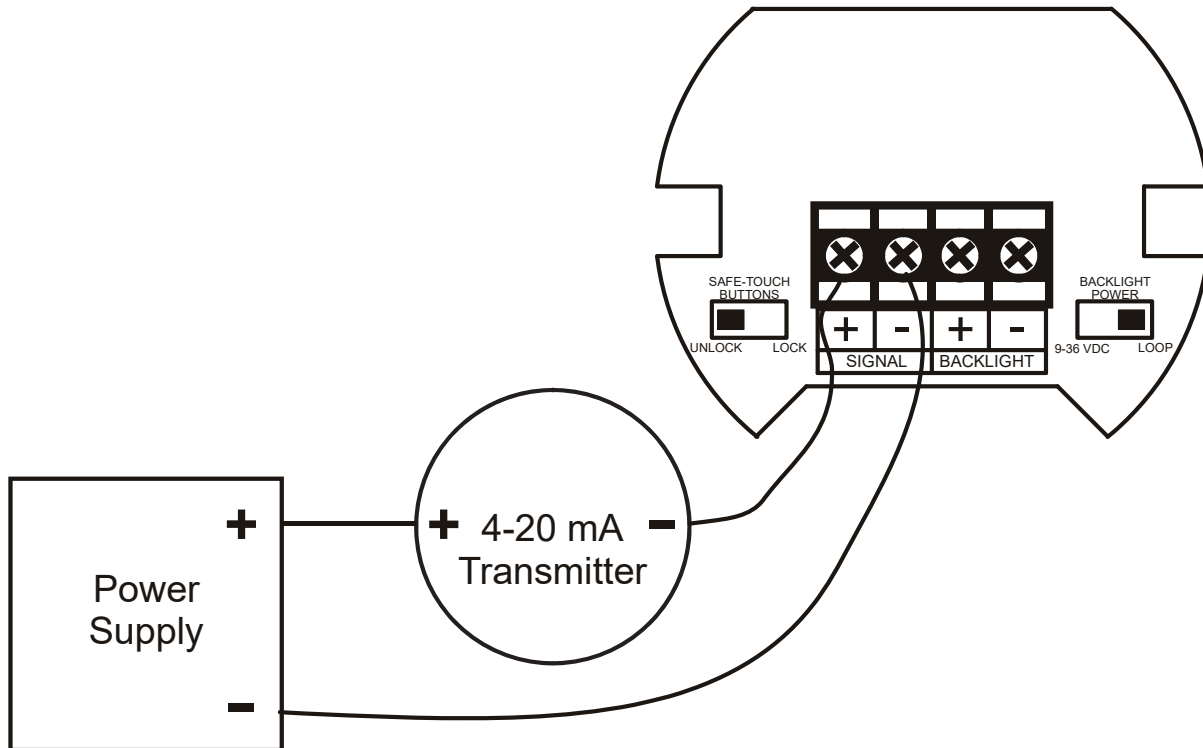


Figure 2. Connections without Backlight

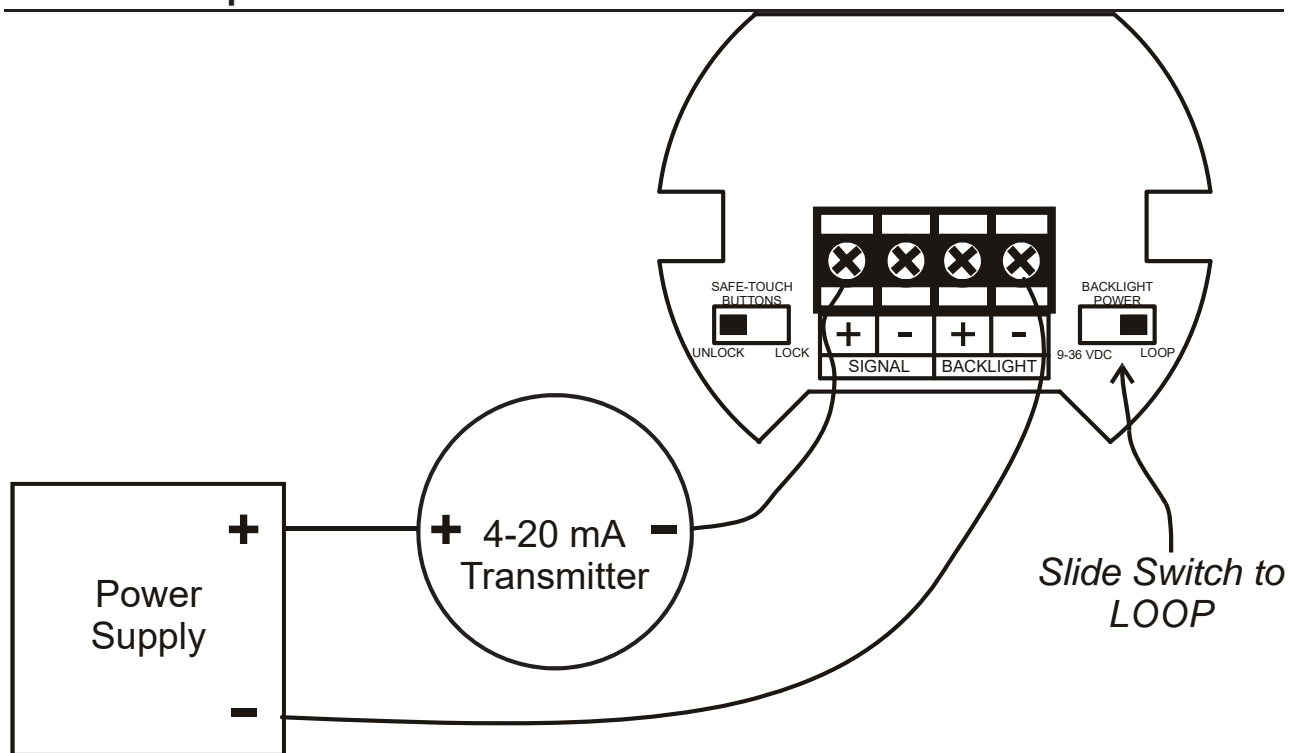


Figure 3. Connections with Loop-Powered Backlight

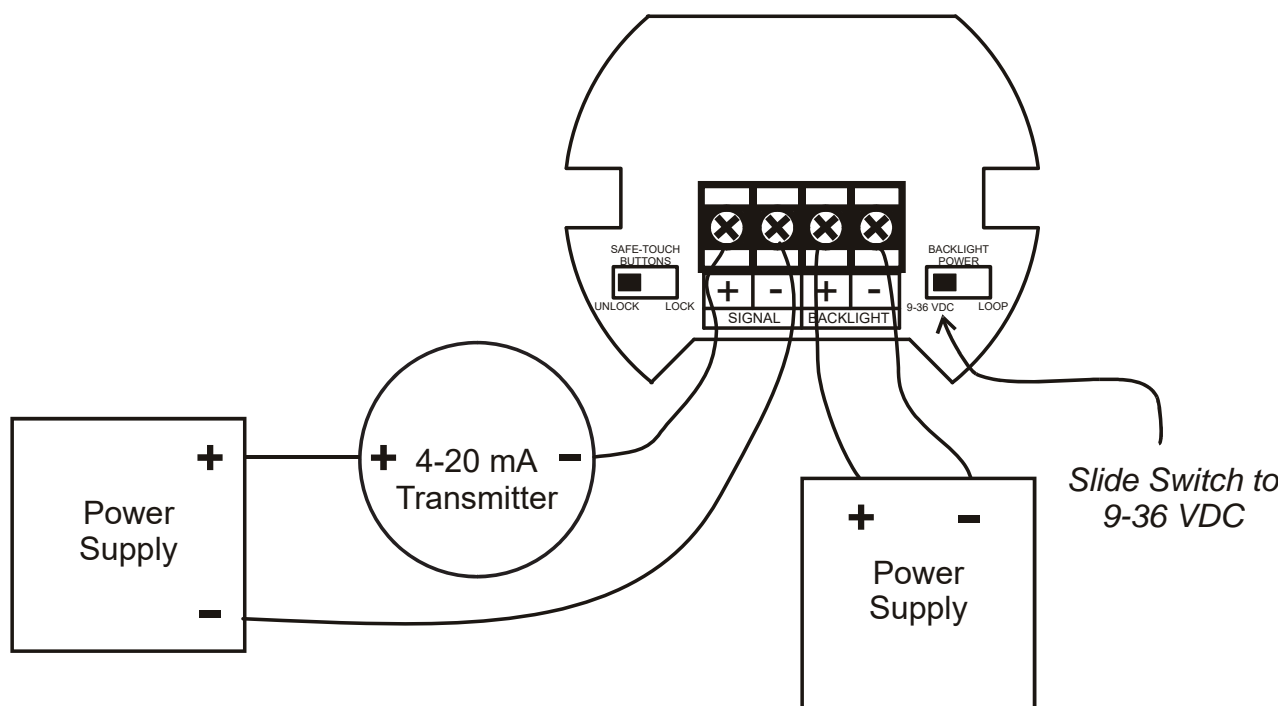


Figure 4. Connections with Externally-Powered Backlight

It is possible to use the same transmitter (signal loop) power supply for the externally powered backlight. The backlight circuit will draw 25 mA in addition to the loop circuit.

## SETUP AND PROGRAMMING

There is **no need to recalibrate** the meter for milliamps when first received from the factory.

The meter is ***factory calibrated*** for milliamps prior to shipment. The calibration equipment is traceable to NIST standards.

### Overview

Setup and programming is done through the infrared through-glass SafeTouch® buttons, or using the mechanical buttons when uncovered. There are two slide switches located on the connector board. One is used to select backlight power (if equipped) and the other is to lock or unlock the SafeTouch® buttons.

## SafeTouch® Buttons

The PD6800 is equipped with four sensors that operate as through-glass buttons so that it can be programmed and operated without removing the cover (and exposing the electronics) in a hazardous area. These buttons can be disabled for security by selecting the LOCK setting on the switch located on the connector board in the base of the enclosure. To actuate a button, press one finger to the glass directly over the marked button area. When the cover is removed, the four mechanical buttons located next to the sensors are used. The sensors are disabled when a mechanical button is pressed and will automatically be re-enabled after 60 seconds of inactivity.

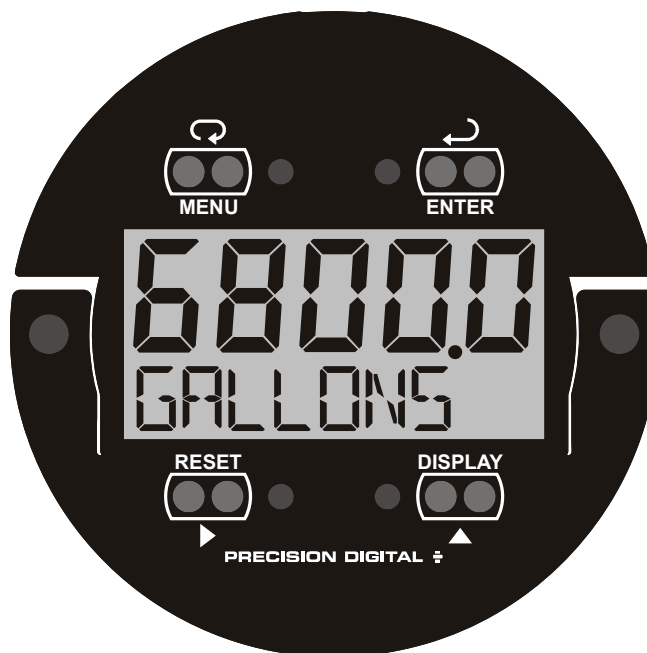
The SafeTouch® buttons are designed to filter normal levels of ambient interference and to protect against false triggering, however, it is recommended that the SafeTouch® buttons be disabled (slide switch to LOCK) if there is an infrared interference source in line-of-sight to the display.

### SafeTouch® Button Tips:

- To remove cover with power applied (safe area only), or to clean the window, select SERVICE in the main menu before opening the cover. This will temporarily disable the SafeTouch® buttons for 60 seconds to prevent inadvertent use. Use the mechanical buttons while the meter is open.
- To the extent possible, install the display facing away from sunlight, windows, reflective objects and any sources of infrared interference.
- Keep the glass window clean.
- Tighten the cover securely.
- Use a password to prevent tampering.

After all connections have been completed and verified, apply power to the loop.

## Buttons and Display



Button Symbol	Description
	Menu
	Right arrow/Reset
	Up arrow/Display
	Enter

Symbol	Status
HI	High Alarm Set
LO	Low Alarm Set
	Password Enabled

- Press the **Menu** button to enter or exit the Programming Mode at any time.
- Press the **Right** arrow button to move to the next digit or decimal position during programming.
- Press the **Up** arrow button to scroll through the menus, decimal point, or to increment the value of a digit.
- Press the **Enter** button to access a menu or to accept a setting.
- Press and hold the **Menu** button for five seconds to access the *Advanced* features of the meter.

## Main Menu Display Functions & Messages

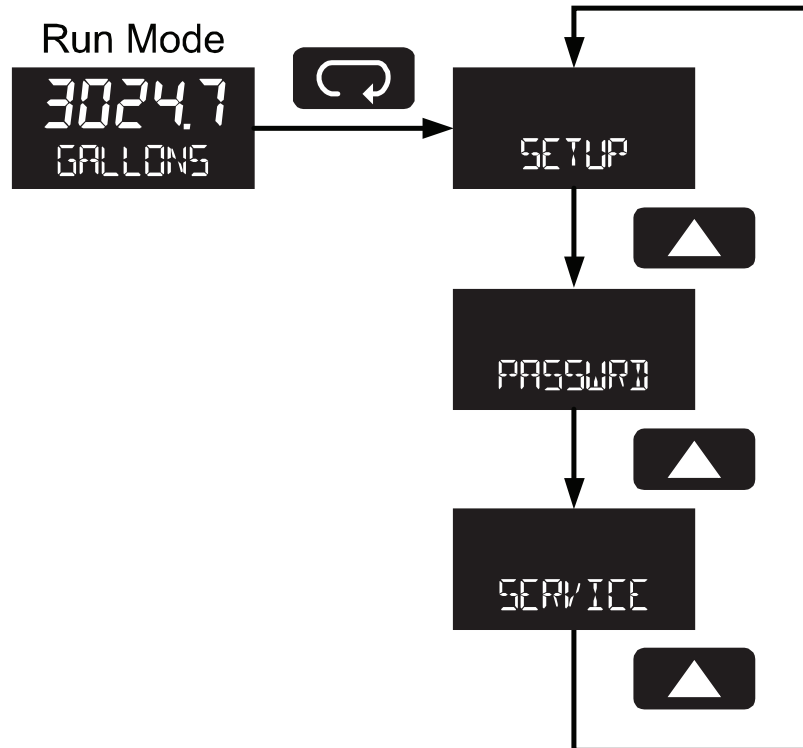
The meter displays various functions and messages during setup, programming, and operation. The following table shows the main menu functions and messages in the order they appear in the menu.

Display	Parameter	Action/Setting
SETUP	<i>Setup</i>	Enter <i>Setup</i> menu
dECPt	<i>Decimal point</i>	Enter <i>Decimal Point</i> menu
ProG	<i>Program</i>	Enter the <i>Program</i> menu
SCALE	<i>Scale</i>	Enter the <i>Scale</i> menu
CAL	<i>Calibrate</i>	Enter the <i>Calibrate</i> menu
INPt 1	<i>Input 1</i>	Calibrate input 1 signal or program input 1 value
dSPt 1	<i>Display 1</i>	Program display 1 value
INPt 2	<i>Input 2</i>	Calibrate input 2 signal or program input 2 value
dSPt 2	<i>Display 2</i>	Program display 2 value
SPAn Er r or	<i>Span Error</i>	Error, calibration not successful, check signal
tAG	<i>Tag/Units</i>	Enter the Tag/Units Menu
On	<i>Tag On</i>	Enable Tag/Units
OFF	<i>Tag Off</i>	Disable Tag/Units
PASSWd	<i>Password</i>	Enter the <i>Password</i> menu
UNLOCKd	<i>Unlocked</i>	Program password to lock meter
LOCKEd	<i>Locked</i>	Enter password to unlock meter
99999 -99999	<i>Flashing display</i>	Overrange condition Underrange condition
SERVICE	<i>Service</i>	Select before removing/installing cover for service or to clean the glass window

## Main Menu

The main menu consists of the most commonly used functions: *Setup*, *Password*, and *Service*.

Press **MENU** button to enter Programming Mode then press the **Up Arrow** button to scroll through the main menu.



- Press **MENU**, at any time, to exit and return to Run Mode. Changes made to settings prior to pressing **Enter** are not saved.
- Changes to the settings are saved to memory only after pressing **Enter**.
- The display moves to the next menu every time a setting is accepted by pressing **Enter**.

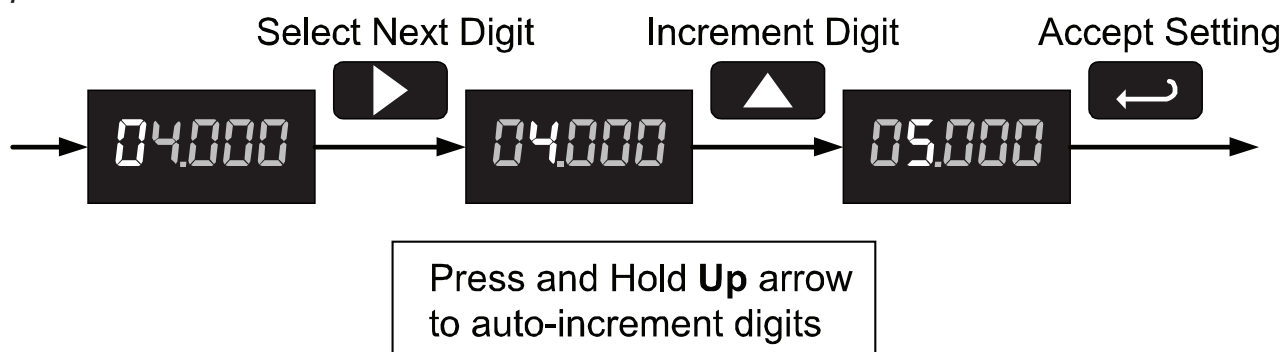
## Setting Numeric Values

The numeric values are set using the **Right** and **Up** arrow buttons. Press **Right** arrow to select next digit and **Up** arrow to increment digit.

The digit being changed blinks.

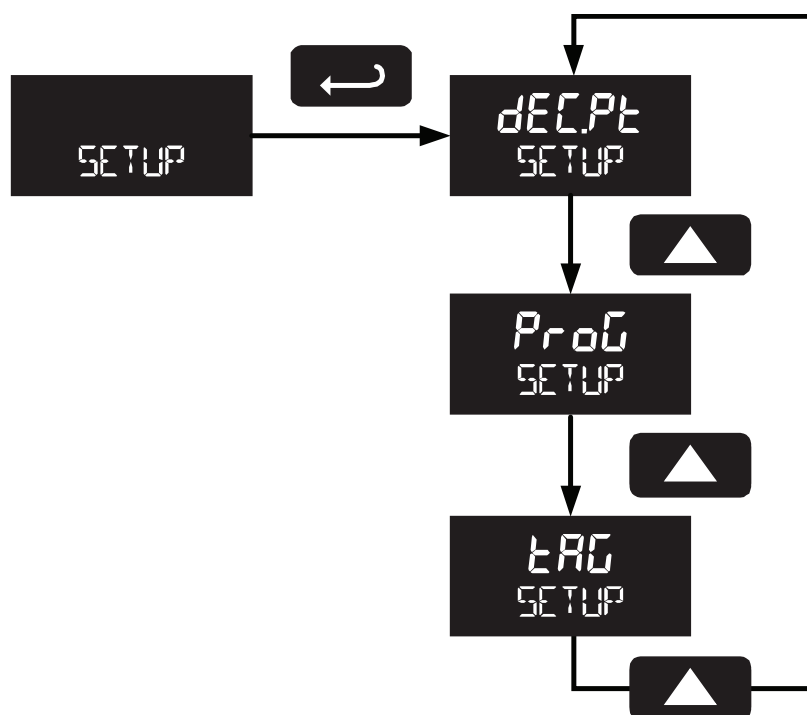
Press the **Enter** button, at any time, to accept a setting or **MENU** button to exit without saving changes.

The decimal point is set using the **Right** or **Up** arrow button in the *Setup-decimal point* menu.



## Setting Up the Meter (SETUP)

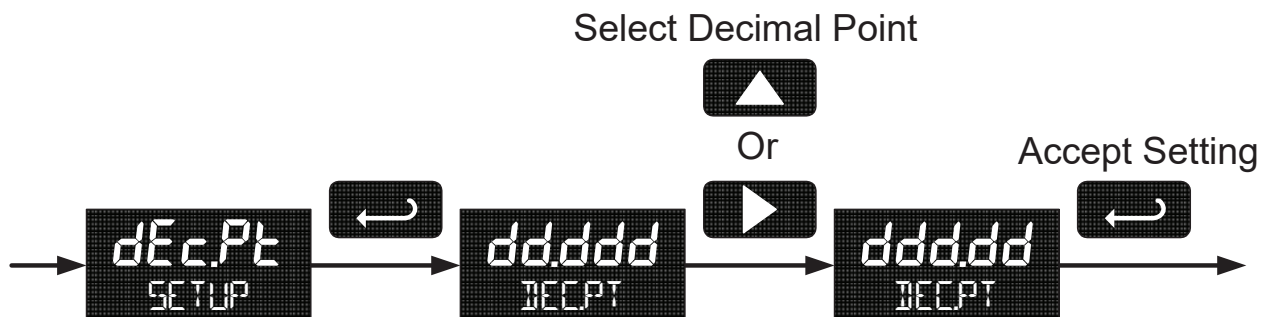
Press the **Enter** button to access any menu or press **Up** arrow button to scroll through choices. Press the **Menu** button to exit at any time.



## Setting the Decimal Point (*dEcPt*)

Decimal point may be set with up to four decimal places or with no decimal point.

Pressing the **Right** arrow moves the decimal point one place to the right until no decimal point is displayed. Pressing the **Up** arrow moves the decimal point one place to the left.



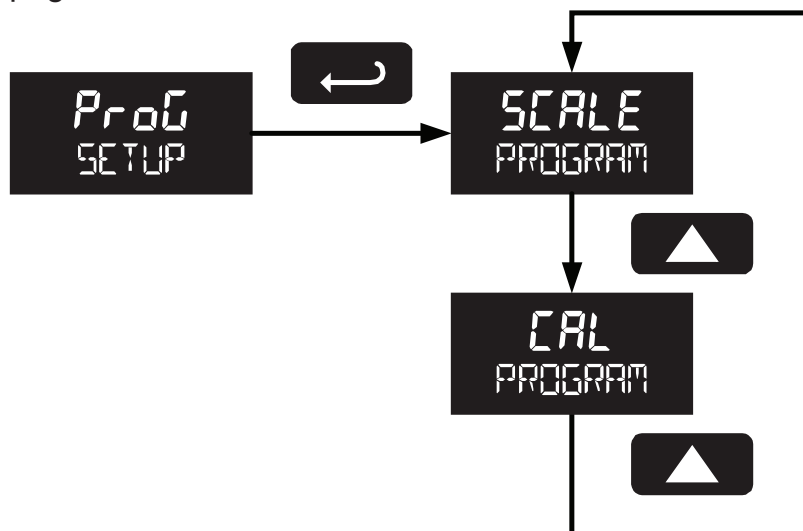
## Programming the Meter (Prog)

It is **very important** to read the following information, before proceeding to program the meter:

- There is **no need to recalibrate** the meter for milliamps when first received from the factory.
- The meter is **factory calibrated** for milliamps prior to shipment. The calibration equipment is traceable to NIST standards.
- Use the *Scale* menu to enter the default 2-point scaling without a signal source - or
- Use the *Calibrate* menu to apply a signal from a calibrator or a flowmeter for the default 2-point scaling.

**Note:** The *Scale* and *Calibrate* functions are exclusive of each other. The meter uses the last function programmed. Only one of these methods can be employed at a time. The *Scale* and *Calibrate* functions can use up to 32 points (default is 2). The number of points should be set in the *Advanced* menu under the Multi-Point Linearization (LINEAR) menu selection prior to scaling and calibration of the meter, see page 31 for details.

Additional parameters, not needed for most applications, are viewed and programmed with the *Advanced* features menu, see Advanced Features Menu page 28.



### Scaling the Meter (SCALE)

The 4-20 mA input can be scaled to display the process in engineering units.

A signal source is not needed to scale the meter; simply program the inputs and corresponding display values.

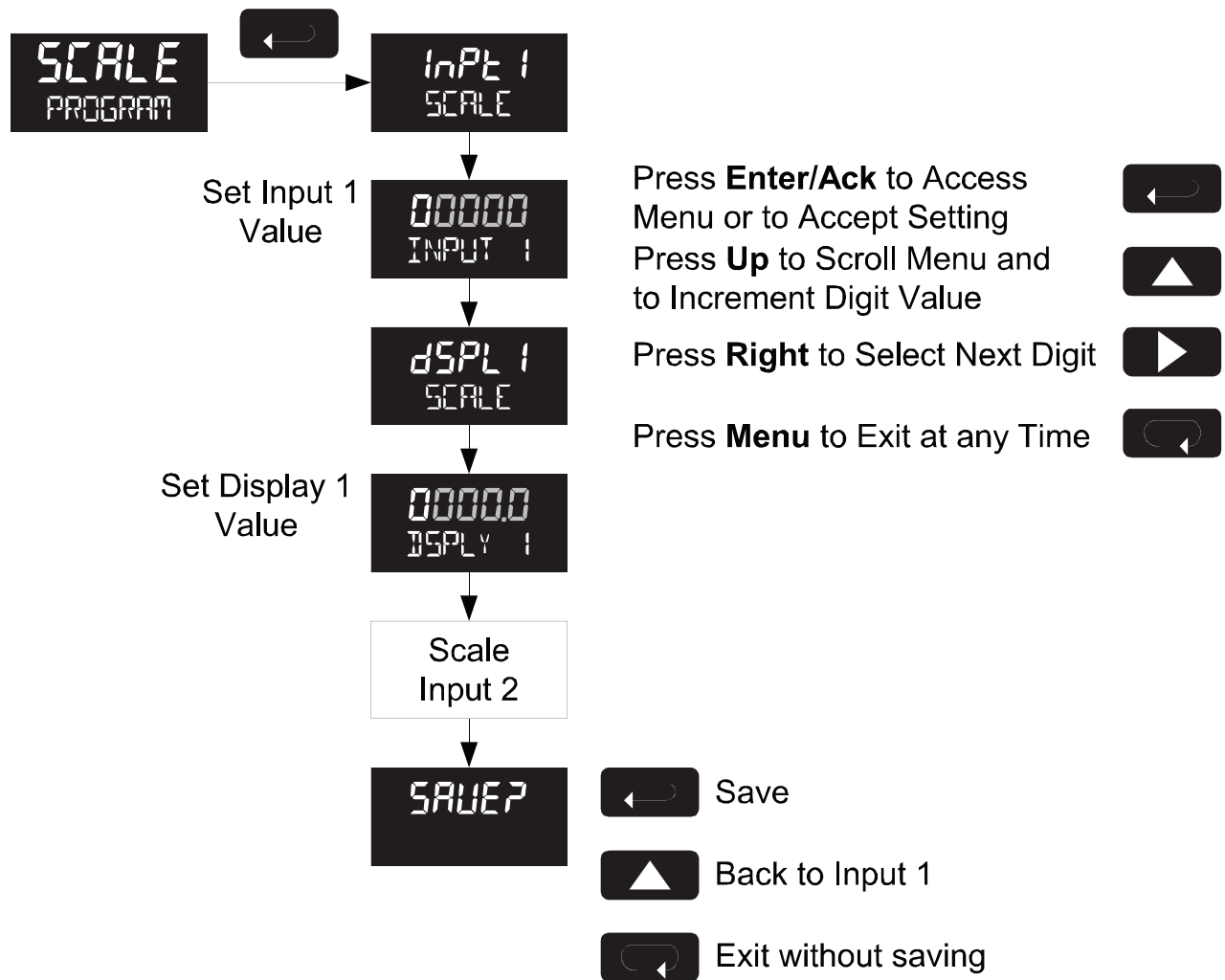


Figure 5. Scale Menu

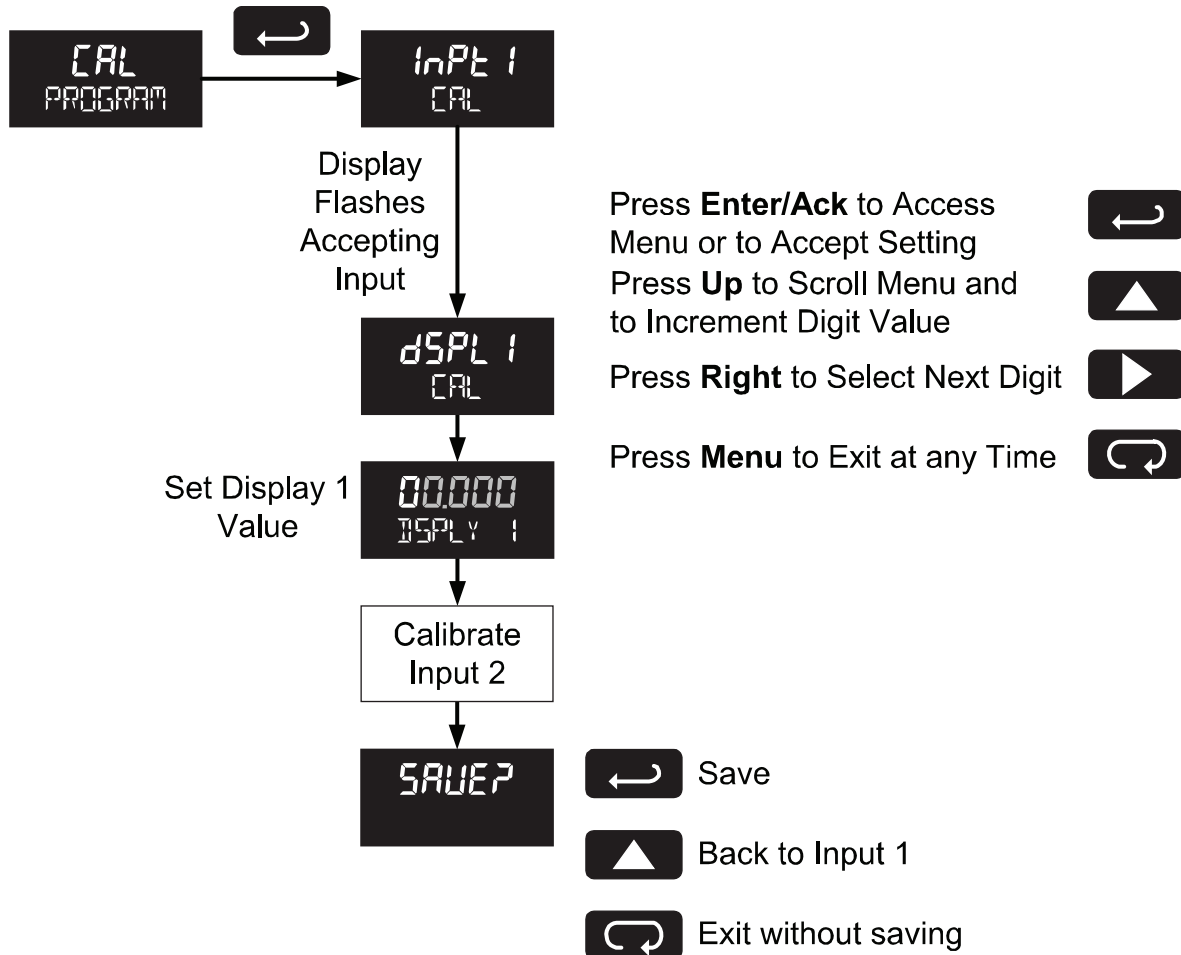
For instructions on how to program numeric values see *Setting Numeric Values*, page 20.

## Calibrating the Meter (CAL)

To scale the meter without a signal source refer to **Scaling the Meter (SCALE)**, page 23.

The meter can be calibrated to display the process in engineering units by applying the appropriate input signal and following the calibration procedure.

The use of a calibrated signal source is strongly recommended.



1. Press the **Up** arrow button to scroll to the *Calibration* menu (CAL) and press **Enter**.
2. The meter displays *InPt 1*. Apply a known signal and press **Enter**. The display will flash while accepting the signal.
3. After the signal is accepted, the meter displays *d5PL 1*. Press **Enter**. Enter a corresponding display value for the signal input, and press **Enter** to accept.
4. The meter displays *InPt 2*. Apply a known signal and press **Enter**. The display will flash while accepting the signal.
5. After the signal is accepted, the meter displays *d5PL 2*. Press **Enter**. Enter a corresponding display value for the signal input and press **Enter** to accept.
6. After completing calibration the *SAVEP* display will need to be acknowledged using the **Enter** key before calibration will take effect.

## Minimum Input Span

The minimum input span is the minimum difference between input 1 and input 2 signals required to complete the calibration or scaling of the meter. The minimum span is 0.10 mA.

If the minimum span is not maintained, the meter reverts to input 2, allowing the appropriate input signals to be applied.

## Re-Calibrating the Internal Calibration Reference (ICAL)

The *Internal Calibration* (ICAL) menu, located in the *Advanced* features menu, is used to recalibrate the internal calibration reference. Recalibration is recommended at least every twelve months. Refer to Internal Calibration (ICAL), page 34 for instructions.

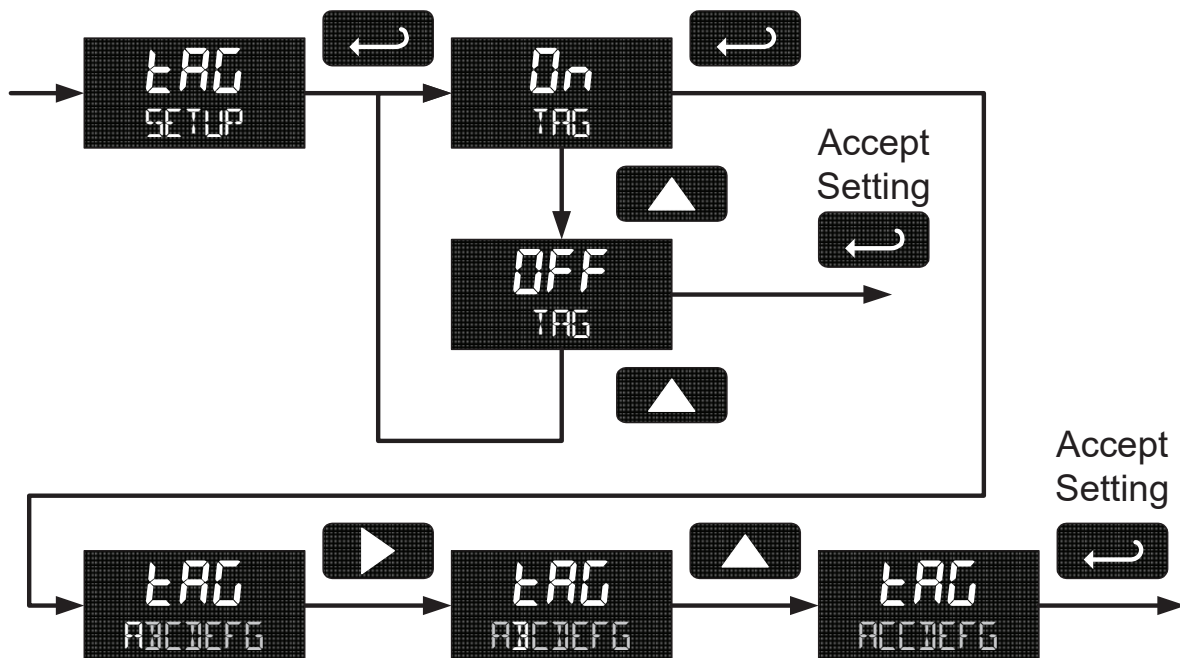
## Setting the Tag Display (TAG)

The meter can be set to display a combination of seven alphanumeric characters for engineering units (e.g. GALLONS) or for identification (e.g. TANK 3). Press **Right** arrow to select next unit and **Up** arrow to increment unit.

The unit being changed blinks.

Press the **Enter** button, at any time, to accept a setting or **Menu** button to exit without saving changes.

Press and hold **Up** arrow to auto-scroll characters.



## Setting Up the Password (PASSWORD)

The *Password* menu is used to program a five-digit password to prevent unauthorized changes to the programmed parameter settings. The lock symbol is displayed to indicate that settings are protected.

### Locking the Meter

Enter the *Password* menu and program a five-digit password.

For instructions on how to program numeric values see Setting Numeric Values, page 20.



Record the password for future reference. If appropriate, it may be recorded in the space provided.

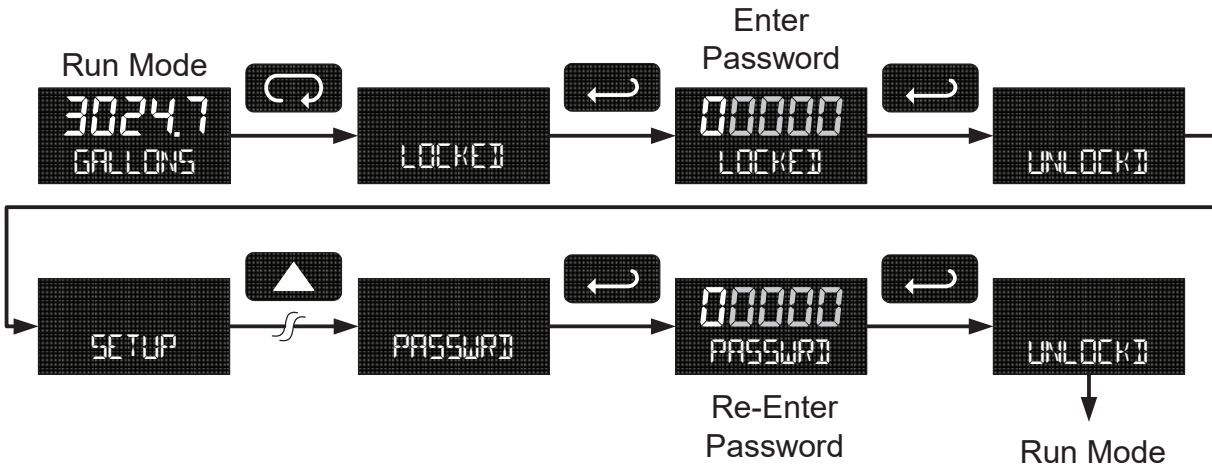
Model:	
Serial Number:	
Password:	_ _ _ _ _

### Making Changes to a Password Protected Meter

If the meter is password protected, the meter will display the message **LOCKED** when the Menu button is pressed. Press the Enter button while the message is being displayed and enter the correct password to gain access to the menu. After exiting the programming mode, the meter returns to its password protected condition.

## Disabling Password Protection

To disable the password protection, access the *Password* menu and enter the correct password twice, as shown below. The meter is now unprotected until a new password is entered.



If the correct five-digit password is entered, the meter displays the message **UNLOCKED** (*unlocked*) and the protection is disabled until a new password is programmed.

If the password entered is incorrect, the meter displays the message **LOCKED** for about two seconds, and then it returns to Run Mode. To try again, press Enter while the *Locked* message is displayed.

### Did you forget the password?

The password may be disabled by entering a master password. If you are authorized to make changes, enter the master password 50865 to unlock the meter.

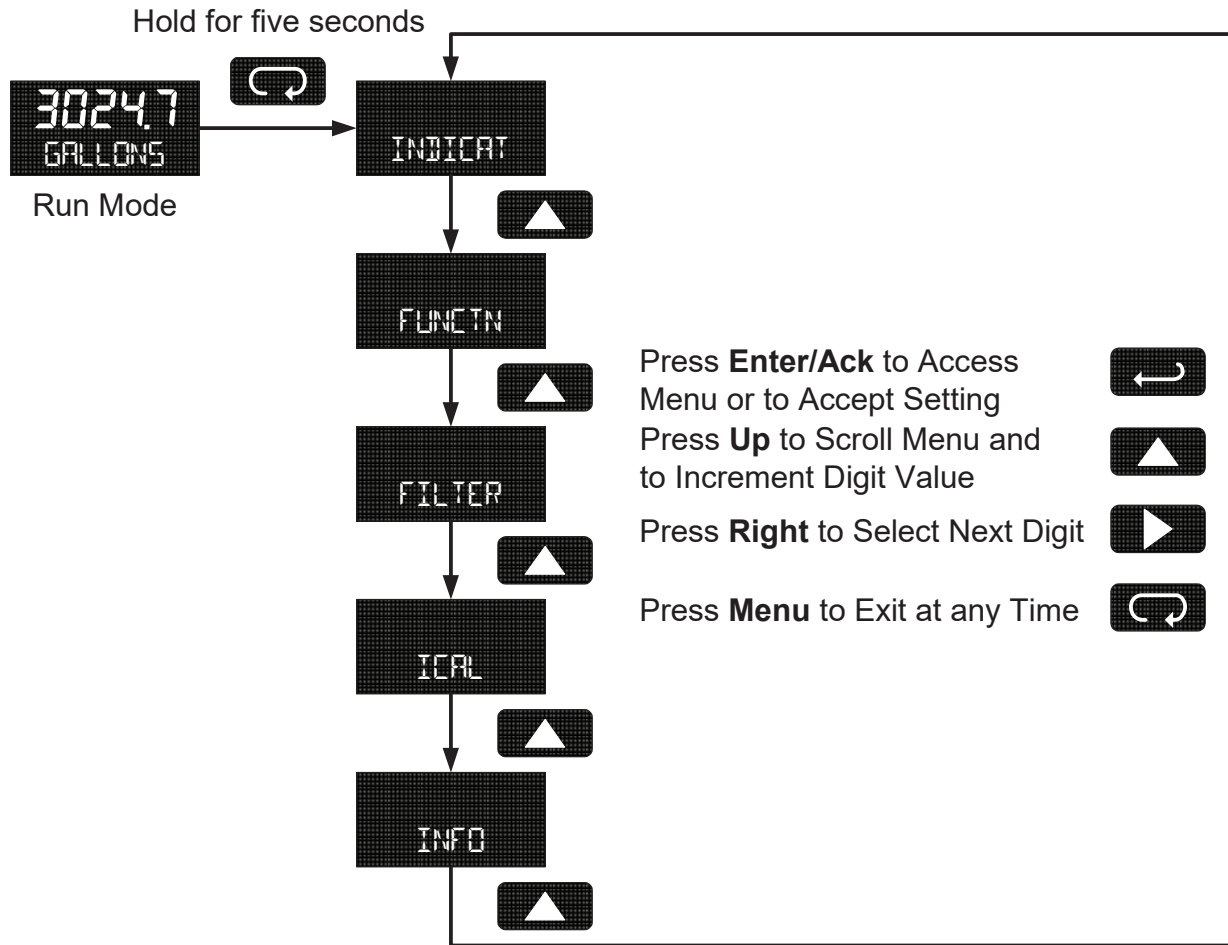
## Service Feature (SERVICE)

Select **SERVICE** from the main menu to temporarily disable the SafeTouch® buttons to prevent inadvertent use. Buttons will automatically resume operation after 60 seconds. The display blinks the message **SERVICE** during this period. This should be used when cleaning the window and when installing or removing the cover while power is applied (in a safe area only).

The service menu is not shown when the SafeTouch® buttons are disabled using the slide switch located on the connector board.

## Advanced Features Menu

To simplify the setup process, functions not needed for most applications are located in the *Advanced* features menu. Press and hold the **MENU** button for five seconds to access the *Advanced* features menu.



## Advanced Features Menu & Display Messages

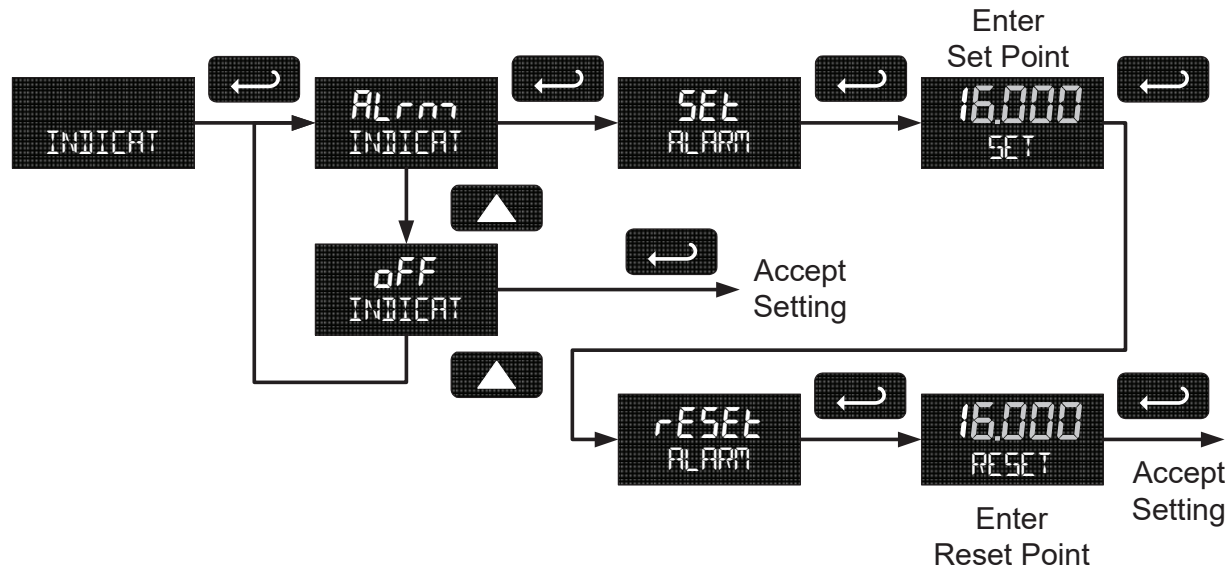
The following table shows the *Advanced* features menu functions and messages in the order they appear in the menu.

Display	Parameter	Action/Setting
INDICAT	<i>Indicate</i>	Enter Indication (Alarm) menu
OFF	<i>Off</i>	Disable alarm
ALARM	<i>Alarm</i>	Enter alarm indication menu
SET	<i>Set Point</i>	Program set point
RESET	<i>Reset Point</i>	Program reset point
FuncT	<i>Function</i>	Enter advanced function menu
LINEAR	<i>Linear</i>	Set linear scaling
SQUR	<i>Square Root</i>	Set square root extraction
ProGE	<i>Programmable Exponent</i>	Set programmable exponent
CUTOFF	<i>Low-Flow Cutoff</i>	Set low-flow cutoff
FILTER	<i>Filter</i>	Set noise filter
OFF	<i>Filter Off</i>	Disable noise filter
LO	<i>Filter Low</i>	Set noise filter to low setting
Med	<i>Filter Medium</i>	Set noise filter to medium setting
HI	<i>Filter High</i>	Set noise filter to high setting
ICAL	<i>Internal Calibration</i>	Enter internal reference calibration
INFO	<i>Meter Information</i>	Show software number and version, or reset to factory defaults
SFt	<i>Software</i>	Software number
Ver	<i>Software Version</i>	Software version
RESET DEFAULTS	<i>Reset Defaults</i>	Restore factory default parameter settings

For instructions on how to program numeric values see *Setting Numeric Values*, page 20.

## Indication (INDICAT)

The *Indication* menu is used to enable and set up a high or low alarm indication on the screen. When alarm indication is enabled, the HI and LO symbols are used accompanied by a flashing display.



## Alarm (ALARM)

- **High alarm trip point:** program set point above reset point.
- **Low alarm trip point:** program set point below reset point.
- Alarm deadband is determined by the difference between set and reset points. Minimum deadband is one display count. If set and reset points are programmed the same, output will reset one count below set point.

To acknowledge a rate or total alarm, press the **Enter** button once for acknowledge prompt and a second time to confirm.

## Advanced Function Selection (FUNCTION)

The *Advanced Function* menu is used to select the advanced function to be applied to the input: linear, square root, programmable exponent, or round horizontal tank volume calculation. The multi-point linearization is part of the linear function selection.

Meters are set up at the factory for linear function with 2-point linearization. The linear function provides a display that is linear with respect to the input signal.

### Multi-Point Linearization (LINEAR)

Up to 32 linearization points can be selected under the Linear function. The multi-point linearization can be used to linearize the display for non-linear signals such as those from level transmitters used to measure volume in odd-shaped tanks or to convert level to flow using weirs and flumes that require a complex exponent. These points are established via direct entry (SCALE) or with an external calibration signal (CAL).

#### Manual Entry (SCALE)

Manual entry of the linearization data is done once the number of points has been selected (nPTS). Input signal levels (INP 1-32) for up to 32 points, along with the desired/corresponding meter reading (dSP 1-32) should be entered for each linearization point. See Figure 6 on page 32.

#### External Calibration (CAL)

Linearization data can be entered using a known accurate signal source (INP 1-32) and then entering the desired/corresponding meter reading (dSP 1-32) for that input signal level. See Figure 6 on page 32.

#### Important Navigation Note:

After entering the last display value, the linearization entries must be saved (SAVE?) before they will be put into effect. *However*, you may move past this selection using the Up arrow key if you need to go back and correct an earlier entry. Once confident in the entries however, the user must navigate back to the Save menu screen (SAVE?) and press the Enter key to save the changes.

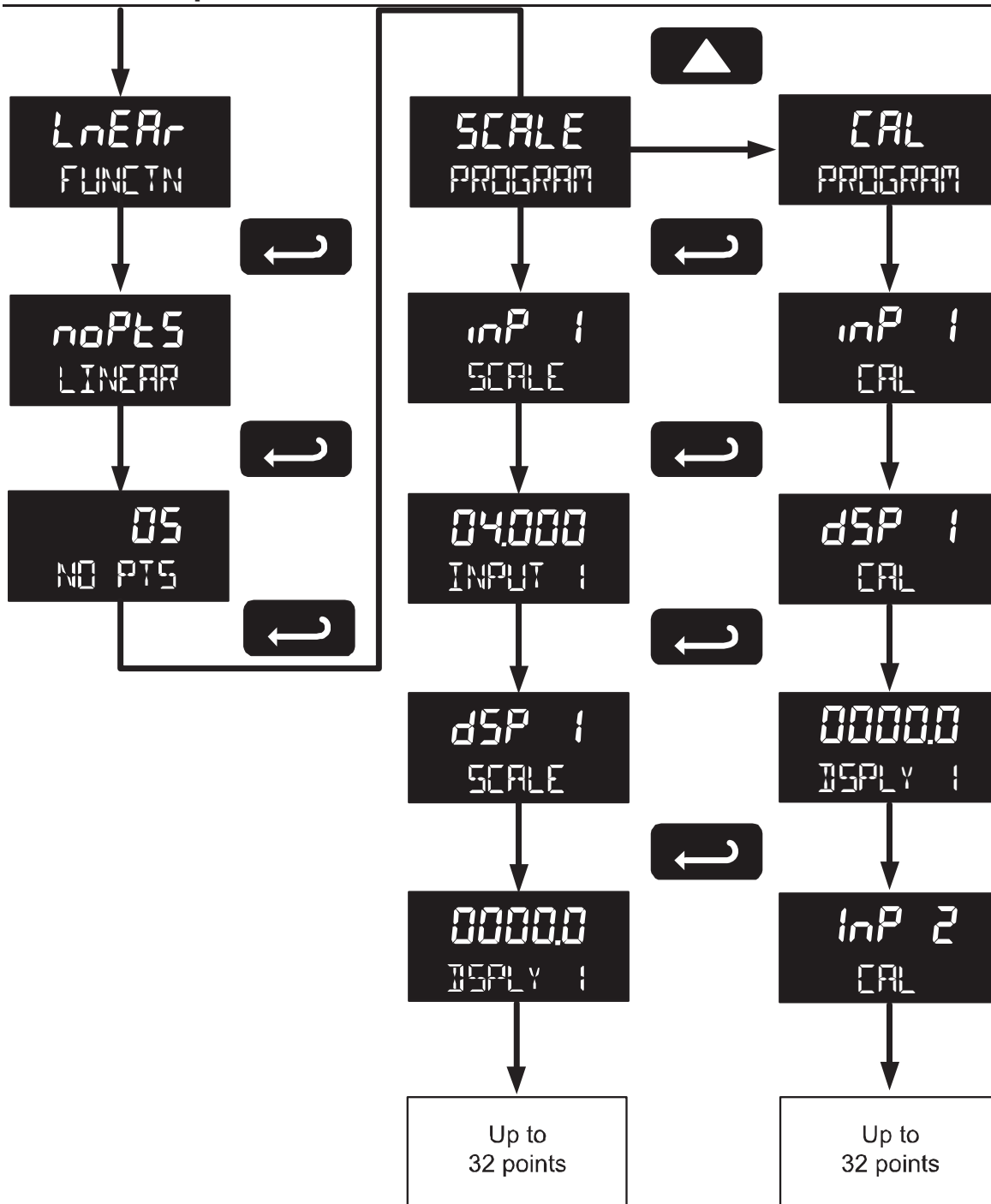


Figure 6. Multi-Point Linearization Menu

**Square Root Linearization (SQUR)**

The square root function can be used to linearize the signal from a differential pressure transmitter and display flow rate in engineering units.

**Programmable Exponent Linearization (PROLE)**

The programmable exponent can be used to linearize the signal from level transmitters in open-channel flow applications using weirs and flumes.

## Low-Flow Cutoff (CUTOFF)

The low-flow cutoff feature allows the meter to be programmed so that the often-unsteady output from a differential pressure transmitter, at low flow rates, always displays zero on the meter. The default cutoff is zero to prevent negative readings, but this may be overridden to allow them.

The cutoff value may be programmed from 0 to 99999. Below the cutoff value, the meter will display zero. Selecting either square root or programmable exponent will set the cutoff value to 0. Program the cutoff value to 0 to disable.

## Input Signal Filter (FILTER)

The noise filter is available for unusually noisy signals that cause an unstable process variable display. The noise filter averages the input signal over a certain period. The filter level can be set to low (L<sub>0</sub>), medium (M<sub>0</sub>), high (H<sub>0</sub>), or off (OFF). The higher the filter setting, the longer the averaging time and so the longer the display may take to find its final value.

The filter contains a noise filter bypass feature so that while small variations in the signal will be filtered out, large, abrupt changes to the input signal are displayed immediately.

## Internal Calibration (ICRL)

There is **no need to recalibrate** the meter for milliamps when first received from the factory.

The meter is **factory calibrated** for milliamps prior to shipment. The calibration equipment is traceable to NIST standards.

The internal calibration allows the user to scale the meter without applying a signal. The use of a calibrated signal source is necessary to perform the internal calibration of the meter. Check calibration of the meter at least every 12 months.

### Notes:

The signal source must have a full-scale accuracy of 0.002% or better between 4 and 20 mA in order to maintain the specified accuracy of the meter.

Allow the meter to warm up for at least 15 minutes before performing the internal calibration procedure.

The *Internal calibration* menu is part of the *Advanced* features menu.

Press and hold the **MENU** button for 5 seconds to enter the *Advanced* features menu. Press the **Up** arrow button to scroll to the *Internal Calibration* menu (ICRL) and press **Enter**.

The meter displays 4.000 mA. Apply a 4.000 mA signal and press **Enter**. The display flashes for a moment while the meter is accepting the signal.

After the signal is accepted, the meter displays 20.000 mA. Apply a 20.000 mA signal and press **Enter**. The display flashes for a moment while the meter is accepting the signal.

## Error Message (SPAn ERROR)

An error message indicates that the calibration process was not successful. After the error message is displayed, the meter will revert to input 2 calibration settings. The error message might be caused by inadvertently leaving the signal at the previous level or not maintaining the minimum span. Press the Menu button to cancel the current calibration process if necessary.

## Information (INFO)

The *Internal calibration* menu is part of the *Advanced* features menu. It shows software identification number and version number. To determine the software version of a meter:





Go to the *Information* menu (INFO) and press **Enter** button.

Continue pressing **Enter** to scroll through the software release number and software version.

Following the information display, the meter will exit the *Advanced* features menu and return to run mode.

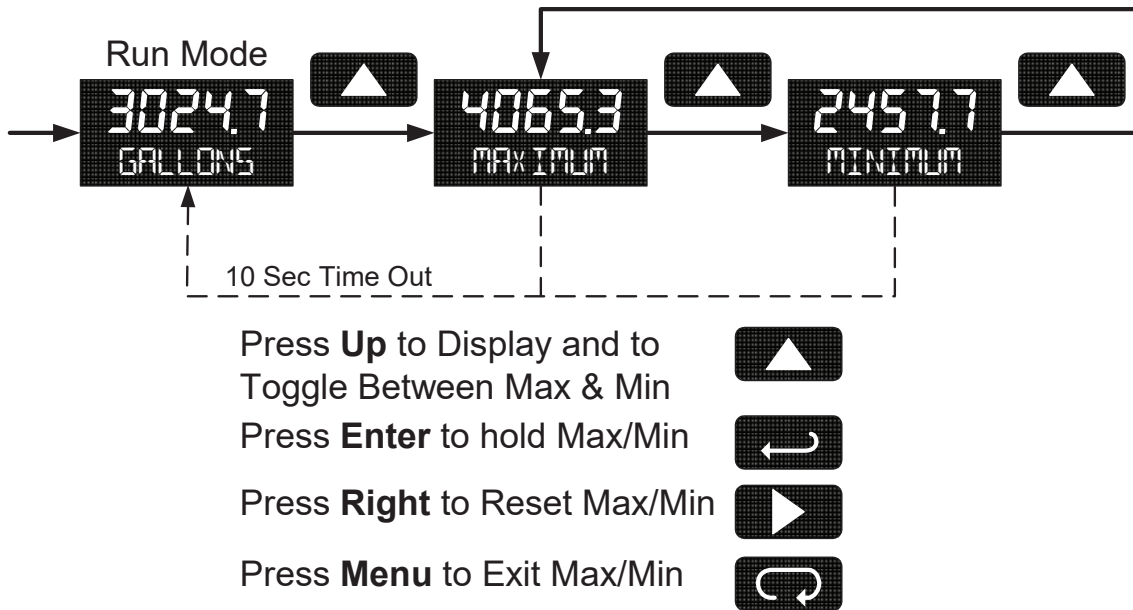
## OPERATION

### Front Panel Buttons Operation

Button Symbol	Description
	Press to enter or exit Programming Mode or exit Max/Min readings
	Press to reset Max/Min readings
	Press to display Max/Min readings alternately
	Press to display Max or Min reading indefinitely while displaying Max or Min

## Maximum & Minimum Readings (MAXIMUM & MINIMUM)

The maximum and minimum (peak & valley) readings reached by the process are stored in the meter since the last reset or power-up. The meter shows MAXIMUM or MINIMUM to differentiate between run mode and max/min display. Press **Enter** to remain in Max/Min display mode. If **Enter** is not pressed, the Max/Min display readings will time out after ten seconds. The meter will return to display the actual reading.



## Reset Meter to Factory Defaults

When the parameters have been changed in a way that is difficult to determine what's happening, it might be better to start the setup process from the factory defaults.

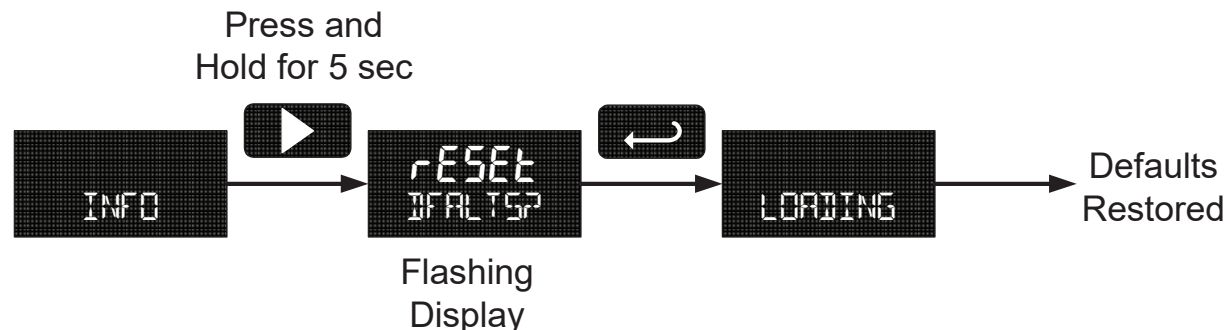
Instructions to load factory defaults:

Enter the *Advanced* features menu.

Press and hold **Reset** button when INFO is shown.

Press **Enter** when **RESET DEFAULTS** prompt is shown

Note: If **Enter** is not pressed within three seconds, the prompt will stop flashing return to showing INFO.



## Factory Defaults & User Settings

The following table shows the factory setting for most of the programmable parameters on the meter. Next to the factory setting, the user may record the new setting for the particular application.

Model: \_\_\_\_\_ S/N: \_\_\_\_\_ Date: \_\_\_\_\_

Parameter	Display	Default Setting	User Setting
Programming	<i>Prog</i>	Scale	
Input 1	<i>InPt 1</i>	4.000 mA	
Display 1	<i>dSPL 1</i>	4.000	
Input 2	<i>InPt 2</i>	20.00 mA	
Display 2	<i>dSPL 2</i>	20.000	
Decimal point	<i>ddddd</i>	3 places	
Tag	<i>TAG</i>	Off	
Password	<i>PASSWORD</i>	00000 (unlocked)	
Advanced Features			
Indicate	<i>INDICAT</i>	Off	
Function	<i>FUNCTN</i>	Linear	
Cutoff	<i>CUTOFF</i>	0 (disabled)	
Filter	<i>FILTER</i>	Low	

## TROUBLESHOOTING

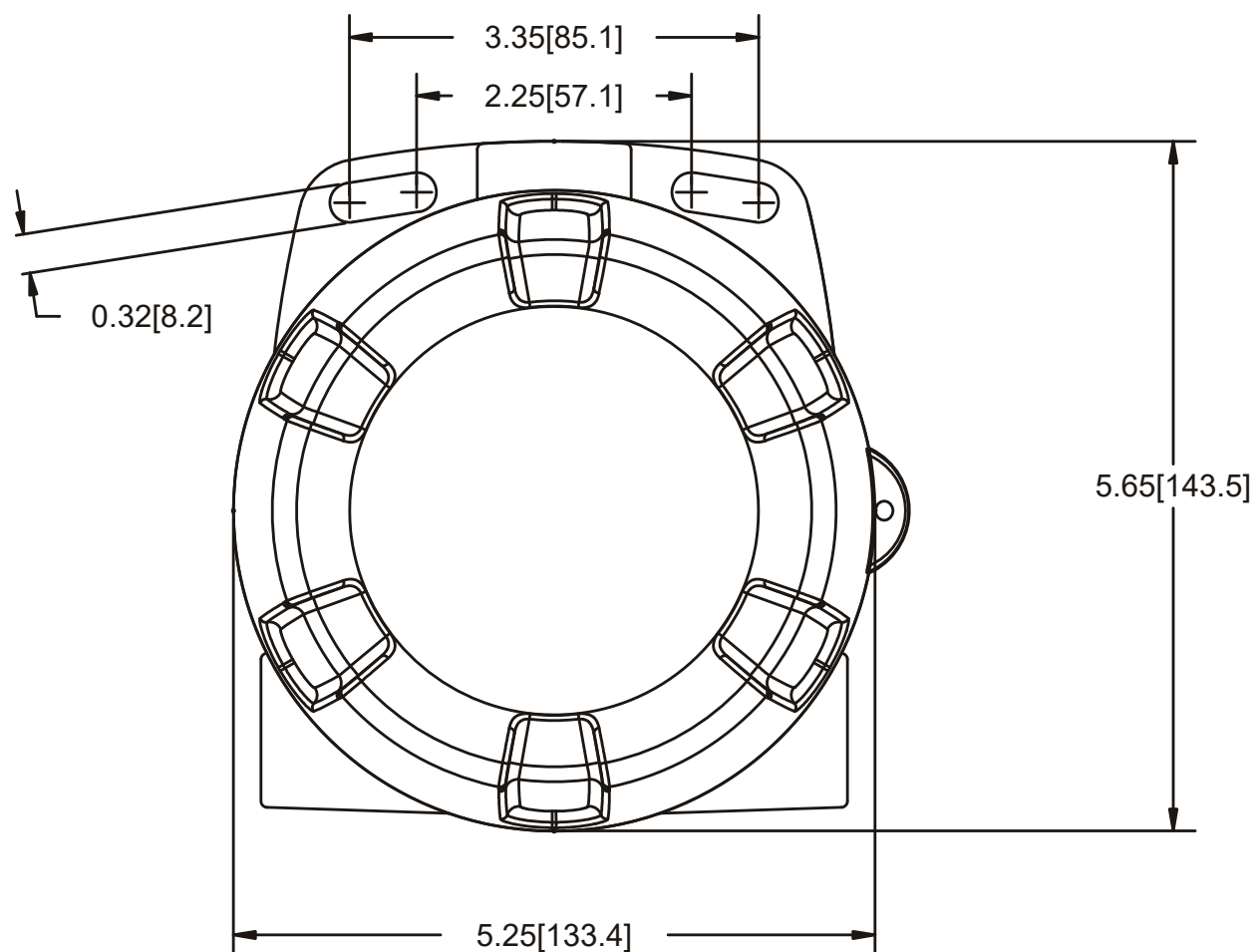
The rugged design and the user-friendly interface of the meter should make it unusual for the installer or operator to refer to this section of the manual. If the meter is not working as expected, refer to the recommendations below.

### Troubleshooting Tips

Symptom	Check/Action
No display or faint display	Check input signal connections. Perform hard reset by shorting S+ and S- terminals.
Rate display unsteady	Increase filter setting in <i>Advanced</i> menu.
Meter displays error message during calibration ( <i>SPAN ERROR</i> )	Check signal connections. Verify minimum input span requirements
Meter flashes 99999 or -9999	Check input signal is within scaled range of 99999 and -9999.
Display stuck displaying <i>MAXIMUM</i> or <i>MINIMUM</i>	Press <b>Menu</b> to exit Max/Min display readings.
Display response is too slow	Check filter setting to see if it can be lowered to <i>LO</i> or <i>OFF</i> .
If the display locks up or the meter does not respond at all	Perform hard reset by shorting S+ and S- terminals.
Backlight does not appear.	Backlight is intended for viewing assistance in dim lighting conditions. It may not be noticeable under good lighting conditions. Check connections are as shown in Figure 3 or Figure 4 on page 14.
Other symptoms not described above	Call Technical Support for assistance.
SafeTouch® buttons do not respond	Service menu was selected or mechanical button was pushed. The SafeTouch® buttons will be re-enabled automatically <b>60 seconds</b> after the last button push. If slide switch on connector board is in Lock position, switch to Unlock. Sunlight can interfere with the sensors. It is recommended to shield the window from sunlight while operating the buttons by standing so as to block direct sunlight.

**MOUNTING DIMENSIONS**

All units: inches [mm]

**Figure 7. Enclosure Dimensions – Front View**

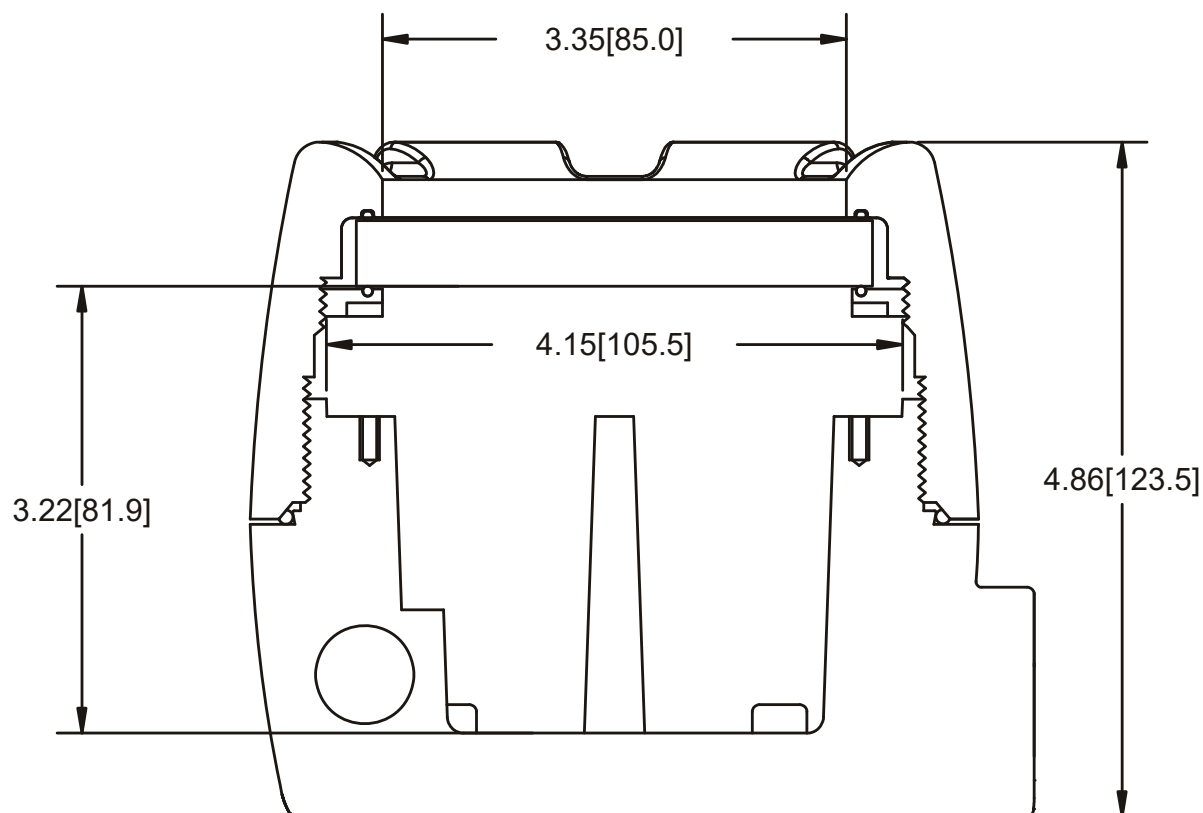


Figure 8. Enclosure Dimensions – Side Cross Section View

## QUICK USER INTERFACE REFERENCE

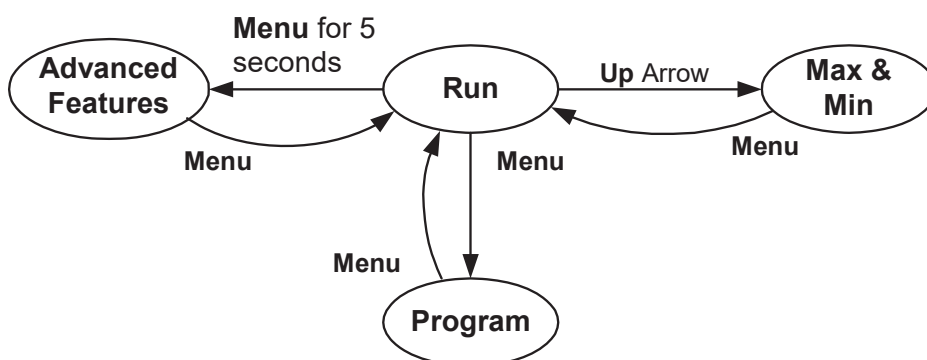
<u>Pushbutton</u>	<u>Function</u>
<b>Menu</b>	Go to Programming Mode or leave Programming, Advanced Features, and Max/Min Modes.
<b>Right Arrow</b>	Move to next digit or decimal point position. Reset Total.
<b>Up Arrow</b>	Move to next selection or increment digit. Go to Max/Min Mode.
<b>Enter/Ack</b>	Accept selection/value and move to next selection. Acknowledge Alarm.

**Menu** held for 5 seconds enters Advanced Features Menu

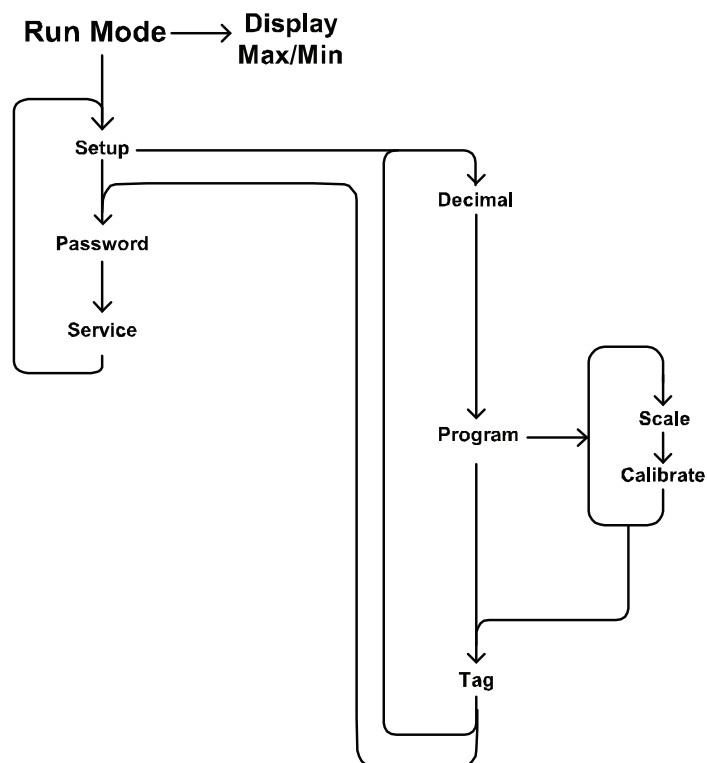
### Max/Min Mode

While in Run Mode, pressing **Up Arrow** will initiate Max/Min Mode. **Up Arrow** toggles between Max & Min displays, and **Right Arrow** resets the Max/Min to the current value. Press **Menu** or wait 10 seconds to return to Run Mode. Pressing **Enter/Ack** will disable the 10 second timeout and continuously display Max or Min.

### Operational Modes

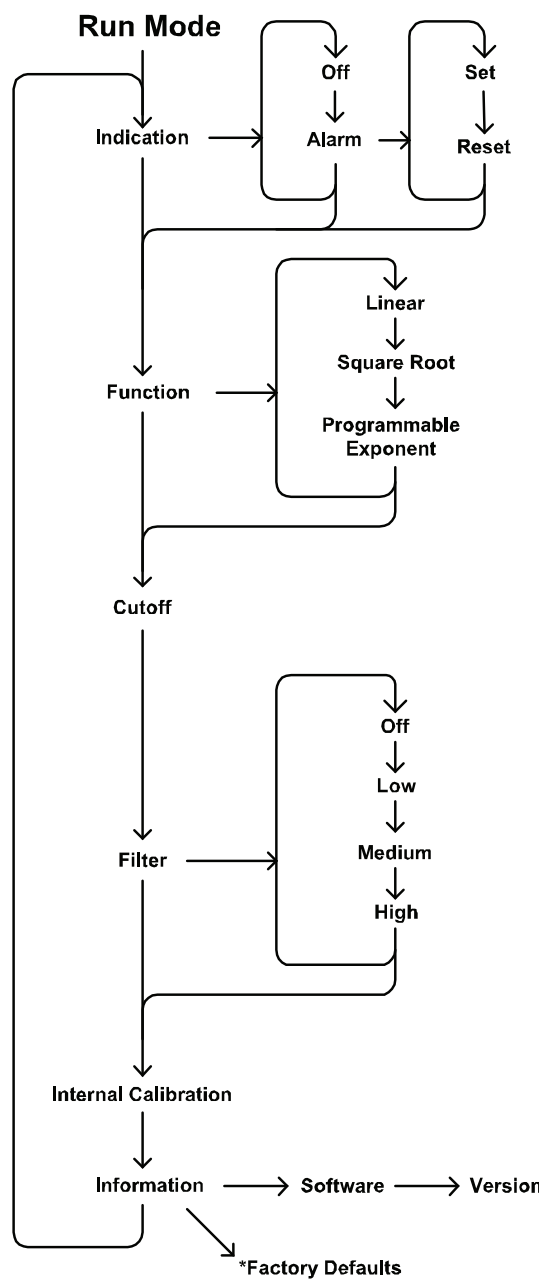


## Main Menu



## Advanced Menu

Press & hold **Menu** for 5 seconds



\*Access by holding **Right/Reset** for 3 seconds

# EU DECLARATION OF CONFORMITY

Issued in accordance with ISO/IEC 17050-1:2004 and ATEX Directive 2014/34/EU.

We,

**Precision Digital Corporation  
233 South Street  
Hopkinton, MA 01748 USA**

as the manufacturer, declare under our sole responsibility that the product(s),

**Model PD6800 Series Loop Powered Meter**

to which this declaration relates, is in conformity with the European Union Directives shown below:

<b>2014/35/EU</b>	<b>Low Voltage Directive</b>
<b>2014/34/EU</b>	<b>ATEX Directive</b>
<b>2014/30/EU</b>	<b>EMC Directive</b>
<b>2011/65/EU</b>	<b>RoHS Directive</b>

This conformity is based on compliance with the application of harmonized or applicable technical standards and, when applicable or required, a European Union notified body certification.

## Standards:

EN 55022:2007	EN 61000-6-2:2005	EN 60079-0:2009
EN 61000-6-4:2004	EN 60079-1:2007	EN 61010-1:2001
EN 60079-31:2009	EN 61326:2006	

The standards EN 55022:2007, EN 60079-0:2009, EN 60079-1:2007, EN 60079-31:2009, EN 61000-6-4:2004, EN 61010-1:2001, and EN 61326:2006 are no longer harmonized. The requirements of these standards have been checked against the harmonized standard EN 55022:2010, EN 60079-0:2012+A11:2013, EN 60079-1:2014, EN 60079-31:2014, EN 61000-6-4:2007+A1:2011, EN 61010-1:2010, and EN 61326:2013 and there were no major technical changes affecting the latest technical knowledge for the products listed above.

**EC Type Examination Certificate:** Sira 10ATEX1116X

## Product Markings:



II 2 G D  
Ex d IIC T6 Gb  
Ex tb IIIC T85°C Db IP68  
Tamb = -40°C to +75°C

**ATEX Notified Body for EC Type Examination Certificate:** Sira Certification Service, NB 0518  
Unit 6, Hawarden Industrial Park  
Hawarden, Deeside, CH5 3US, UK

**ATEX Quality Assurance Notification No.:** SIRA 10 ATEX M462

**ATEX Notified Body for Quality Assurance:** Sira Certification Service, NB 0518  
Unit 6, Hawarden Industrial Park  
Hawarden, Deeside, CH5 3US, UK

Signed for and on behalf of Precision Digital Corporation:

Name: Jeffrey Peters  
Company: Precision Digital Corporation  
Title: President  
Date: 02/12/2018



Document No: DoC PD6800 {021218}

