Thermocouples



General Applications Tube and Wire

Watlow® is a world class supplier of temperature measurement products, with more than 90 years of manufacturing, research and design expertise.

Companies engaged in critical process control of food and metals rely on Watlow thermocouples. Watlow designs and manufactures sensors to meet customers' industrial and commercial equipment needs.

Watlow has developed an extensive line of thermocouples to meet a broad range of sensing needs.

Performance Capabilities

• Fiberglass insulated thermocouples can reach temperatures up to 900°F (480°C) for continuous operation

Features and Benefits

Standard products including:

- 32 standard sheath lengths
- Lead lengths from six to 360 inches
- Stainless steel braid or hose protection
- J, K, T and E calibrations
- Grounded, ungrounded and exposed junctions
- Flat and drill point
- Epoxy sealed cold ends
- Adjustable depths
- Flexible extensions
- Washers, nozzles and clamp bands
- PFA coated and stainless steel sheaths
- Straight, 45° bend or 90° bend
- Locking bayonet caps in standard
- 300 series stainless tubing

Typical Applications

- Food processing equipment
- De-icing
- Plating baths
- Industrial processing
- Medical equipment
- Pipe tracing control
- Industrial heat treating
- Packaging equipment
- Liquid temperature measurement
- Refrigerator temperature control
- Oven temperature control



Construction and Tolerances

Thermocouples feature flexible SERV-RITE® wire insulated with woven fiberglass or high temperature engineered resins. For added protection against abrasion, products can be provided with stainless steel wire braid and flexible armor. ASTM E230 color-coding identifies standard catalog thermocouple types.

The addition of a metal sheath over the thermocouple provides rigidity for accurate placement and added protection of the sensing junction. Mounting options include springs, ring terminals, specialized bolts, pipe style clamps and shims.

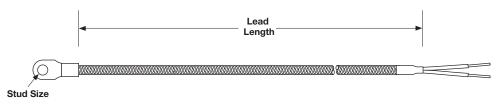
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Ring Terminal Style 70





Note: Grounded junction shown.

The nickel terminal can be placed beneath existing screws or bolts to permit surface temperature measurement.

Ordering Information

Part Number

1 2	3	4	5	6	7	8 9 10	11)
Const. Style	Diameter	Calibration	Lead Protection	Junction	Stud Size Hole Diameter	Lead Length	Term./ Options
70	X						

1 2	Construction Style
70 =	Ring terminal thermocouple
3	Diameter
X =	Not applicable
4	Calibration
J =	Type J
K =	Type K
T =	Type T
E =	Type E
5	Lead Protection
F =	Fiberglass (24 gauge stranded)
S =	Fiberglass with stainless steel overbraid (24 gauge stranded)
P =	Fiberglass (20 gauge stranded)
B =	Fiberglass with stainless steel overbraid (20 gauge stranded)
T =	PFA (24 gauge stranded)
U =	PFA with stainless steel overbraid (24 gauge stranded)
V =	PFA (20 gauge stranded)
W =	PFA with stainless steel overbraid (20 gauge stranded)

G =	Grounded						
U* =	U* = Ungrounded						
*Only available with 24 gauge wire.							
7	Stud Size - Hole Diameter (in.)						
A* =	No. 6						
B* =	No. 8						
C* =	No. 10						
D =	1/4						
E =	3/8						
*Only	available with 24 gauge wire.						
8 9	Lead Length (in.)						
Avoilo	<u> </u>						
Availa	ble lengths: 006 to 360 in., over 360 in. contact factory						
Availa	<u> </u>						
11)	ble lengths: 006 to 360 in., over 360 in. contact factory						
(1) A =	ble lengths: 006 to 360 in., over 360 in. contact factory Termination/Options						
(1) A = B =	ble lengths: 006 to 360 in., over 360 in. contact factory Termination/Options Standard, 21/2 in. split leads						
11 A = B = C =	Termination/Options Standard, 21/2 in. split leads 21/2 in. split leads with #6 spade lugs						
A = B = C = D =	Termination/Options Standard, 21/2 in. split leads 21/2 in. split leads with #6 spade lugs 21/2 in. split leads with #6 spade lugs and BX connector						
A = B = C = D = E =	Termination/Options Standard, 21/2 in. split leads 21/2 in. split leads with #6 spade lugs 21/2 in. split leads with #6 spade lugs and BX connector Standard male plug, quick disconnect						
A = B = C = D = E = F =	Termination/Options Standard, 21/2 in. split leads 21/2 in. split leads with #6 spade lugs 21/2 in. split leads with #6 spade lugs and BX connector Standard male plug, quick disconnect Standard female jack, quick disconnect						

Junction