

B-Series Switches – Pressure, Differential Pressure & Hydraulic

FEATURES

- Adjustable setpoints 15-100% of range
- Fixed or limited adjustable deadband
- Wide selection of switch elements
- Explosion proof enclosure provides uncompromising protection
- Special designs for NACE & fire applications
- SIL 3 Capable (B and D series only)

TYPICAL USES

- Offshore oil rigs
- Chemical and petrochemical plants
- Pulp and papermills
- Steel mills
- Power plants
- Water and sewage-treatment plants
- Other corrosive environments



±1% of full range (Additional setpoint shift of Setpoint Repeatability: ±1% of range per 50 °F from initial setpoint

set at 70 °F typical)

Enclosure Rating: B4/Hydraulic: NEMA 4X, IP66

B7: NEMA 7/9, IP66

Enclosure Material: Epoxy coated aluminum (standard)

Optional: 316 stainless steel (NEMA 7/9 only)

Diaphragm Material: Buna N, Viton, Teflon, SS, Monel

Pressure 1/4 NPT Female (standard)

Optional: 1/2 NPT Female, 1/4 NPT Female & Connection:

1/2 NPT Male combo

Electrical Output: SPDT or DPDT

Electrical 3/4 NPT Female (standard) Termination: Optional: 1/2 NPT Female

Ambient -20°F to 150°F (-19 °C to 65 °C) Temperature Range: All units calibrated at 70 °F

Process 0 °F to 150 °F (Buna N or Teflon diaphragm)

20 °F to 300 °F (Viton diaphragm) Temperature: 0°F to 300°F (SS or Monel diaphragm)

Pressure: Vac-3000# Pressure Ranges:

Differential: 0-600#D Hydraulic: 1000-7500#

UL E34743 (B4/D4) Approvals: E38812 (B7/D7)

CSA: 55541

ATEX: Sira 02ATEX1391X (B7/D7 with XCN)

IECEX SIR 14.0077X

FM: Limit Contol and Steam Limit Control















- Highly reliable
- Designed for use in wide range of applications
- Pressure ranges from vacuum to 7500 psi



SEALED



CLASS I DIV 1 GROUPS B. C. & D CLASS II DIV 1 GROUPS E, F, & G



Sira 02ATEX1391X

II 2GD Ex d IIC T6 Gb Ex tb IIIC T85°C Db $Ta = -20 \, ^{\circ}\text{C} \text{ to } +60 \, ^{\circ}\text{C}$

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B-Series Switches -Pressure, Differential Pressure & Hydraulic

PRESSURE, DIFFERENTIAL PRESSURE & HYDRAULIC RANGES

PRESSURE/\	VACUUM RANGES(1)		Overpressu	ure Ratings	Approximate Deadband Switch Element ^{(2) (4)} Buna-N Diaphragm						
	Nominal Pressure		Proof psi	Burst psi	20, 26, 27	21, 24, 31	50	22	32, 42		
Vacuum											
30IMV -760mm Hg -100 kPa		250	400	0.3-0.7	1.5-3.0	0.5-2.2	0.4-1.5	2.1-4.2			
Compound											
15IWV/15IW	·		20 35		0.1575/0.1575	1.5-2.5/1.5-2.5	0.45-2.0/0.45-2.0	0.5-1.2/0.5-1.2	2.1-3.5/2.1-3.		
30IWV/30IW	-760mm H ₂ 0/760mm H ₂ 0	-7.5 kPa/ 7.5 kPa	20	35	0.3060/0.3060	1.5-2.5/1.5-2.5	0.45-2.0/0.45-2.0				
30IMV/15#	-760mm Hg/ 1.0 kg/cm ²	-100 kPa/100 kPa	250	400	0.5-1.0/0.3-0.7	2.0-3.0/0.3-0.7	0.75-2.5/0 .5-1.0	0.7-1.8/0.7-1.4	2.8-4.2/0.7-2.		
30IMV/30#	-760mm Hg/1.0 kg/cm ²	-100 kPa/ 200 kPa	250	400	1.0-1.5/0.3-0.8	3.0-6.0/0.3-0.8	1.2-4.5/0.7-1.5	1.4-2.4/0.4-1.3	4.2-8.4/1.4-2.		
30 IMV/60#	-760mm Hg/4.0 kg/cm ²	-100 kPa/ 400 kPa	250	400	2.0-3.0/0.7-1.5	3.0/0.7-1.5 5.0-9.0/3.0-5.0		2.8-4.5/3.0-5.0	7.0-12.0/4.2-7		
Pressure											
10IW	250mm H ₂ 0	2.5 kPa	20	35	0.2-0.5	1.0-2.0	0.35-1.5	0.4-1.0	1.4-2.8		
30IW	750mm H ₂ 0	7.5 kPa	20	35	0.3-0.6	1.5-2.5	0.45-2.0	0.5-2.0	2.1-3.5		
60IW	1500mm H ₂ 0	15 kPa	20	35	0.5-1.3	1.5-3.5	0.9-2.5	0.7-3.0	2.1-5.0		
100IW	2500mm H ₂ 0	25 kPa	20	35	0.6-1.6	2.5-5.5	1.1-4.0	1.0-4.0	3.5-7.7		
15IW	3750mm H ₂ 0	37 kPa	20	35	1.0-2.5	4.5-8.5	1.7-6.5	2.0-6.0	6.0-12.0		
15#	1.0 kg/cm ²	100 kPa	500	1500	0.1-0.35	0.5-1.5	0.2-1.0	0.4-1.0	0.7-2.1		
30#	2.0 kg/cm ²	200 kPa	500	1500	0.1-0.50	0.5-1.5	0.3-1.0	0.4-1.0	0.7-2.1		
60#	4.0 kg/cm ²	400 kPa	500	1500	0.3-1.0	1.0-3.5	0.7-2.5	0.6-2.0	1.4-5.0		
100#	7.0 kg/cm ²	700 kPa	1000	3000	0.5-1.7	1.5-5.0	1.1-3.5	1.0-4.5	2.1-7.0		
200#	14 kg/cm ²	1400 kPa	1000	3000	1-3	5-13	2-9	3.0-7.5	7.0-18.2		
400#	28 kg/cm ²	2800 kPa	2400	3000	4-7.5	5-24	5.5-15	4.0-11.0	7.0-33.6		
600#	42 kg/cm ²	4200 kPa	2400	3000	4-11	9-30	7-20	5.0-23.0	12.6-42		
1000#((5)	70 kg/cm ²	7000 kPa	12000(5)	18000	7-30	30-110	18-70	15-80	42-154		
3000#	210 kg/cm ²	21000 kPa	12000	18000	15-60	80-235	37-160	30.0-230	112-329		
	AL PRESSURE RANGE			ıre Ratings			Switch Elemen				
	Nominal Pressure		Static Working Pressure	Proof p			50	22	32, 42		
30IWD	750mm H ₂ O	7.5 kPa	5.4	21.6	0.3-0.6	1.5-2.5	0.45-2.0	0.5-2.0	2.1-3.5		
60IWD	1500mm H ₂ O	15 kPa	5.4	21.6	0.5-1.3	1.5-3.5	0.9-2.5	0.7-3.0	2.1-5.0		
100IWD	2500mm H₂O	25 kPa	5.4	21.6	0.6-1.6	2.5-5.5	1.1-4.0	1.0-4.0	3.5-7.7		
150IWD	3750mm H ₂ O	37 kPa	5.4	21.6	1.0-2.5	4.5-8.5	1.8-6.5	2.0-6.0	6.3-12.0		
15#D	1.0 kg/cm ²	100 kPa	500	2000		2.0-5.0	0.7-3.5	0.7-1.4	2.8-7.0		
30#D	2.0 kg/cm ²	200 kPa	500	2000		2.0-5.0	1.5-3.5	1.4-2.8	2.8-7.0		
60#D	4.0 kg/cm ²	400 kPa	500	2000		3.0-6.0	3.0-4.5	2.8-5.6	4.2-8.5		
100#D	7.0 kg/cm ²	700 kPa	1000	4000		11.0-20.0	7.0-15.0	6.0-14.0	16.0-28.0		
200#D	14.0 kg/cm ²	1400 kPa	1000	4000		12.0-40.0	10.0-26.0	7.0-21.0	17.0-56.0		
400#D	28.0 kg/cm ²	2800 kPa	1000	8000			15.0-40.0	14.0-28.0	28.0-84.0		
-00nD	20.0 Ng/0111	2000 Ki u	1000	5500	10.0 20.0	20.0 00.0	10.0 -0.0	17.0 20.0	20.0 04.0		

NOTES:

600#D

1. Switches may generally be set between 15% and 100% of nominal range on increasing pressure. Consult factory for applications where setpoints must be lower.

42.0 kg/cm²

4200 kPa

2. All deadbands are given in English units as shown in the nominal range column. Deadbands shown are for switches with Buna N diaphragm.

Approximate deadbands for optional diaphragms: Multiply Buna N value by 1.4 Viton: Teflon: Multiply Buna N value by 1.2

8000

20.0-40.0

Stainless Steel: Multiply Buna N value by 1.7 Multiply Buna N value by 1.7 Monel:

1000

3. Deadbands given are for zero static working pressure.

30.0-56.0

80.0-150.0 30.0-115.0

- 4. For approximate deadbands for dual switch elements, multiply the single switch element by 1.6.
- 5. Proof pressure is 4000 psi with stainless steel and monel welded diaphragms.



B-Series Switches – Pressure, Differential Pressure

ORDERIN	G CODE					Example:	B4	20	В	XPK	
Enclosure											
B4 - Pressure sw	itch, Type 400, wat	tertight enclos	sure meets N	NEMA 3, 4, 4	X, 13 and IP6	6 requirements.					
	itch, Type 700, expl ousing epoxy coate						ments.				
D4 - Differential p	ressure switch, Type	e 400, water-	tight enclosu	re meets NEI	MA 3, 4, 4X, 1	3 and IP66 requir	rements.				
	oressure switch, Ty s. Standard housin										
Switch Element	Selection - UL/CS	SA Listed SP	DT					-			
20 - Narrow dead	dband ac, 15A - 12	5/250 Vac. E	stimated dc	rating, 0.4A,	120 Vdc (not	UL listed).					
21 - Ammonia se	rvice, 5A - 125/250) Vac									
22 - Hermetically	sealed switch, nar	row deadbar	nd, 5A - 125/	250 Vac. Es	timated dc. ra	ting, 2.5A, 28 Vo	dc (not UL	listed).			
23 - Heavy duty a	ac, 22A - 125/250 \	/ac									
24 - General purp	oose, 15A - 125/250	0/480 Vac, 1/2/	A - 125 Vdc, 1/4/	A - 250 Vdc; 6A	, 30 Vdc. (Stan	dard switch)					
25 - Heavy duty o	dc, 10A - 125 Vac d	or dc,1/8 HP -	125 Vac or o	lc. Not availa	able with psid	ranges.					
26 - Sealed enviro	onment proof, 15A	- 125/250 Va	c. Estimated	d dc rating, 0	.4A, 120 Vdc	(not UL listed).					
27 - High temper	ature 300°F, 15A -	125/250 Vac									
28 - Manual reset	t trip on, increasing	15A - 125/2	50 Vac. Not	available wit	th type 700 ei	nclosure.					
29 - Manual rese	t trip on decreasin	ng, 15A - 125	/250 Vac. N	ot available v	with type 700	enclosure.					
31 - Low level (g	old) contacts, 1A -	125 Vac									
32 - Hermetically	sealed switch, ge	eneral purpos	se, 11A - 12	5/250 Vac, 5	A - 30 Vdc						
42 - Hermetically	sealed switch, go	old contacts,	1A - 125 Va	ıc							
50 - Variable dea	adband, 15A - 125/	/250 Vac									
Switch Element	Selection - UL/CS	SA Listed Du	al (2 SPDT)								
61 - Dual narrow	deadband, 15A -	125/250 Vac	. Estimated	dc rating, 0.4	1A, 120 Vdc (ı	not UL listed).					
62 - Dual sealed	environment proof,	, 15A - 125/2	50 Vac. Esti	mated dc rat	ing, 0.4A, 120	Vdc (not UL list	ted).				
63 - Dual high ter	mp. 300°F, 15A - 1	25/250 Vac									
64 - Dual general	purpose, 15A - 12	:5/250/480 Va	ac, ½A- 125	Vdc, ¼A - 2	50 Vdc						
65 - Dual ammon	nia service, 5A - 125	5/250 Vac									
	ically sealed switch				c. Wires cann	ot be terminated	l inside B4	00 switch			
	stimated dc. rating ically sealed switch	, ,			5A, 30 Vdc.	Wires cannot be	e terminate	d inside			
B400 switch	enclosure.										
70 - Dual low lev	el gold contacts, 1	A - 125 Vac									
	cally sealed switch,	gold contacts	, 1A - 125 Va	c. Wires can	not be termina	ted inside B400 s	switch enclo	osure.			
Actuator Seal	Process Temp.		Ra	ange		Ampleioust	ing to	atuwa liit-	00 to 150 05		
Material	Limits °F(10)	Vac. "H ₂ O	0-600 psi	0-1000 psi	0-3000 psl	Ambient operat all styles, setpoint temperature cha calibrated at 70	nt shift of ± ange is non	:1% of range mal. Switches	per 50 °F		
B - Buna N	0 to 150	•	•	•	•						
V - Viton	20 to 300	•	•	•	•						
T - Teflon	0 to 150	•	•	•	•						
0 0401	0 to 300		•	•		Available on pr	essure onl	y.			
S - 316L											

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Range - Select from table page 2





B-Series Switches – Hydraulic*

ORDERING C	ODE			Example:	H4	24	V	XPK	3000#	
Enclosure										
H4 - Hydraulic press	sure switch, Type 400), watertight encl	osure meets NEMA 3, 4	, 4X, 13 and IP66 requiren	nents.					
Switch Element Se	election									
20 - Narrow deadba	and ac, 15A - 125/250	Vac. Estimated	dc rating, 0.4A, 120 Vdd	(not UL listed)						
22 - Hermetically se										
23 - Heavy duty ac,	22A - 125/250 Vac									
24 - General purpos	se, 15A - 125/250/480	Vac, 1/2A - 125 Vdc	, ¼A - 250 Vdc; 6A, 30 Vdc.	Standard switch.						
25 - Heavy duty dc,	10A - 125 Vac or dc,	¹ / ₈ HP - 125 Vac	or dc							
26 - Sealed environr	nent proof, 15A - 125	/250 Vac. Estima	ted dc rating, 0.4A, 120	Vdc (not UL listed)						
27 - High temperatu	ure 300°F, 15A - 125/2	250 Vac								
28 - Manual reset trip on increasing, 15A - 125/250										
29 - Manual reset trip on decreasing, 15A - 125/250 Vac										
32 - Hermetically sealed switch, general purpose, 11A - 125/250 Vac, 5A - 30 Vdc										
Switch Element Se	election									
61 - Dual narrow de	eadband, 15A - 125/2	250 Vac. Estimate	ed dc rating, 0.4A, 120	/dc (not UL listed)						
62 - Dual sealed env	vironment proof, 15A	- 125/250 Vac. E	stimated dc rating, 0.44	A, 120 Vdc (not UL listed)						
63 - Dual high temp	o. 300°F, 15A - 125/25	50 Vac								
64 - Dual general pu	urpose, 15A - 125/250	0/480 Vac, ½A- 12	25 Vdc, ¼A - 250 Vdc							
65 - Dual ammonia	service, 5A - 125/250	Vac								
70 - Dual low level	gold contacts, 1A - 12	25 Vac								
Actuator Seal										
Material Pro	ocess Temp. Limits°F		• .	-20 to 150 °F, all styles, se al. Switches are calibrated	•		range			
V - Viton	20 to 300	V	iton O-ring, stainless ste	eel pressure connection						
Options Use table f	from page 6									
Range										
Range psi	Adjustable Setpoi	int Limits psi P	roof Pressure psi							
1000	150 – 1000		12,000							
2000	300 – 2000		12,000							
3000	450 – 3000		12,000							
5000	750 – 5000		10,000							
7500	1125 – 7500		10,000							

^{*}Not all B-series hydraulic version (H4) switches are CE compliant. Consult factory for further information



B-Series Switches – Pressure, Differential Pressure & Hydraulic

OPTIONAL FEATURES AND ACCESSORIES

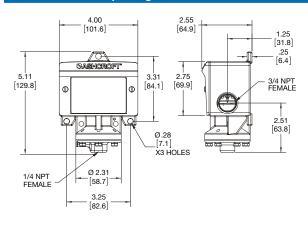
		B-SI	ERIES S	WITC	H OPTI	IONS	
		-	Appicab	le Sw	ritch Se	ries	
				Diffe	erential		
		Pre	essure	Pre	Pressure		
Code	Description	(psi)	(in. H ₂ O)	(psi)	(in. H ₂ O)		Notes
XBP	Wall Mounting Bracket in. H ₂ O		•		•		
XCH	Chained Cover	•	•	•	•	•	
XC8	CSA Approval	•	•	•	•		Standard on 400 Series
XCN	ATEX Directive 94/9/EC/IECEx Rating	•	•	•	•		700 Series only.
XD2	Dual Seal Rating (700 Series only)	•			•		
XFM	FM Approval – Single Element	•	•	•	•		N/A on all combinations.
VLIAI	FM Approval – Dual Element	•	•	•	•		N/A on all combinations.
XFP	Fungus Proofing	•	•	•	•	•	
XFS	Factory Adjusted Setpoint	•	•	•	•	•	Advise static or working pressure for differential pressure switches
XG3	Belleville Actuator	•					64 or 68 element only. N/A on all combinations.
XG5	UL Limit Control to 150" H _g O				•		Buna N and Viton diaphragm. N/A on all combinations.
XG6	UL Limit Control to 600 psi	•					Buna N and Viton diaphragm.N/A on all combinations.
XG7	Secondary Chamber with Vent	•					SS diaphragm required. Teflon diaphragm is the backup. NEMA 7 only.
XG8	Steam Limit Control to 300 psi	•					
XG9	Fire Safe Welded Actuator	•					Stainless steel diaphragm only.
XHS	High Static Differential Pressure			•			12 Buna N and Viton diaphragm - 15#D & 30#D only.
хнх	High Pressure, 40 psi, (static) d/p only 160 psi (proof) d/p only 100 psi (proof) pressure only ("H ₂ O)		•		•		
XJK	Left Conduit Connection	•	•	•	•	•	Standard on 700 Series. N/A with DPDT element on 400 Series.
XJL	3/4" to 1/2" Reducing Bushing	•	•	•	•	•	
XJM	Metric Electrical Conduit Conn. M20 x 1.5	•	•	•	•	•	
XK3	Terminal Block (700 Series only)	•	•	•	•		Terminal Blocks standard with 700 dual switches.
XLE	6 foot Leads on the Micro Switch	•	•	•	•	•	
XNH	Tagging Stainless Steel	•	•	•	•	•	
XNN	Paper Tag	•	•	•	•	•	
XPK	Pilot Light(s) Top Mounted	•	•	•	•	•	N/A on 700 Series.
XPM	3/4" Sealed Conduit Connection w/16" Lead Wires	•	•	•	•	•	
XTA	316 Stainless Steel Pressure Connection for in. H ₂ O Range		•		•		
хтм	2" Pipe Mounting Bracket	•	•	•	•		
XUD	316 Stainless Steel Pressure Conn.			•			
X06	Pressure Connection: ½ NPT Male, ¼ NPT Female 316 Stainless Steel (Combination)	•	•	•	•		Standard with 1000 and 3000 psi ranges. Bottom connection only on DP in H ₂ O ranges.
X07	½ NPTF Press. Conn., 316 SS	•	•	•	•		N/A with Monel diaphragm.
X6B	Cleaned for Oxygen Service	•		•			Buna N cannot be cleaned for oxygen service.
X9F	Inches of Water Housing for Outdoor Use		•				
XYW	316SS Housing	•	•	•	•		
XMD	Metric Range on Label	•	•	•	•	•	



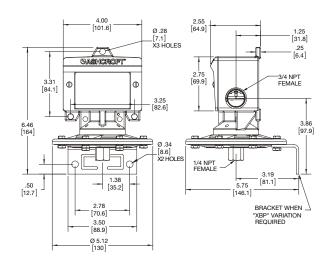
B-Series Switches – Pressure, Differential Pressure & Hydraulic

B 400 DIMENSIONS

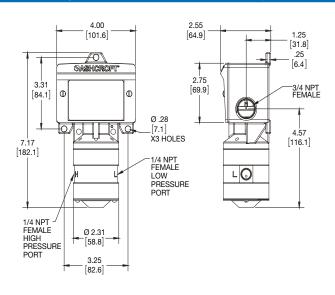
Pressure switch - psi ranges



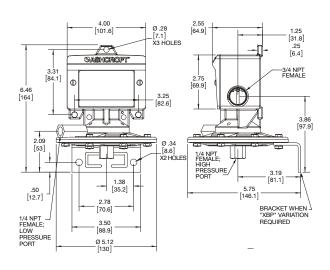
Pressure switch - inches of water ranges



Differential pressure switch - psi differential ranges



Differential pressure switch - inches of water ranges











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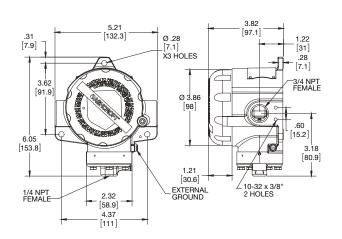




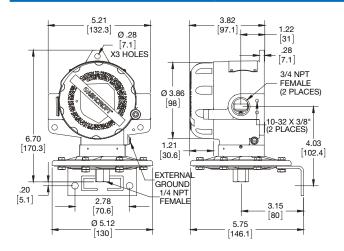
B-Series Switches -Pressure, Differential Pressure & Hydraulic

B 700 DIMENSIONS

Pressure switch - psi ranges



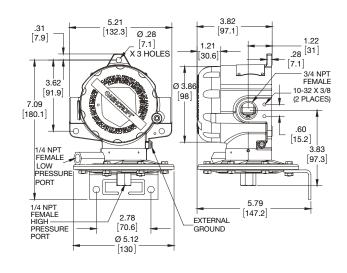
Pressure switch - inches of water ranges



Differential pressure switch - psi differential ranges

3.82 5.21 [132.3] .31 [7.9] [97.1] Ø .28 [31] .28 3/4 NPT 3.62 [91.9] Ø 3.86 [98] **FEMALE** 8.12 [206.2] 5.25 [30.6] [133.2] 1/4 NPT FEMALE HIGH PRESSUF PORT— 10-32 X 3/8¹ 2 HOLES L O EXTERNAL **GROUND** 1/4 NPT FEMALE Ø 2 31 [58.8] LOW PRESSURE 4.37 [111]

Differential pressure switch - inches of water ranges











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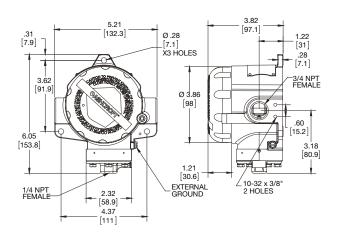




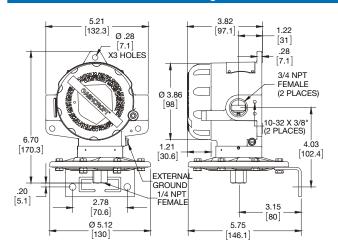
B-Series Switches – Pressure, Differential Pressure - Explosion Proof

B 700 DIMENSIONS

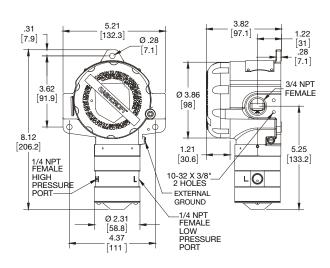
Pressure switch - psi ranges



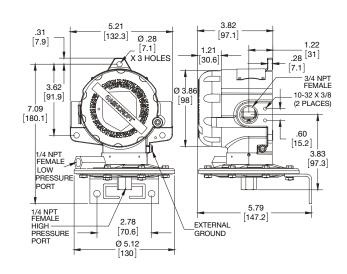
Pressure switch - inches of water ranges



Differential pressure switch - psi differential ranges



Differential pressure switch - inches of water ranges











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B-Series Switches – Pressure, Differential Pressure & Hydraulic

Ashcroft Inc. supplies highly reliable Ashcroft® switches and controls for industrial and process applications. We begin with rock-solid designs, matching the most appropriate technology with the safety and reliability requirements of the applications. The materials of construction are specified to Ashcroft's exacting standards, and product is built to last in the toughest applications. Our modern, responsive manufacturing facility is supported by an extensive network of stocking distributors and factory sales offices located in virtually every part of the world. Special application assistance is always just a telephone call away.

The Ashcroft B-Series switch line is designed to satisfy most switch requirements. Materials of construction have been selected for long life. A wide variety of precision switch elements are available to meet every application requirement, including hermetically sealed contacts for added reliability and safety. The actuators we use have been proven in more than 20 years of service in the world's plants and mills. Special designs are available for fire safety, NACE, limit control and other more stringent requirements. Simplicity and ease of use are stressed to improve reliability of the installation.

Applications include: pumps, compressors, washers, filters, degreasers, evaporators, recovery systems, food processing, ground support equipment, reverse osmosis systems, heat exchangers, hydraulic systems, lubrication systems, marine equipment, textile machinery, heating and air conditioning equipment.

Pressure & Differential Pressure Switches

B-Series pressure, differential pressure and vacuum switches use two different actuators depending on setpoint requirements. For setpoints between 2 and 3000 psi, the simple, rugged diaphragm-sealed piston actuator is used. This design features high reliability and choice of actuator seal materials for virtually every application. An optional welded design is also available for setpoints up to 1000 psi for maximum reliability. This design is available in 316 SS or Monel. Differential pressure models use a unique, dual diaphragm-sealed piston design that features very high static operating pressures and small size.

For setpoints between 4.5 and 150 inches of H₂O, a large diaphragm is used for increased sensitivity in both pressure and differential pressure designs with good choice of materials of construction.

All standard models feature ± 1 percent of range setpoint repeatability and a minimum of 400 percent of range proof pressures.

These standard designs perform well in applications where shock and vibration could be a problem and may be used in conjunction with Ashcroft diaphragm seals in extreme services such as slurries or abrasive process fluids.