

Operating Manual

Recirculating Cooler



F250



F500



F1000

Julabo
THE TEMPERATURE CONTROL COMPANY

Congratulations!

You have made an excellent choice.

JULABO thanks you for the trust you have placed in us.

This operating manual has been designed to help you gain an understanding of the operation and possible applications of our circulators. For optimal utilization of all functions, we recommend that you thoroughly study this manual prior to beginning operation.

Unpacking and inspecting

Unpack the circulator and accessories and inspect them for possible transport damage.

Damage should be reported to the responsible carrier, railway, or postal authority, and a damage report should be requested. These instructions must be followed fully for us to guarantee our full support of your claim for protecting against loss from concealed damage.

The form required for filing such a claim will be provided by the carrier.

Important: keep original operating manual for future use

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1. Intended use

JULABO recirculating coolers have been designed for temperature application to specific fluids.

The pump connections can be used for cooling applications in an external circuit at a constant temperature.



- ☑ The recirculating coolers are operated via the splash-proof keypad. The implemented microprocessor technology allows to set and to store the setpoint that can be indicated on the LED temperature display.

PID1

- ☑ The PID temperature regulation is used to withdraw heat from the bath fluid by means of the cooling machine and to automatically regulate the required need.



WARNING

Health hazards caused by the bath fluid.

JULABO recirculating coolers are not conceived for direct temperature application to food and luxury articles or pharmaceutical and medico-technical products.

Direct temperature application means: Unprotected contact of the object with the bath medium (bath fluid).

2. Operator responsibility – Safety recommendations

The products of JULABO ensure safe operation when installed, operated, and maintained according to common safety regulations. This section explains the potential dangers that may arise when operating the circulator and also specifies the most important safety precautions to preclude these dangers as far as possible.

- The operator is responsible for the qualification of the personnel operating the units.
- Make sure that the persons who operate the chillers, are trained in this work.
- The personnel operating the units should be regularly instructed about the dangers involved with their job activities as well as measures to avert these dangers.
- Make sure all persons tasked with operating, installing, and maintaining the unit have read and understand the safety information and operating instructions.
- When using hazardous materials or materials that could become hazardous, the circulator may be operated only by persons who are absolutely familiar with these materials and the circulator. These persons must be fully aware of possible risks.

If you have any questions concerning the operation of your unit or the information in this manual, please contact us!

3. Handling

- You have received a product designed for industrial use. Nevertheless, avoid strikes to the housing, vibrations, damage to the operating-element panel (keypad, display), and contamination.
- Make sure the product is checked for proper condition regularly (depending on the conditions of use).
- Regularly check (at least every 2 years) the proper condition of the mandatory, warning, prohibition and safety labels.
- Make sure that the mains power supply has low impedance to avoid any negative effects on instruments being operated on the same mains.
- This unit is designed for operation in a controlled electromagnetic environment. This means that transmitting devices (e.g., cellular phones) should not be used in the immediate vicinity.
Magnetic radiation may affect other devices with components sensitive to magnetic fields (e.g., monitors). We recommend maintaining a minimum distance of 1 m.
- Permissible ambient temperature: max. 40 °C, min. 5 °C.
- Permissible relative humidity: 50% (40 °C).
- Do not store the unit in an aggressive atmosphere.
- Protect the unit from contamination.
- Do not expose the unit to sunlight.

3.1. Appropriate operation

Only qualified personnel is authorized to perform configuration, installation, maintenance and repairs of the circulator.

Routine operation can also be carried out by untrained personnel who should however be instructed by trained personnel.

3.2. Use



⚠ WARNING

Fire hazard!

The unit is not for use in explosive atmosphere.

The bath can be filled with flammable materials. Fire hazard!

There might be chemical dangers depending on the bath medium used.

Observe all warnings for the used materials (bath fluids) and the respective instructions (safety data sheets).

Handling

Insufficient ventilation may result in the formation of explosive mixtures. Only use the unit in well ventilated areas. The unit is not for use in explosive atmosphere.

Only use recommended materials (bath fluids). Only use non-acid and non corroding materials.

When using hazardous materials or materials that could become hazardous, **the operator must** affix the enclosed safety labels **(1 + 2)** to the front of the unit so they are highly visible:

1		Danger area. Attention! Observe instructions. (operating manual, safety data sheet)
2		Carefully read the user information prior to beginning operation. Scope: USA, NAFTA

3.3. Disposal

This unit contains the refrigerants R134a – at this time considered not to have any negative effects on the ozone layer. However, during the long operating period of the unit, disposal prescriptions may change. So only qualified personnel should take care of disposal.

Contact an authorized waste management company in your country.

Disposal with household waste (unsorted waste) or similar collections of municipal waste is not permitted!

4. Technical specifications

Performance specifications measured in accordance with DIN12876. Cooling capacities up to 20°C measured with ethanol; over 20°C with thermal oil unless specified otherwise. Performance specifications apply at an ambient temperature of 20°C. Performance values may differ with other bath fluids.

4.1. F250

Recirculating Cooler				F250						
Working temperature range		°C		-10 ... +40						
Temperature stability		°C		±0.5						
Temperature selection:				digital						
via key pad				indication on LED-DISPLAY						
Temperature indication:				LED-DISPLAY						
Adjustment and display resolution		°C		0.1						
Temperature control				PID 1						
Temperature sensor				Pt 100						
Excess temperature protection				85 °C - fixed value						
Low liquid level protection				float switch						
Circulating pump:										
discharge, max.at 0 bar		l/min		15						
pressure, max. at 0 Liters		bar		0.35						
Filling level indicator				sight glass						
Filling volume	from ... to	Liters		1.7 ... 2.6						
Dimensions (WxLxH)		cm		24x40x52						
Weight		kg		27.0						
Ambient temperature range		°C		5 ... 40						
Return flow temperature	max.	°C		80						
Cooling compressor				1- stage / air cooled						
Refrigerant				R134a						
Cooling capacity (Mixture water-glycol)										
at 100 V / 60 Hz	at 115 V / 60 Hz }	°C		+20	+15	+10	+5	0	-5	-10
at 200 V / 60 Hz	at 230 V / 60 Hz }	W		250	240	220	210	180	90	60
	at 230 V / 50 Hz }									
at 100 V / 50 Hz	at 200 V / 50 Hz	°C		+20	+15	+10	+5	0	-5	-10
		W		220	210	195	185	170	80	40
Mains power connection		V/Hz		230 ±10 % / 50						
Current draw	(at 230 V)	A		3.0						
Mains power connection		V/Hz		230 ±10 % / 60						
Current draw	(at 230 V)	A		2.0						
Mains power connection		V/Hz		200 -5 %; +21 % / 50-60						
Current draw	(at 200 V/50 Hz)	A		2.0						
	(at 200 V/60 Hz)	A		2.0						
Mains power connection		V/Hz		115 ±10 % / 60						
Current draw	(at 115 V)	A		4.0						
Mains power connection		V/Hz		100 ±10 % / 50/60						
Current draw	(at 100 V/50 Hz)	A		5.0						
	(at 100 V/60 Hz)	A		5.0						

4.2. F500

Recirculating Cooler		F500	
Working temperature range	°C	0 ... +40	
Temperature stability	°C	±0.5	
Temperature selection:		digital	
via key pad		indication on LED-DISPLAY	
Temperature indication:		LED-DISPLAY	
Adjustment and display resolution	°C	0.1	
Temperature control		PID 1	
Temperature sensor		Pt 100	
Excess temperature protection		85 °C - fixed value	
Low liquid level protection		float switch	
Circulating pump:			
discharge, max.at 0 bar	l/min	24	
pressure, max. at 0 Liters	bar	0.5	
Filling level indicator		sight glass	
Filling volume	from ... to	Liters	5.0 ... 7.5
Dimensions (WxLxH)		cm	37.5x44x59
Weight		kg	34.0
Ambient temperature range		°C	5 ... 40
Return flow temperature	max.	°C	80
Cooling compressor		1- stage / air cooled	
Refrigerant		R134a	
Cooling capacity (Mixture water-glycol)			
at 230 V/50 Hz		°C	+20 +10 +5 0
		W	500 400 300 250
Mains power connection		V/Hz	230 -10 %; +7 % / 50
Current draw	(at 230 V)	A	3.0
Mains power connection		V/Hz	230 ±10 % / 60
Current draw	(at 230 V)	A	3.0
Mains power connection		V/Hz	115±10 % / 60
Current draw	(at 115 V)	A	6.0
Mains power connection		V/Hz	100 -5 %; +10 % / 50/60
Current draw	(at 100 V/50 Hz)	A	6.0
	(at 100 V/60 Hz)	A	6.0

4.3. F1000

Recirculating Cooler		F1000			
Working temperature range	°C	0 ... +40			
Temperature stability	°C	±0.5			
Temperature selection:		digital			
via key pad		indication on LED-DISPLAY			
Temperature indication:		LED-DISPLAY			
Adjustment and display resolution	°C	0.1			
Temperature control		PID 1			
Temperature sensor		Pt 100			
Excess temperature protection		85 °C - fixed value			
Low liquid level protection		float switch			
Circulating pump:					
discharge, max.at 0 bar	l/min	23			
pressure, max. at 0 Liters	bar	1.0			
Filling level indicator		sight glass			
Filling volume	from ... to	Liter	7.0 ... 9.5		
Dimensions (WxLxH)		cm	37.5x49x64		
Weight		kg	46		
Ambient temperature range		°C	5 ... 40		
Return flow temperature	max.	°C	80		
Cooling compressor		1- stage / air cooled			
Refrigerant		R134a			
Cooling capacity (Mixture water-glycol)					
	°C	+20	+10	+5	0
at 230 V/50 Hz	W	1000	700	550	350
Mains power connection		V/Hz	230 ±10 % / 50		
Current draw	(at 230 V/50 Hz)	A	5.0		
Mains power connection		V/Hz	230 ±10 % / 60		
Current draw	(at 230 V/60 Hz)	A	4.0		
Mains power connection		V/Hz	200 ±10 % / 50/60		
Current draw	(at 200 V/50 Hz)	A	-		
Current draw	(at 200 V/60 Hz)	A	-		
Mains power connection		V/Hz	115 ±10 % / 60		
Current draw	(at 115 V/60 Hz)	A	9.0		

4.4. Warning functions and safety installations

Excess temperature protection	85 °C - fixed value
Low liquid level protection	float switch
Alarm messages	optical + audible (permanent)
Overload protection	for compressor and pump motor
Classification according to DIN 12876-1	Class I

Environmental conditions according to IEC 61 010-1:

- Use only indoor.
- Altitude up to 2000 m - normal zero.
- Ambient temperature: +5 ... +40 °C
- Air humidity:
- Max. rel. humidity 80 % for temperatures up to +31 °C,
- linear decrease down to 50 % relative humidity at a temperature of +40 °C,
- max. permissible mains fluctuations, see Technical specifications.

The unit corresponds to Class	I
Overvoltage category	II
Pollution degree	2



! WARNING

Fire hazard!

The unit is not for use in explosive atmosphere.

Standards for interference resistance according to EN 61326-1

This unit is an ISM device classified in Group 1 (using high frequency for internal purposes)
Class A (industrial and commercial range).

Information about the used refrigerants

The **Regulation (EU) No. 517/2014 on fluorinated greenhouse gases** applies to all systems which contain fluorinated refrigerants and replaces (EC) 842/2006.

The aim of the Regulation is to protect the environment by reducing emissions of fluorinated greenhouse gases.

Among other things it regulates the emission limits, use and recovery of these substances. It also contains requirements for operators of systems which require / contain these substances to function.

Under Regulation 517/2014, the operator of a system of this nature has the following duties:

- The operator must ensure that the equipment is checked at regular intervals for leaks.
- These intervals depend on the CO₂ equivalent of the system. This is calculated from the refrigerant fill volume and type of refrigerant. The CO₂ equivalent of your system is shown on the model plate.
- The operator undertakes to have maintenance, repair, service, recovery and recycling work carried out by certified personnel who have been authorized by JULABO.
- All such work must be documented. The operator must keep records and archive them for at least five years. The records must be submitted to the relevant authority on request.

Refer to the text of the Regulation for further information.

4.5. Materials of Construction of the wetted Parts

F250	
Designation	Material
Tube, inner diameter 8.0 x 2.0 mm	PVC
Sealings processed	PA
Bath, complete	1.4404, 1.4301, 1.4435
Sealing screw a.f. 13.0 x 11.0	1.4571
Profile sealing	Silicone, white
Filling pipe, above	PVC
Stopper	POM
O-ring	CR11-70 (Chloroprene rubber)
Motor mounting sheet	
Motor plate	1.4301
Pump	1.4301, 1.4401, PPS (Rytone)
Sensors 2xPt 100	1.4571
Float switch	1.4301, PP
Barbed fittings	CuZn39Pb3 (nickel plated)

F500	
Designation	Material
Tube	PVC
Sealings processed	PA
Bath, complete	1.4301, 1.4404
Sealing screw a.f. 13.0 x 11.0	1.4571
Profile sealing	Silicone, white
Filling pipe, above	PVC, grey
Stopper	POM
O-ring	CR11-70 (Chloroprene rubber)
Motor mounting sheet	
Motor plate	1.4301/304H, 1.4305/303
Pump	1.4301/304H, EPDM
Sensors 2xPt 100	1.4571
Float switch	1.4301/304, PP
Barbed fittings	1.4305/303

F1000	
Designation	Material
Tube (level indicator)	PVC
Sealings processed	PA
Bath, complete	1.4301, 1.4404
Sealing screw a.f. 13.0 x 11.0	1.4571
Profile sealing	Cellular rubber, neoprene 4.314.9910
Filling pipe, above	PVC, gray
Stopper	POM
O-ring	CR11-70 (Chloroprene rubber)
Motor mounting sheet	
Motor plate	1.4301/304H, 1.4305/303
Pump	1.4301/304H, EPDM, 1.4401, PTFE, FKM
Sensors 2xPt 100	1.4571
Float switch	1.4301, PP
Barbed fittings	1.4305/303

5. Safety Notes

5.1. Description of the safety notes



In addition to the safety warnings listed, warnings are posted throughout the manual. These warnings are designated by an exclamation mark inside an equilateral triangle. "Warning of a dangerous situation (Attention! Please follow the documentation)." The danger is classified using a signal word. Read and follow these important instructions.



⚠ DANGER

indicates a hazardous situation which, if not avoided, will result in death or serious injury.



⚠ WARNING

indicates a hazardous situation which, if not avoided, could result in death or serious injury.



⚠ CAUTION

indicates a hazardous situation which, if not avoided, may result in minor or moderate injury.

NOTICE

indicates a property damage message.

5.2. Explanation of other notes



Note!

Draws attention to something special.



Important!

Indicates usage tips and other useful information.

5.3. Safety instructions

Follow the safety recommendations to prevent damage to persons or property. Further, the valid safety instructions for working places must be followed.



- Only connect the unit to a power socket with earthing contact (PE – protective earth)!
- The power supply plug serves as a safe disconnecting device from the line and must always be easily accessible.
- Place the instrument on an even surface on a pad made of non-inflammable material.
- Do not stay in the area below the unit.
- Make sure you read and understand all instructions and safety precautions listed in this manual before installing or operating your unit.
- Never operate the unit without bath fluid in the bath.
- Do not drain the bath fluid while it is hot or cold! Check the temperature of the bath fluid prior to draining (by switching the unit on for a short moment for example).
- Use suitable connecting tubing.
- Make sure that the tubing is securely attached.
- Avoid sharp bends in the tubing, and maintain a sufficient distance from surrounding walls.
- Regularly check the tubing for material defects (e.g., for cracks).
- Never operate damaged or leaking equipment.
- Always turn off the unit and disconnect the mains cable from the power source before performing any service or maintenance procedures, or before moving the unit.
- Always turn off the unit and disconnect the mains cable from the power source before cleaning the unit.
- Always empty the bath before moving the unit.
- Transport the unit with care.
- Sudden drops may cause damage in the interior of the unit.
- Observe all warning labels.
- Never remove warning labels.
- Never operate equipment with damaged mains power cables.
- Repairs are to be carried out only by qualified service personnel.



⚠ WARNING

Danger of electric shock! Short Circuit with fire hazard!

The overflow at the rear of the unit is not to be sealed!

If the overflow is sealed, the unit may be damaged by due to overfilling as the liquid will run into the inside of the unit.

Fire hazard when using water/glycol mixture

6. Moving up and connect



⚠ CAUTION

Risk of injury for hands. Close cover carefully.
Carry the unit with 2 persons.
Wear safety shoes.

6.1. Transportation and site conditions

F250

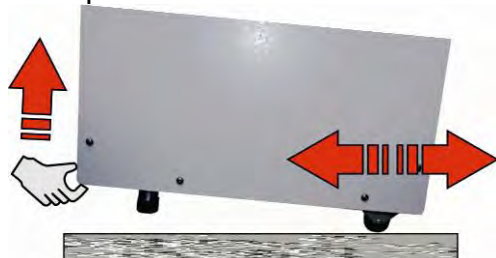


Caster platform
(Order No.: 8910045)

F500, F1000



Transport



• Lifting and Transport:

At F250: Lift the unit with two persons taking hold of its bottom plate. For transport set the unit on a suitable caster platform (Order No.: 8910045).

At F500, F1000: The unit is lifted by two people by the hand grips (front and back). For transport by **one** person, the device can be lifted and moved forward on the rear casters.

- Place the unit on an even surface on a base made of nonflammable material.
- Cooling machine, pump motor and electronics produce intrinsic heat that is dissipated via the venting openings! Never cover these openings!
- The air vents of the unit must not be covered.
- Keep at least 20 cm of open space at the front and rear venting grid.
- Do not install the unit in the immediate vicinity of heat sources and do not expose it to sunlight.
- Ensure good ventilation of the site.
- The place of installation should be large enough and provide sufficient air ventilation to ensure the room does not warm up excessively because of the heat the instrument rejects to the environment. (Max. permissible ambient temperature: 40 °C). For a fault (leakage) in the refrigeration system, the standard EN 378 prescribes a certain room space to be available for each kg of refrigerant. The refrigerant quantity is specified on the type plate.
- For 0.25 kg of refrigerant R134a, 1 m³ of space is required.

6.2. Tubing



⚠ CAUTION

Damage caused by leaking bath fluid!

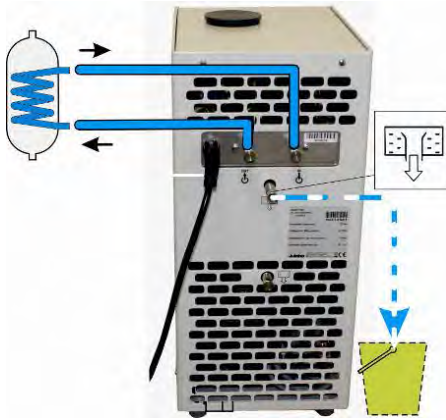
- Employ suitable connecting tubing
- Make sure that the tubing is securely attached.
- Avoid sharp bends in the tubing, and maintain a sufficient distance from surrounding walls.
- Regularly check the tubing for material defects (e.g. for cracks).
- Preventive maintenance: Replace the tubing from time to time.
- Do not seal the overflow  !
- In case the system to be cooled is located at a higher level than the recirculating cooler, take note of bath liquid flowing back when the unit is switched off.

The following questions shall help to recognize possible dangers and to reduce the risks to a minimum.

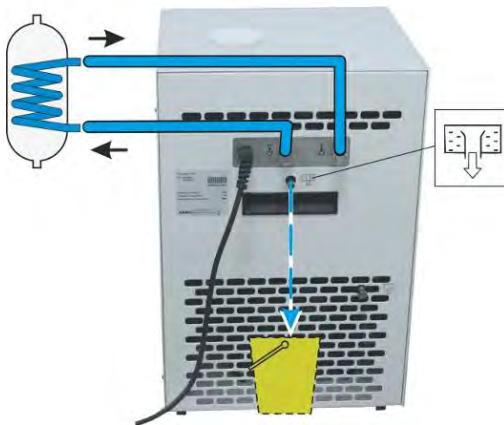
- Are all tubes and electrical cables connected and installed?
Note:
sharp edges, hot surfaces in operation, moving machine parts, etc.
- What to do when a dangerous substance was spilled on or in the unit?
Before starting to work, obtain information concerning the substance and determine the method of decontamination.

The units have the following dimensions to connect the tubing:

	F250	F500	F1000
Feed (⬆)	M10x1 male or barbed fittings Ø 8/10 mm inner diameter.	M16x1 male or barbed fittings Ø 8/12 mm inner diameter.	M16x1 male or barbed fittings Ø 8/12 mm inner diameter.
Return (⬇)	M10x1 male or barbed fittings Ø 8/10 mm inner diameter.	M16x1 male or barbed fittings Ø 8/12 mm inner diameter.	M16x1 male or barbed fittings Ø 8/12 mm inner diameter.

F250

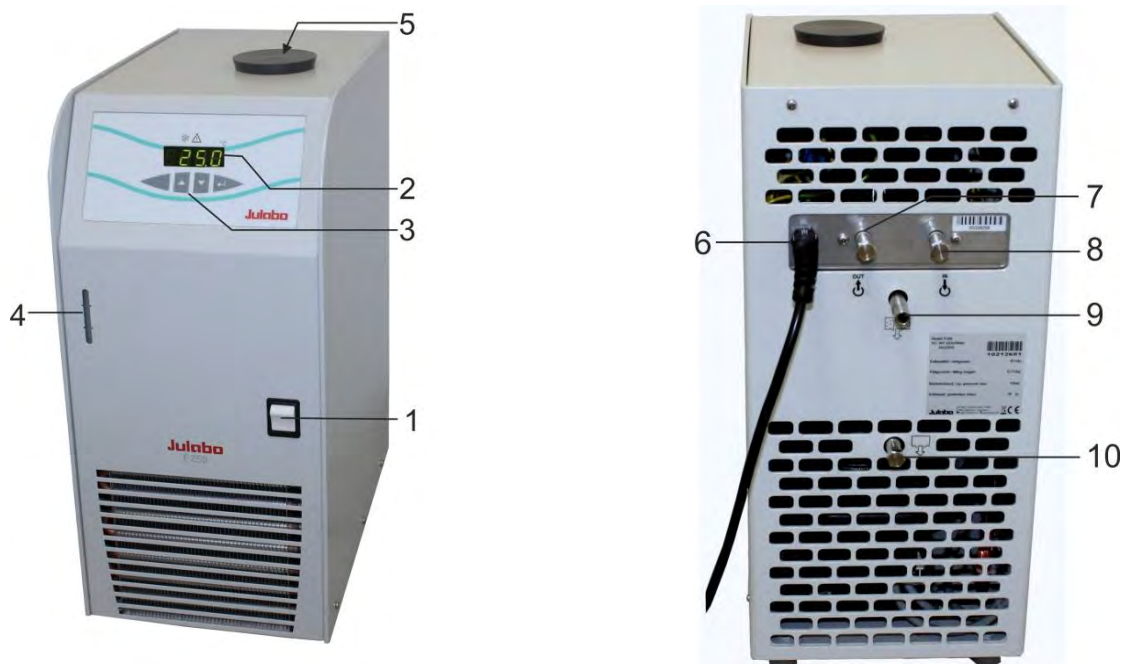
- Before operating the unit after transport, wait about one hour after installation. This will allow any oil that has accumulated laterally during transport to flow back down, thus ensuring that the compressor can develop its maximum capacity.
- Remove cap screws from the connections.
- Connect the tubing from the external system to the pump connectors and check for leaks.

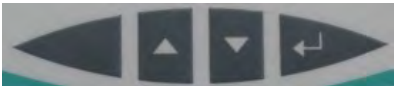
F500, F1000

- If required, connect a hose to the overflow  and drain into a suitable container, which must be positioned deeper than the initial "overflow".
- Do not seal the overflow!

7. Operating controls and functional elements

7.1. F250

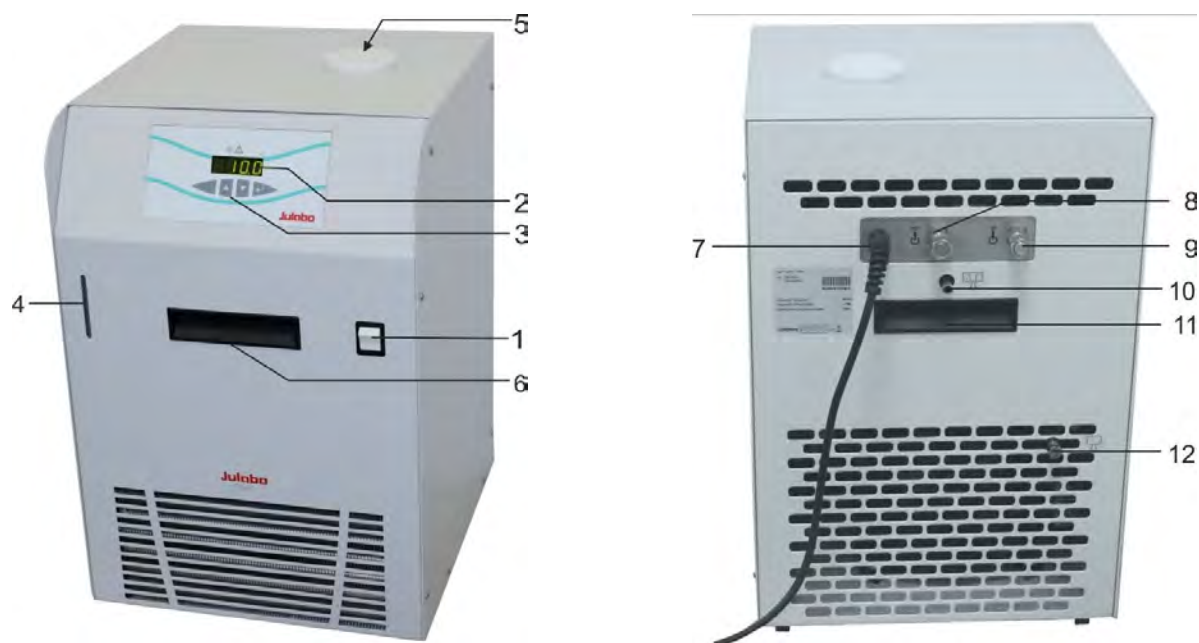


1		Main switch , splash water proofed with integral MCB. I = On O = Off
2		Indication elements
2(1)		- LED Temperature display
2(2)		- Control display "Cooling"
2(3)		- Control display „Alarm“
3		Foil key pad , splash water proofed
3.1		- Modify keys for Setpoint – higher / lower
3.2		- Enter key for storage of Setpoint / Parameter
4		Level indication
5		Filling hole
6		Power cable with plug

7		Pump connection - outlet , M10x1 male or barbed fitting Ø 8/10 mm inner diameter
8		Pump connection - return , M10x1 male or barbed fitting Ø 8/10 mm inner diameter
9		Overflow for Bath , D _{out} 10 mm, d _{inner} 8 mm
10		Drain screw , M10x1 male



7.2. F500, F1000



1		Main switch , splash water proofed with integral MCB. I = On O = Off
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2		Indication elements
2(1)		- LED Temperature display
2(2)		- Control display "Cooling"
2(3)		- Control display „Alarm“

3		Foil key pad , splash water proofed
3(1)		- Modify keys for Setpoint – higher / lower
3(2)		- Enter key for storage of Setpoint / Parameter

4	Level indication
5	Filling hole
6	Hand grip
7	Power cable with plug

8		Pump connection - outlet , M16x1 male or barbed fitting Ø 8/12 mm inner diameter.
9		Pump connection - return , M16x1 male or barbed fitting Ø 8/12 mm inner diameter.
10		Overflow for Bath , D _{out} 10 mm, d _{inner} 8 mm
11		Hand grip
12		Drain screw , M10x1 male



8. Operating procedures

8.1. Bath fluids



⚠ CAUTION

No liability for use of other bath liquids!
Please contact before using other than recommended bath fluids. JULABO takes no responsibility for damages caused by the selection of an unsuitable bath fluid

Do not use alcohols.

Water:

The quality of water depends on local conditions.

- Due to the high concentration of lime, hard water is not suitable for temperature control because it leads to calcification in the bath.
- Ferrous water can cause corrosion - even on stainless steel.
- Chloric water can cause pitting corrosion.
- Distilled and deionized water is unsuitable. Their special properties cause corrosion in the bath, even in stainless steel.
- No liability for use with water. Danger of freezing at working temperatures $< 5^{\circ}\text{C}$.

Mixture water -glycol:

Strictly observe the safety data and handling instructions from the manufacturer.

The proportion of water might evaporate by and by. Check the mixing ratio regularly and refill water if necessary.

Recommended bath fluids:

Bath fluid	Temperature range
JULABO Thermal G	$-30^{\circ}\text{C} \dots 80^{\circ}\text{C}$
Water/Glycole (50:50)	$-30^{\circ}\text{C} \dots 50^{\circ}\text{C}$
soft/decalcified water	$+5^{\circ}\text{C} \dots 80^{\circ}\text{C}$

Order No.	Ordering text	Volume
8 940 124	JULABO Thermal G	10 Liter
8 940 125	JULABO Thermal G	5 Liter

NOTICE

Use of non-recommended bath fluids may result in a fire hazard or other hazard:

JULABO will **assume** no liability for damages resulting from use of an unsuitable bath liquid.

8.2. Power connection



⚠ CAUTION

Danger of electric shock!

- Only connect the unit to a power socket with earthing contact (PE – protective earth)! We disclaim all liability for damage caused by incorrect line voltages!
- The power supply plug serves as safe disconnecting device from the line and must be always easily accessible.
- Never operate equipment with damaged mains power cables.
- Regularly check the mains power cables for material defects (e.g. for cracks).
- No liability for incorrect line voltages!

Make sure that the line voltage and frequency match the supply voltage specified on the type plate.

Max. permissible mains fluctuations, see Technical specifications.

8.3. Filling



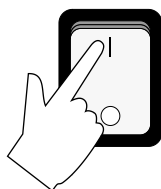
Take care that no liquid enters the interior of the circulating cooler. Positions as shown in chapter 7. Operating controls and functional elements, page 18.

- ① Connect the tubing from the external system to the pump connectors and check for leaks
- ① Check to make sure that the drain screw (Pos. 10 at F250, or Pos. 12 at F500, F1000) is closed.



- Remove the cover of filling (Pos. 5).
- Fill bath fluid to the upper level of the fill level indicator (Pos. 4).
- Switch on the unit with the main switch (Pos. 1)
- Start the unit. Therefore press the key  for about 4 seconds.
- The bath fluid will be pumped into the externally connected system. Refill the bath fluid to the upper marking of the level indicator.
- The chiller is ready for operation.

8.4. Switching on / Start - Stop



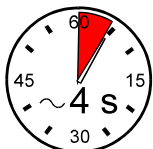
Switching on:

- The recirculating cooler is turned on and off with the mains switch (1).

The unit performs a self-test. All segments of the 4-digit LED temperature DISPLAY and all indicator lights will illuminate. Then the software version and the type of unit is indicated.



The display "OFF" indicates the unit is ready to operate (standby mode).



- Start:** Press enter  **for about 4 seconds.**
The LED temperature DISPLAY indicates the actual bath temperature.
- Stop:** Press enter  **for about 4 seconds.**
Turn the unit off with the mains power switch.

8.5. Setting the temperatures

Factory setting: 25 °C

 Setting can be carried out in the start/stop condition.



- Press one of the keys  for a short moment.

 The setpoint value instead of the actual value is indicated on the display for about 8 seconds.
The value can now be changed.

- Change value:



to set a higher value.



to set a lower value.

Keep the keys depressed for the value to change fast.



-  to store the value.

8.6. Timer function

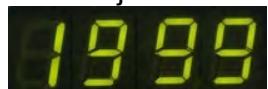
With the timer function the operating time can be limited to an allowed time.

8.6.1. Setting the time

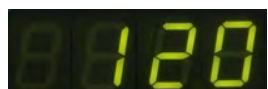
❶ The setting can only be made in the Stop status.



Factory setting is the max. adjustable time:



33 h 19 min.



1. Calling the timer function:

Hold the  key pressed and activate the edit key  shortly. The time which was set last, is shown.

2. Setting the time:

Activate key  to set a higher value.

Activate key  to set a lower value.

Activate the key shortly for single step, hold the key pressed for quick enumeration.

3. Store the set value with the  key.

Example: 120 minutes

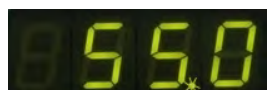
❷ This time remains stored until something is changed.

8.6.2. Timer operation

• **Starting the timer:**



Hold the  key pressed and activate the edit key  shortly.



Timer operation

❸ The bath temperature is shown. In case of timer operation the comma in the display is blinking. The set time is counted up to zero. When the time has elapsed, the circulator stops.

• **Interrupting the timer** / Failure of power supply voltage:
If there is a power failure, or if the unit is switched off at the mains switch, the circulator memorizes the position of the timer. When the power supply is switched on again, the circulator only works off the remaining time.

• **Canceling the timer operation:**

Press the  key for approx. **4 seconds**.
The timer can be restarted.

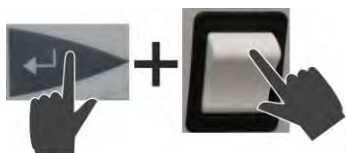
8.7. Autostart ON / OFF



The recirculating cooler has been configured and supplied by JULABO according to N.A.M.U.R. recommendations. This means for the start mode, that the unit must enter a safe operating state after a power failure (non-automatic start mode). This safe operating state is indicated by „OFF“ on the LED temperature display. A complete shutdown of the main functional elements such as compressor and circulating pump is effected simultaneously.

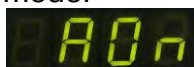
The set values are stored in the memory, and by pressing the main switch in manual mode, the device is restored to operation.

Should such a safety standard not be required, the AUTOSTART function (automatic start mode) may be activated, thus allowing the start of the circulator directly by pressing the mains power switch or using a timer.



Keep depressed enter and turn on the unit with the mains power switch.

For a short while the LED display indicates the effective start mode:



⇒ = AUTOSTART **on**.



⇒ = AUTOSTART **off**.



! WARNING

Danger from unattended device start.

For supervised or unsupervised operation with the AUTOSTART function, avoid any hazardous situation to persons or property. The circulator does no longer conform to N.A.M.U.R. recommendations.

9. Safety installations

9.1. Excess temperature protection



This safety installation is independent of the control circuit. When the temperature of the bath fluid has reached the safety temperature (85 °C), a complete shutdown of the compressor and pump is effected.

The alarm is indicated by optical and audible signals (continuous tone) and on the LED-DISPLAY appears the error message "Error 14".

- ① Check the sizing of the application.
You may have to use a more powerful chiller.

9.2. Low level protection



This safety installation is independent of the control circuit. If the low liquid level protection device is triggered, a complete shutdown of the compressor and circulating pump is effected. The alarm is indicated by optical and audible signals (continuous tone) and on the LED-DISPLAY appears the error message "Error 01".

- ① Turn off the unit with the mains switch, refill bath fluid and turn the unit on again!



⚠ WARNING

Do not mix the bath fluids.

For refill always use the same bath fluid type that is already in the bath.

NOTICE

Check the low liquid level protection device at least twice a year!

- To execute a functional test, drain the liquid until the alarm for low liquid level is triggered.
Refill liquid afterwards.

10. Troubleshooting guide / Error messages



Whenever the microprocessor electronics registers a failure, a complete shutdown of the compressor and circulating pump is performed. The alarm light " " illuminates and a continuous signal tone sounds.
The LED temperature display indicates the cause for the alarm in form of a code.



Press enter  to quit the audible signal.



- The recirculating cooler is operated without bath fluid, or the liquid level is insufficient.
Replenish the bath tank with the bath fluid.
- Tube breakage has occurred (insufficient filling level due to excessive bath fluid pumped out). Replace the tubing and replenish the bath tank with the bath fluid.



Cable of the working temperature sensor interrupted or short-circuited.



Sensor difference alarm.
Working temperature and safety sensors report a temperature difference of more than 25 K.



Error in A/D converter.



The return temperature is above the switch-off value of the high temperature protection (85°C). Check dimensioning of application.
Use a stronger recirculating cooler if necessary.



The leads to the high temperature protection are broken.



- Switch off the unit
- Wait for approx. 2 seconds
- Switch on the unit

If the error occurs again, a remote diagnosis must be made.

If the unit cannot be returned to operation, contact an authorized service station.

Disturbances that are not indicated.

Overload protection: a) for cooling machine
 b) for pump motor

After a short cooling interval, the unit will automatically start running.

Main fuse:

The main switch (1) of the device is also a circuit breaker.

After a cooling period, the unit can be switched on again.



(1)

11. Cleaning / repairing the unit



⚠ WARNING

Danger of electric shock!

- Always turn off the unit and disconnect the mains cable from the power source before cleaning the unit.
- Prevent humidity from entering into the circulator.
- Electrical connections and any other work must be performed by qualified personnel only.

Venting grid (front)

F250



F500, F1000



To maintain the full cooling performance, clean the condenser from time to time.

1. Switch off the unit
2. disconnect mains power cable.
3. Clean the ribbed condenser with a vacuum cleaner.

Cleaning:

Clean the outside of the unit using a wet cloth and low surface tension water.

The recirculating cooler is designed for continuous operation under normal conditions. Periodic maintenance is not required.

The tank should be filled only with a bath fluid recommended by JULABO. To avoid contamination, it is essential to change the bath fluid from time to time.

Repairs:

Before asking for a service technician or returning a JULABO instrument for repair, please contact an authorized service station.

When returning the unit:

- Clean the unit in order to avoid any harm to the service personnel.
- Package the unit carefully and properly.
- Always include a brief description of the problem.
If you send your JULABO unit back to us, please include a Service Return Note. Please fill out the form and include it with the device or fax or e-mail it to us in advance.
- The unit must be standing upright during shipment.
- Label the packaging accordingly.
- JULABO is not responsible for damages that might occur from insufficient packing.



During the repair process, JULABO will perform any upgrades or technical changes that are necessary to ensure the reliable operation of the device.

11.1. Draining



CAUTION

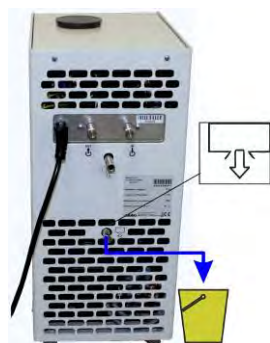
Danger of electric shock!

- Turn off the unit and disconnect the mains cable from the power source.

NOTICE

Environmental damage caused by improper storage and disposal of the bath fluid.

Store and dispose the used bath fluid according to the laws for environmental protection.



F250



F500, F1000

1. Turn off the unit and disconnect the mains cable from the power source.
2. Prepare a suitable vessel for receiving the used bath fluid.
3. Turn out the drain screw on the rear of the unit to drain the bath fluid.
4. Tilt the unit slightly back to drain it completely.

Close the drain screw after the complete emptying of the unit.

12. WARRANTY PROVISIONS

The following Warranty Provisions shall apply to products sold in North America by Julabo ("Seller") to the entity shown as buyer ("Buyer") on Seller's invoice.

Initial Warranty

Upon Seller's receipt of payment in full for the products and subject to Buyer's compliance with the terms of sale and any other agreement with Seller relating to the products, Seller warrants to the Buyer that the products manufactured by the Seller are free from defects in material and workmanship for a period not to exceed two (2) years of operation from the date the product is shipped by Seller to Buyer (the "Initial Warranty").

EXCLUSION OF ALL OTHER EXPRESS WARRANTIES; EXCLUSION OF ALL IMPLIED WARRANTIES.

OTHER THAN THE INITIAL WARRANTY, NO OTHER EXPRESS WARRANTIES ARE MADE. ALL IMPLIED WARRANTIES OF EVERY TYPE AND KIND, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR USE, ARE EXCLUDED IN ALL RESPECTS AND FOR ALL PURPOSES. SELLER DISCLAIMS AND MAKES NO IMPLIED WARRANTIES WHATSOEVER.

Exclusions

The Initial Warranty does not include damage to the product resulting from accident, misuse, improper installation or operation, unauthorized or improper repair, replacement or alteration (including but not limited to repairs, replacements, or alterations made or performed by persons other than Seller's employees or authorized representatives), failure to provide (or use of improper) maintenance, unreasonable or unintended use or abuse of the product, or failure to follow written installation or operating instructions.

Buyer must return the product's record of purchase to the Seller or one of Seller's authorized representatives within thirty (30) days of the date the product is shipped by Seller to Buyer in order to make a claim under the Initial Warranty. Notwithstanding anything contained herein to the contrary, all glassware, including but not limited to reference thermometers, are expressly excluded from the Initial Warranty.

Buyer's sole remedies; Limitations on Seller's Liability

Buyer's sole and exclusive remedy under the Initial Warranty is strictly limited, in Seller's sole discretion, to either: (i) repairing defective parts; or (ii) replacing defective parts. In either case, the warranty period for the product receiving a repaired or replaced part pursuant to the terms of the Initial Warranty shall not be extended. All repairs or replacements performed by Seller pursuant to these Warranty Provisions shall be performed at one of the Seller's facility in Allentown, Pennsylvania, U.S.A. or at the facility of an authorized representative of Seller, which location shall be determined by Seller in its sole discretion; provided, however, that Seller may, in its sole discretion perform such repairs or replacements at Buyer's facility in which case Buyer shall pay Seller's travel, living and related expenses incurred by Seller in performing the repairs or replacements at Buyer's facility. As a condition precedent to Seller's obligation to repair or replace a product part under the Initial Warranty, Buyer shall (i) promptly notify Seller in writing of any such defect; (ii) shall have returned the product's record of purchase to Seller or to Seller's authorized representatives within thirty (30) days of the date the product is shipped by the seller; and (iii) assist Seller in all respects in its attempts to determine the legitimacy and basis of any claims made by or on behalf of Buyer including but not limited to providing Seller with access to the product to check operating conditions. If Buyer does not provide such written notice to Seller within the Initial Warranty period or fails to return the product's record of purchase as set forth above, Seller shall have no further liability or obligation to Buyer therefor. In no event shall Seller's liability under the Initial Warranty exceed the original purchase price of the product which is the subject of the alleged defect.

THE REMEDIES PROVIDED IN THE INITIAL WARRANTY ARE THE SOLE AND EXCLUSIVE REMEDIES AVAILABLE TO THE BUYER. NOTWITHSTANDING ANYTHING TO THE CONTRARY CONTAINED HEREIN, AND EVEN IF THE SOLE AND EXCLUSIVE REMEDIES FAIL OF THEIR ESSENTIAL PURPOSE FOR ANY REASON WHATSOEVER, IN NO EVENT SHALL SELLER BE LIABLE FOR BUYER'S MANUFACTURING COSTS, LOST

PROFITS, GOODWILL, OR ANY OTHER SPECIAL, INDIRECT, PUNITIVE, INCIDENTAL OR CONSEQUENTIAL DAMAGES TO BUYER OR ANY THIRD PARTY AND ALL SUCH DAMAGES ARE HEREBY DISCLAIMED.

Assignment

Buyer shall not assign any of its rights or obligations hereunder without the prior written approval of Seller; provided, however, that if Buyer is a distributor of Seller, the rights and obligations of Buyer under these Warranty Provisions shall inure to the benefit of and be binding upon Buyer's customers who provide the product's proof of purchase to Seller pursuant to the terms set forth herein. Seller may assign any or all of its rights or obligations hereunder without Buyer's prior consent.

Governing Law

The Warranty Provisions and all questions relating to their validity, interpretation, performance, and enforcement shall be construed in accordance with, and shall be governed by, the substantive laws of the Commonwealth of Pennsylvania without regard to its principles of conflicts of law.

Waiver

Any failure of the part of Seller to insist on strict compliance with the Warranty Provisions shall no way constitute a waiver of such right. No claim or rights arising out of a breach of the Warranty Provisions by Buyer may be discharged in whole or in part by a waiver of the claim or right, unless the waiver is in writing signed by an authorized representative of Seller. Seller's waiver or acceptance of any breach by Buyer of any provisions of the Warranty Provisions shall not constitute a waiver of or an excuse for nonperformance as to any other provision of the Warranty Provisions nor as to any prior or subsequent breach of the same provision.

Freight

Seller will arrange and pay for shipping and handling for the return of the unit to the Buyer.

Out of Box Failure (OBF)

An Out of Box Failure (OBF) is defined as a product failure immediately following unpacking and installation of a newly delivered product. JULABO provides a 14-day grace period after the date of shipment, during which time the delivered product must be checked for defect. The same exclusions that apply to the regular warranty also apply to OBF classification. For example, JULABO will not be liable for transport damage, damage inflicted by the customer or any other party, or defects arising from improper installation or usage.