

FT3700-20 FT3701-20

INFRARED THERMOMETER

Instruction Manual

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HIOKI

HIOKI E. E. CORPORATION

headquarters

1 Koizumi, Ueda, Nagano 386-1192, Japan
EL +81-268-28-0562 FAX +81-268-28-0568
E-mail: os-com@hioki.co.jp URL <http://www.hioki.com/>
International Sales and Marketing Department) 1307

For regional contact information, please go to our website at
<http://www.hioki.com>.

The Declaration of Conformity for instruments that comply to CE
mark requirements may be downloaded from the HIOKI website.

Warranty

Warranty malfunctions occurring under conditions of normal use in con-
formity with the Instruction Manual and Product Precautionary Mark-
ings will be repaired free of charge. This warranty is valid for a period
of one (1) year from the date of purchase. Please contact the distribu-
tor from which you purchased the product for further information on
warranty provisions.

Introduction

Thank you for purchasing the HIOKI "Model FT3700-20,
FT3701-20 INFRARED THERMOMETER." To obtain maximum
performance from the instrument, please read this manual first,
and keep it handy for future reference.

Overview

The Model FT3700-20, FT3701-20 is a non-contact thermome-
ter using infrared rays.

It can measure the surface temperature of an object by measur-
ing the energy level of the infrared rays emitted from the object
without touching it.

Liquid crystal display with backlight
Two-point Laser marker beams
Thermal emissivity setting function
Display and sound alarm functions

Inspection and Maintenance

Initial Inspection

When you receive the instrument, inspect it carefully to ensure
that no damage occurred during shipping. In particular, check
the accessories, the liquid crystal display, the control keys, and
the lens. If damage is evident, or if it fails to operate according to
the specifications, contact your dealer or HIOKI representative.

Maintenance and Service

- To clean the instrument, wipe it gently with a soft cloth moistened with
water or mild detergent. Never use solvents such as benzene, alcohol,
acetone, ether, ketones, thinners or gasoline, as they can deform and
discolor the case.
- If the instrument seems to be malfunctioning, confirm that the batteries
are not discharged before contacting your dealer or HIOKI representative.
- Pack the instrument so that it will not sustain damage during shipping,
and include a description of existing damage. We do not take any
responsibility for damage incurred during shipping.

Safety



WARNING

Mishandling this instrument during use could result in
injury or death, as well as damage to the instrument. Be
certain that you understand the instructions and precau-
tions in the manual before use. We disclaim any respon-
sibility for accidents or injuries not resulting directly
from instrument defects.

This manual contains information and warnings essential for safe opera-
tion of the instrument and for maintaining it in safe operating condition.
Before using it, be sure to carefully read the following safety precautions.

Safety Symbol

	In the manual, the symbol indicates particularly important infor- mation that the user should read before using the instrument.
	Indicates warnings relating to the laser.

Symbols for Various Standards

	WEEE marking: This symbol indicates that the electrical and electronic appli- ance is put on the EU market after August 13, 2005, and pro- ducers of the Member States are required to display it on the appliance under Article 11.2 of Directive 2002/96/EC (WEEE).
	This symbol indicates that the product conforms to safety regu- lations set out by the EC Directive.

The following symbols in this manual indicate the relative importance
of cautions and warnings.

	Indicates that incorrect operation presents an extreme haz- ard that could result in serious injury or death to the user.
	Indicates that incorrect operation presents a significant haz- ard that could result in serious injury or death to the user.
	Indicates that incorrect operation presents a possibility of injury to the user or damage to the device.
	Indicates advisory items related to performance or correct operation of the instrument.

Usage Notes



Follow these precautions to ensure safe operation and to obtain the full
benefits of the various functions.

Preliminary Checks

Before using the instrument the first time, verify that it operates normal-
ly to ensure that no damage occurred during storage or shipping.
If you find any damage, contact your dealer or HIOKI representative.

DANGER

**Do not allow the laser light beam to impinge upon any
gas which can explode.**

CAUTION

- Use of controls or adjustments or performance of proce-
dures other than those specified herein may result in hazard-
ous radiation exposure.
- The Model FT3700-20, FT3701-20 uses as a light source a
semiconductor laser which emits visible light, and which con-
forms to IEC standard class 2 (IEC 60825-1). (Wavelength
640 nm to 660 nm, maximum power output 1 mW)
Since there is considerable danger of this laser light causing
damage to the eyes, be very careful not to direct this laser
light into your eyes or those of another person.
- Do not look directly into the laser light from the optical system.
- When measuring the temperature of an object which has a
mirror finish, be careful not to allow the laser light beam to be
reflected off the surface into your eyes or those of another
person.
- This instrument should be installed and operated indoors on-
ly, between 0 and 50°C and 80% RH or less.

CAUTION

- Do not store or use the instrument where it could be exposed to direct sunlight, high temperature or humidity, or condensation. Under such conditions, the instrument may be damaged and insulation may deteriorate so that it no longer meets specifications.
- This instrument is not designed to be entirely water- or dust-proof. Do not use it in an especially dusty environment, nor where it might be splashed with liquid. This may cause damage.
- Do not use the instrument where it may be exposed to corrosive or combustible gases. The instrument may be damaged.
- Do not use the instrument near a source of strong electromagnetic radiation, or near a highly electrically charged object. These may cause a malfunction.
- To avoid damage to the instrument, protect it from physical shock when transporting and handling. Be especially careful to avoid physical shock from dropping.
- Do not point the lens at the sun or at any other source of strong light. If you do, the sensor may be damaged.
- Do not contact the lens against the object whose temperature is to be measured, or get it dirty, allow it to be scratched, or allow any foreign material to adhere to it. Doing so may cause errors.

NOTE

The  indicator flashes when the remaining battery capacity is low. In this case, the instrument's reliability is not guaranteed. Replace the battery immediately.

Replacing Batteries

DANGER

When replacing the batteries, be careful not to accidentally pull the measuring trigger key. This may cause the laser marker to enter the eyes and is extremely dangerous. After replacing the batteries, be sure to close the cover before using the instrument.

WARNING

- Battery may explode if mistreated. Do not short-circuit, recharge, disassemble or dispose of in fire.
- Handle and dispose of battery in accordance with local regulations.

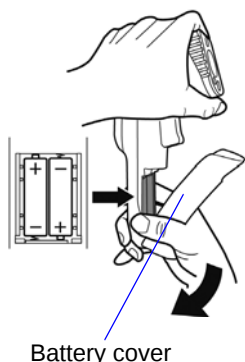
CAUTION

- Do not mix old and new batteries, or different types of batteries. Also, be careful to observe battery polarity during installation. Otherwise, poor performance or damage from battery leakage could result.
- To avoid corrosion and damage to this instrument from battery leakage, remove the batteries from the instrument if it is to be stored for a long time.

1. Hold the instrument with both hands as shown in the diagram.
2. Twist the battery cover in the direction as shown in the diagram to open it.
3. Take out the batteries.
4. Install new batteries (LR03) in the case, being careful to observe proper battery polarity.
5. Close the battery cover.

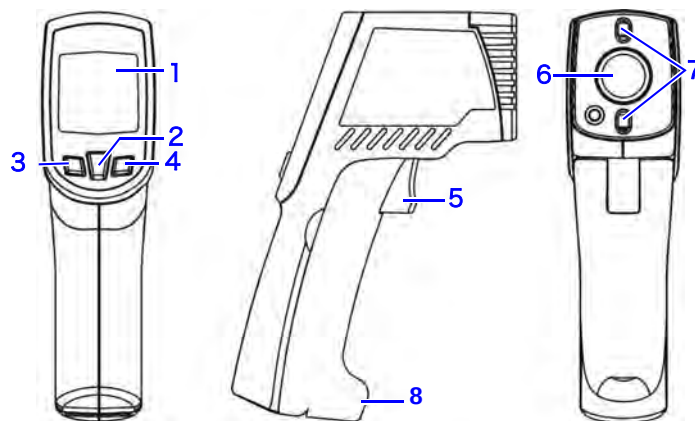
Remaining battery life indicator

-  There is ample battery life remaining.
-  Replace the batteries soon.
-  No battery life remaining. The instrument cannot be used in this state.



Battery cover

Names and Function of Parts



1. LCD Display

2. MODE Key

Changes the instrument's mode (see "Changing the Mode").

3. Down/°C/°F Key

Press one time: Changes (decreases) the setting.

Press and hold while pulling the measurement trigger (1 sec.):

Toggles the laser marker on and off.

Change temperature units (except when using the emissivity setting, HAL mode, or LAL mode).

4. Up/LOCK Key

Press one time: Changes (increases) the setting.

Turns continuous measurement mode on and off (except when using the emissivity setting, HAL mode, or LAL mode).

Press and hold while pulling the measurement trigger (1 sec.):

Toggles the backlight on and off.

5. Meas. Key

Pull the trigger to switch on the power to start measuring.

6. Infrared Lens

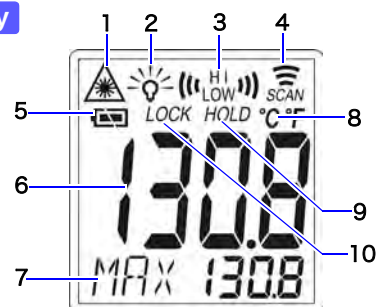
Infrared rays from the object whose temperature is to be measured are received here.

7. Laser

The laser marker beams are emitted from here.

8. Battery cover

LCD Display



1. Indicates the lit setting for laser marker. (When this lamp is off, the laser marker beam is not emitted)
This lamp will blink when the laser marker beam is being emitted during lit setting.
2. Indicates the backlight setting. (When this lamp is off, the laser marker beam is not emitted)
3. "HI" indicates that the alarm setting's upper limit temperature has been exceeded. "LO" indicates that the reading is lower than the lower limit temperature.
4. Indicates that measurement is in progress.
5. Indicates the battery consumption level (refer to Replacing Battery)
6. Main display: Indicates the measurement value.
7. Sub-display: Indicates the mode and associated value.
8. Indicates the temperature units.
9. Indicates that the measurement value is being maintained.
10. Indicates that continuous measurement mode is active.

NOTE

The battery cover has been designed to fit tightly in order prevent accidental opening.

Measurement



⚠ DANGER

Whenever the indication ⚠ is blinking, the laser marker beam is being emitted. Exercise extreme care not to allow the laser marker beam to enter your eyes or those of another person. Because of this laser light causing damage to the eyes.

NOTE

- Consecutive measurements are carried out by pulling and holding the measuring trigger key. Measurement will stop when the measuring trigger key is released and the last shown value will be retained.
- The instrument will automatically switch off approximately 15 seconds after the measuring trigger key is released.

Turning the Power On

With the power switch at OFF, pull the measuring trigger key to switch on the power to start measuring.

Thermal emissivity setting

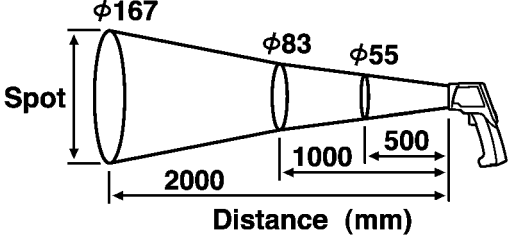
- Press the **MODE** key to activate emissivity mode ("↑E↓" will be shown on the display).
- Press the **▼▲** keys to set thermal emissivity.
- Refer to the section on thermal emissivity for thermal emissivity setting.

Measuring

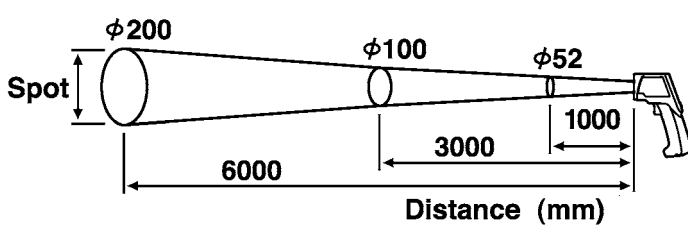
Direct the lens toward the object whose temperature is to be measured.

Measurement field of view

Model FT3700-20



Model FT3701-20



NOTE

The laser marker indicates the diameter of the measurement field of view. The measurement field of view is defined as the measurement diameter in which the optical response is 90%. The object whose temperature is to be measured needs to be larger than the measurement diameter by an adequate margin. (1.5 to 2 times or more)

ON/OFF setting for laser marker

The laser marker is set to OFF in the factory default or immediately after replacing the batteries. To turn ON the laser marker, press and hold **▼▲** key (1 sec) while pulling the measuring trigger key. To turn OFF the laser marker is the same operation again.

Continuous measurement mode

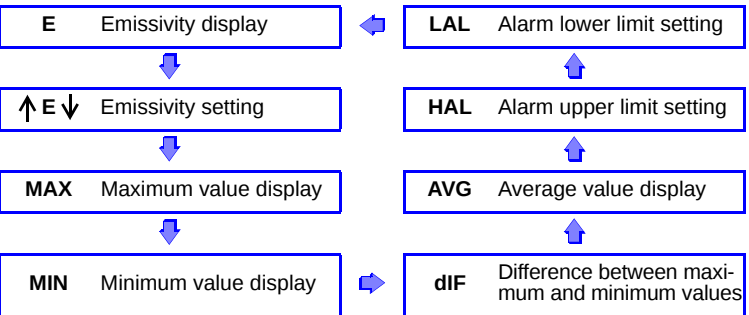
Pressing the **▲/LOCK** key while the instrument is on activates continuous measurement mode, except when using the emissivity setting, HAL mode, or LAL mode. This mode lets you take measurements continuously without needing to pull the measurement trigger.

NOTE

- The instrument will turn off automatically about 60 minutes after continuous measurement mode is activated.
- When the laser marker is on, the sighting laser will only activate when the measurement trigger is pulled.
- Key response may be slow when continuous measurement mode is on.

Changing the Mode

Pressing the **MODE** key while the instrument is on causes it to cycle through the following modes:



MAX/MIN/DIF/AVG measurement

The instrument will display the maximum value, minimum value, difference between the maximum and minimum values, and average value since measurement began.

- Press the **MODE** key to display "MAX", "MIN", "dIF" or "AVG" on the sub-display.
- The MAX/MIN/DIF/AVG value will be refreshed when you pull the measurement trigger or while continuous measurement mode is active.
- When using the continuous measurement mode, the key response may be slow.

Alarm Function

The alarm can be set to go off whenever a value which is higher or lower than a threshold value inputted beforehand is reached. The alarm is in the form of a display and a buzzer.

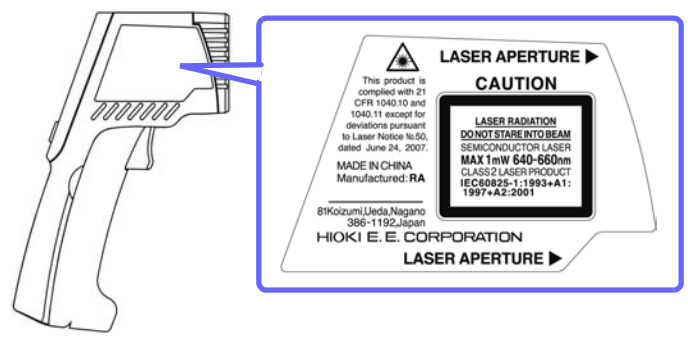
- Pull the measuring trigger key to switch on the power.
- Press the **MODE** key to display "HAL" in the sub-display. Press the **▼▲** key to set the alarm setting's upper limit temperature.
- Press the **MODE** key to display "LAL" in the sub-display. Press the **▼▲** key to set the alarm setting's lower limit temperature.

Error Indication

Error Indication	Description	Remedy
E-r2	The change in ambient temperature is too great.	Allow the instrument to acclimate to the ambient temperature for about 30 minutes before use.
E-r3	The ambient temperature is outside the operating temperature range.	Use the instrument within the operating temperature range (0°C to 50°C).
E-r5 to E-r9	System error	Remove the battery, wait at least 1 minute, and then replace the battery. If you are unable to resolve the error, the instrument may be broken. Contact your dealer or HIOKI representative.
H ₁ or L ₀	The measurement value is outside the measurement range.	The measurement value cannot be displayed since it is outside the measurement range.

Warning Labels

Location of labels used in the HIOKI "FT3700-20, FT3701-20 Infrared Thermometer" is as follows.



Specifications

Basic Specifications

Function	Infrared temperature measurement
Additional Function	MAX, MIN, DIF (MAX-MIN), AVE measurement, Alarm function, Backlight function
Power supply	LR03 alkaline battery × 2
Dimensions	Approx. 48 W × 172 H × 119 D mm (1.89"W × 6.77"H × 4.69"D)(excluding projections)
Mass	Approx. 256 g (9.0 oz.) (including LR03 alkaline battery × 2)
Location for use	Indoors, altitude up to 2000 m (6562-ft.)
Operating temperature and humidity	0 to 50°C (32°F to 122°F), 80%RH or less (non-condensation)
Storage temperature and humidity	-10 to 50°C (14°F to 122°F), 80%RH or less (non-condensation) 50 to 60°C (122°F to 140°F), 70%RH or less (non-condensation)
Accessories	Instruction manual, LR03 alkaline battery × 2, Carrying case × 1
Effect of radiated radio-frequency electromagnetic field	±70°C at 3 V/m
Applicable standards	EMC : EN61326 Laser : IEC60825-1:1993+A1:1997+A2:2001 CLASS 2 LASER This product is complied with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No.50, dated June 24, 2007

Electrical characteristics

Detection element	Thermopile
Temperature units	°C, °F
Measurement temperature range	FT3700-20: -60 to 550°C (-76 to 1022°F) FT3701-20: -60 to 760°C (-76 to 1400°F)
Display resolution	0.1°C, 0.1°F (1°F at 1000°F and over)
Outside display of measurement range	FT3700-20: "Lo" mark lights when -60.0°C (-76.0°F) or less "Hi" mark lights when 550.0°C (1022°F) or higher FT3701-20: "Lo" mark lights when -60.0°C (-76.0°F) or less "Hi" mark lights when 760.0°C (1400°F) or higher
Response time	1 second (90%)
Measurement wavelength	8 to 14 μm
Thermal emissivity compensation	0.10 to 1.00 by steps of 0.01
Diameter of field of measurement	FT3700-20: 83 mm at 1000 mm (D:S=12:1) FT3701-20: 100 mm at 3000 mm (D:S=30:1)
Sighting	Two-point laser marker, 1 mW (MAX), Red (640 nm to 660 nm) It is illuminated in conjunction with pulling the measuring trigger key.
Battery low warning voltage	 mark lights when 2.70 V (±0.1 V) or higher  mark lights when 2.70 V (±0.1 V) or less  mark flashes when 2.55 V (±0.1 V) or less, measurement value is fixed. Power turned off at 2.20 V (±0.1 V)
Rated supply voltage	1.5 VDC × 2
Maximum rated powers	150 mVA
Continuous operating time	Approx. 140 hours (alkaline battery), When laser marker and backlight are OFF
Auto Power Off	Approx. 15 seconds

Accuracy Specifications

Accuracy (infrared)	-60.0 to -35.1°C (-76.0 to -31.1°F) Accuracy not specified -35.0 to -0.1°C (-31.0 to 31.9°F) ±10%rdg. ±2°C (±(T-32)×0.1±4°F T=reading value(°F)) 0.0 to 100.0°C (-32.0 to 212.0°F) ±2°C 100.1 to 500.0°C (212.1 to 932.0°F) ±2%rdg 500.1 to 550.0 (932.0 to 1022 °F)(FT3700-20) 500.1 to 760.0 (932.0 to 1400 °F)(FT3701-20) Accuracy not specified (except when battery mark is blinking)
Guaranteed accuracy period	1 year
Accuracy guarantee for temperature and humidity	23°C ±3°C (73°F ±5°F), 80%RH or less (non-condensation)
Temperature coefficient	Measurement accuracy × 0.1/ °C

Accuracy

rdg. :reading value (The value currently being measured and indicated on the measuring instrument)

Thermal Emissivity

This instrument allows thermal emissivity to be adjusted within the range of 0.10 to 1.00. Please refer to the following table when setting the thermal emissivity.

Refractory & Building Materials		Metal	
Alumina (coarse grain)	0.45	Aluminum (heavily oxidized)	0.25
Alumina (fine grain)	0.25	Aluminum Alloys various	0.10 to 0.25
Asbestos	0.95	Aluminum oxide at 260°C	0.60
Carbon (graphite)	0.75	Aluminum oxide at 800°C	0.30
Carbon (soot)	0.95	Brass (oxidized)	0.60
Carborundum(Trademark)	0.85	Brass (polished)	0.10
Concrete	0.7	Brass (roughened surface)	0.20
Fire clay	0.75	Cast iron (polished)	0.20
Marble	0.90	Cast iron (rough) rusted	0.95
Plaster	0.90	Cast iron (turned at 100°C)	0.45
Quartz (rough)	0.90	Cast iron (turned at 1000°C)	0.60 to 0.70
Red brick (rough)	0.75 to 0.90	Copper (oxidized)	0.80
Silica (coarse grain)	0.55	Copper (polished)	0.05
Silica (fine grain)	0.40	Iron plate(rusted)	0.70 to 0.85
Timber (various)	0.80 to 0.90	Lead (oxidized at 25°C)	0.30
Zirconium silicate at 850°C	0.60	Lead (oxidized at 200°C)	0.60
Zirconium silicate up to 500°C	0.85	Lead (pure)	0.10
Miscellaneous		Mild steel	0.30 to 0.50
Aluminum lacquer	0.50	Molten cast iron	0.30
Enamel (any color)	0.90	Molten copper	0.15
Lacquer	0.90	Nichrome	0.70
Matte black paint	0.95 to 0.98	Nichrome (oxidized)	0.95
Oil paint (any color)	0.95	Nickel (pure)	0.10
Paper and cardboard	0.90	Nickel plate (oxidized)	0.40 to 0.50
Plastics	0.80 to 0.95	Polished aluminum	0.10
Plastics films (0.05 mm thick)	0.50 to 0.95	Rough ingot iron	0.90
Polythene film (0.03 mm thick)	0.20 to 0.30	Stainless steel (polished)	0.10
Rubber (rough)	0.98	Stainless steel (various)	0.20 to 0.60
Rubber (smooth)	0.90	Steel	0.60
Silicone polish	0.70	Steel plate (oxidized)	0.90
Water	0.98		

NOTE

- Variations in the surface condition and color of the object whose temperature is to be measured may cause the thermal emissivity (ε) to be somewhat different from the values in the above table. If an accurate temperature measurement is desired for an object whose thermal emissivity is not known, black body tape (commercially available) should be used. In this case the setting for thermal emissivity (ε) should be the value indicated on black body tape.
- Iron and other objects with low thermal emissivity reflect their surrounding temperature, causing inaccuracies in measurement. The black body tape (commercially available) is also recommended when measuring these objects of low thermal emissivity.
- A black body is an object that represents a standard emissivity, and may not necessarily be black in color.