

# ALUMBOND®

## ALUMINUM REPAIR KIT

- Aluminum-filled epoxy putty or strong non-rusting repairs to aluminum castings, machinery, air conditioning equipment and automotive parts.
- Used mostly for HVAC applications and repairs.

**Warning:** For industrial use only: may cause severe skin and eye irritation. Read warning on side panel before using.

**Warning:** For industrial use only: May cause severe skin and eye irritation. harmful or fatal if swallowed. keep out of reach of children. Contains Epoxy and Polyamine resins. Avoid prolonged contact with skin. If in contact, wash skin promptly with soap and water. If taken internally induce vomiting. Call physician. For complete information, read Material Safety Data Sheet.

**Directions:** Surface Preparation: A clean, dry surface is required to ensure proper adhesion. Mixing: 1:1 by weight or 1:1 by volume. Squeeze correct amounts of resin (black cap) and hardener (white cap) from their tubes onto a clean, disposable surface. Mix thoroughly for 3 minutes. Make sure all the resin comes in contact with all the hardener. Applying: Spread the ALUMBOND putty on the prepared surface with a putty knife, spatula or similar tool. Wet the tool with water for a smoother finish. Curing: ALUMBOND has a working time of 60 minutes at 24°C (75°F). Do not touch the repair for 1 hour. The repair will be completely cured in about 4-5 hours. Once cured, the ALUMBOND can be drilled, machined or painted. The temperature resistance of ALUMBOND is 96°C (205°F). Try other HY-POXY products: ALUMFAST-rapid cure aluminum-filled repair putty, STEELFAST- steel-filled fast repair epoxy putty, STEELBOND-standard cure steel-filled epoxy.

