

## Digital torque driver

# DID-05 2.0~500.0 mN·m

It is suitable for the torque check of the machine screw of M0.8-M2.0.  
The check of the starting torque of solids of revolution, such as a volume hinge, etc.

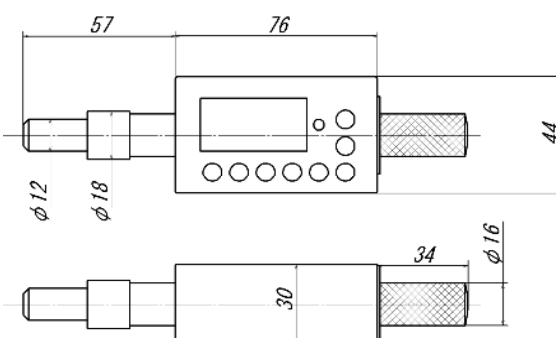
The main part was made into the light weight (about 180g) in order to lessen influence of perpendicular power.

- (1) Unify the display section and a frame. It became stronger.
- (2) Display Measurement Mode, Unit, Etc. on Display Section.
- (3) Data Output is USB Form.
- (4) Prepare each button in accordance with operation.  
Button operation became simple



- The torque screwdriver is Ergonomic and light weight, yet ruggedly constructed
- Peak, Real Time and Peak Down measuring mode (selectable)
- 800 data memory
- Programmable High and Low set points with both audible beep and Green/Red LED indicator for uniform torque tightening or GO/NO GO testing
- Programmable screw tightening counter
- Programmable Auto Zero function resets unit to zero for easy operation
- Both CW and CCW operation
- ASCII format output (USB)
- Runs on internal NiCad batteries (for 12 hours) Auto shut-off after 10 min. of non-use

**Specification**

<b>Model Formula</b>		DID-05
<b>Measuring range</b>		2.0~500 mN·m    0.020~5 kgf·cm    0.020~4.5 lbf·in
<b>Accuracy</b>		±0.5% (499 or less digit±3digit)
<b>Display</b>		The 4 figures digital display of LCD
<b>The measurement direction</b>		CW-CCW (right and left)
<b>Measurement Mode</b>	<b>PP</b>	<b>peak to peak</b> The highest value of load is hold-displayed.
	<b>TR</b>	<b>track</b> A display also changes with load change.
	<b>PD</b>	<b>peak-down</b> Load catches and displays the moment included in descent from a rise.
	<b>C</b>	<b>Real-time Output</b> Load torque value is outputted every about 1/ 160 second.
<b>A success or failure judging function</b>		High and low value are measurement within the limits, and can be set up.
<b>The Maximum, the minimum, and the average value</b>		Displays, memory and output the data number, the maximum, the minimum, and the average value of the measured value to 30 data. It can save by a maximum of 10 channels.
<b>Data memory counts</b>		800 data / ten channels data
<b>Data output</b>		ASCII format (baud rate 19200)
<b>auto clear time</b>		If the set-up time comes, measurement value will be automatically cleared in 0.0~3.0 seconds (0.5s interval).
<b>Setup of count</b>		1 to 99 count    (count in a clockwise direction)
<b>Power supply</b>		Ni-Mn chargeable battery    650mAh
<b>Charge time / use time</b>		Charge about 3 hour /, continuation about 12-hour use
<b>Auto-power-off</b>		After the neglect during 10 minutes
<b>Bit / Socket part</b>		● $\phi 4$
<b>Weight</b>		180g
<b>Accessories (one piece each)</b>	● $\phi 4$ Bit + #1 (For one-way $\times 1$ For fixation $\times 1$ )	
	Exclusive charger	
	Result of calibration document	
	Certification on calibration document / Traceability system figure	
<b>Option</b>		When outputting data, the cable(USB miniB) is needed.
<b>Outside-dimension</b>		 <p style="text-align: right;">m/m</p>