

# ICV SERIES

## Description

A compact, inline, direct acting poppet check valve suitable for pressure and vacuum applications. Bubble tight sealing is achieved by a line of contact between a precision machined seat and a standard elastomer O-ring with minimum differential pressure, regardless of mounting attitude. Floating poppet and fluted retainer design provides laminar flow. Metal to metal positive stop ensures long service life.

## Technical Data

- Nominal Crack Pressures: .15, 1 & 3 Psig (0.01, 0.07 & 0.21 bar)
- Proof Pressure: 1200 Psig (83 bar)
- Operating Pressure Range: Vacuum - 800 Psig (55 bar)
- Leakage: Zero @ > 0.5 Psig Back Pressure (0.03 bar)
- Temperature Rating:  
-80°F to 375°F (-62°C to 190°C)  
based on seal material



## Materials of Construction

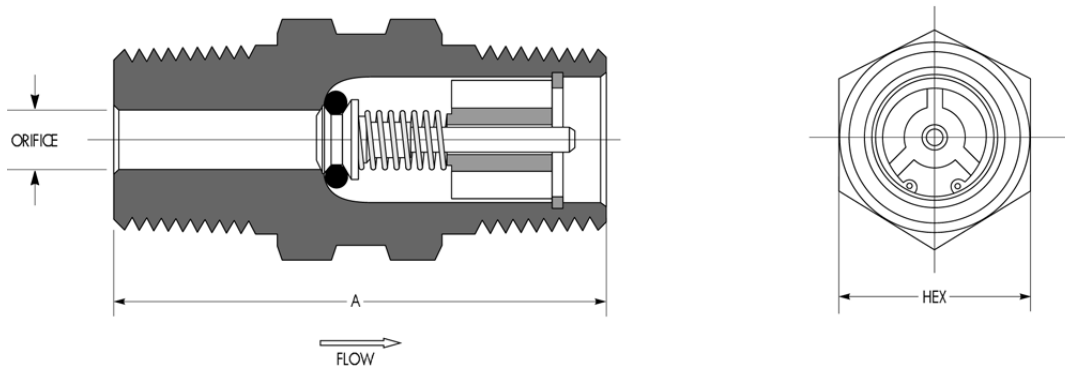
| Component           | Valve Body Material          |                              |
|---------------------|------------------------------|------------------------------|
|                     | Brass                        | Stainless Steel <sup>1</sup> |
| Body, Poppet        | Brass, ASTM B16              | 316 SS, ASTM A479            |
| Spring Retainer     | Brass, ASTM B16 <sup>2</sup> | 316 SS, ASTM A479            |
| Spring              | 302 SS, ASTM A313            |                              |
| O'Ring <sup>3</sup> | Buna-N                       | Viton™                       |
| Retaining Ring      | Zinc Plated Carbon Steel     | Stainless Steel              |

1 Stainless Steel available in 1/8", 1/4", 3/8" & 1/2" Male x Male only

2 1/8" & 1/4" Brass valves have 316SS retainer

3 Lubricated with Krytox™

# SERIES ICV INLINE CHECK VALVE



## Dimensional/Flow Data

| Pipe Size<br>(NPT) | Port Configuration |        | A<br>(inches) | HEX      | Orifice<br>(inches) | Cv  | Flow at<br>Max Psid <sup>1</sup><br>(SCFM) |
|--------------------|--------------------|--------|---------------|----------|---------------------|-----|--|
|                    | Inlet              | Outlet |               |          |                     |     |  |
| 1/8"               | Male               | Male   | 1.312         | 1/2"     | .140                | 0.4 | 7.2  |
|                    | Female             | Female | 1.687         |          |                     |     |  |
|                    | Female             | Male   | 1.437         |          |                     |     |  |
| 1/4"               | Male               | Male   | 1.592         | 5/8"     | .193                | 0.8 | 14.3                                       |
|                    | Female             | Female | 1.937         | 3/4"     |                     |     |  |
|                    | Female             | Male   | 1.500         |          |                     |     |  |
| 3/8"               | Male               | Male   | 1.610         | 3/4"     | .270                | 1.2 | 21.5                                       |
| 1/2"               | Male               | Male   | 2.140         | 7/8"     | .327                | 2.0 | 35.5                                       |
| 3/4"               | Male               | Male   | 2.160         | 1 – 1/8" | .467                | 5.0 | 90.0                                       |

1. Maximum allowable pressure drop 15 Psid.

Flow tested in accordance with ISA S75.02 with air. Restrictions in the inlet or outlet piping may reduce flow.

## Ordering Information

**ICV - FF - 250 B - V - 1**

SERIES  
ICV - Inline Check Valve

PORT CONFIGURATION  
MM - Male x Male (Standard/Omit)  
FF - Female x Female (1/8" & 1/4" brass only)  
FM - Female x Male (1/8" & 1/4" brass only)

PIPE SIZE (NPT)  
125 - 1/8"  
250 - 1/4"  
375 - 3/8"  
500 - 1/2"  
750 - 3/4" (brass only)  
NPT threads per ANSI/ASME B1.20.1

CRACK PRESSURE  
.15 - (.1-4 Psig) (0.01 bar)  
1 - (.5 - 1 Psig) (0.07 bar)  
3 - (2-4 Psig) (0.21 bar)

SEAL MATERIAL  
V - Viton™, -10°F to 375°F (-23°C to 190°C)  
B - Buna-N, -40°F to 250°F (-40°C to 121°C)  
N - Neoprene, -40° F to 250° F (-40° C to 121° C)  
EP - Ethylene Propylene, -65°F to 300°F (-54°C to 148°C)  
FS - Fluorosilicone, -80°F to 350°F (-62°C to 176°C)  
S - Silicone, -65° F to 400° F (-54° C to 205° C)

MATERIAL CODE  
B - Brass  
SS - 316 SS

Note: Viton™ and Krytox™ are trademarks of DuPont.

OPTIONS  
Oxygen cleaning, alternative seals and other thread configurations, consult factory

PROPER COMPONENT SELECTION – When specifying a component, the total system design must be considered to ensure safe and trouble-free performance. Intended component function, materials compatibility, pressure ratings, installation, environment and maintenance are the responsibility of the system designer.



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