

NEW QUICK CHANGE CARBIDE CUTTER SET



Change cutter sizes with a simple push and turn. Reduce cost by replacing cutter heads only.

CAT. NO. 648 - INCLUDES 7/8" - 2 1/2" CUTTERS

FASTER

- Split point, cobalt-steel pilot drill eliminates walking and penetrates quickly
- Precision engineered tungsten carbide teeth for fast cutting of round; burr-free holes

SAFER

- Flange Stop for Safety – prevents over-drilling
- Reduced torque minimizes muscle exertion

EASIER

- Optimized carbide design requires less force
- Ejector spring allows automatic slug removal with every cut

PRODUCTS SHOWN AT ACTUAL SIZE



1.888.610.7664



www.calcert.com

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QUICK CHANGE CARBIDE HOLE CUTTERS

NEW

CAT. NO.	HOLE SIZE		PIPE/CONDUIT		648 SET	660 SET	655 SET
	INCH	MM	ENTRANCE	TAP			
645-5/8	5/8"	15.9					
645-11/16	11/16"	17.5					
645-3/4	3/4"	19.0	3/8"	1/2"			
645-13/16	13/16"	20.6					
645-7/8	7/8"	22.2	1/2"	3/4"	•	•	•
645-1	1"	25.4					
645-1-1/16	1-1/16"	27.0					
645-1-1/8	1-1/8"	28.6	3/4"	1"	•	•	•
645-1-7/32	1-7/32"	31.0					
645-1-1/4	1-1/4"	31.8					
645-1-5/16	1-5/16"	33.3					
645-1-3/8	1-3/8"	34.9	1"		•	•	•
645-1-7/16	1-7/16"	36.5					
645-1-1/2	1-1/2"	38.1		1-1/4"			
645-1-3/4	1-3/4"	44.4	1-1/4"	1-1/2"	•	•	
645-2	2"	50.8	1-1/2"		•	•	
645-2-1/8	2-1/8"	54.0					
645-2-1/4	2-1/4"	57.2		2"			
645-2-3/8	2-3/8"	60.3					
645-2-1/2	2-1/2"	63.5	2"		•		
645-2-5/8	2-5/8"	66.7		2-1/2"			
645-3	3"	76.2	2-1/2"				



QUICK CHANGE ARBORS FOR 645 CUTTERS

NEW

CAT. NO.	HOLE SIZE	648 SET	660 SET	655 SET
645-011	Up to 2"	•	•	•
645-022	2-1/2" - 3"	•		

REPLACEMENT PILOT DRILLS FOR 645 ARBORS

645-001	Up to 2"	Use with 645-011 Arbor
645-002	2-1/2" - 3"	Use with 645-022 Arbor

CARBIDE HOLE CUTTERS

NEW

CAT. NO.	HOLE SIZE		PIPE/CONDUIT		628 SET	635 SET
	INCH	MM	ENTRANCE	TAP		
625-3/4	3/4"	19.0	3/8"	1/2"		
625-7/8	7/8"	22.2	1/2"	3/4"	•	•
625-1	1"	25.4				
625-1-1/8	1-1/8"	28.6	3/4"	1"	•	•
625-1-7/32	1-7/32"	31.0				
625-1-3/8	1-3/8"	34.9	1"		•	•
625-1-1/2	1-1/2"	38.1		1-1/4"		
625-1-3/4	1-3/4"	44.4	1-1/4"		•	
625-2	2"	50.8	1-1/2"		•	
625-2-1/2	2-1/2"	63.5	2"		•	

REPLACEMENT PILOT DRILLS FOR 625 CUTTERS

625-001	Use with 625 Cutters up to 2"	•	•
625-002	Use with 625-2-1/2" Only	•	



ORDERING INFORMATION

CAT. NO.	UPC	DESCRIPTION	# SIZES	HOLE SIZES	PIPE/CONDUIT SIZES
628	06400	Carbide Cutter Set, 8pc	6	7/8", 1-1/8", 1-3/8", 1-1/2", 2", 2-1/2"	1/2", 3/4", 1", 1-1/4", 1-1/2", 2"
648					



Lubrication during drilling helps extend the life of cutting tools. Greenlee recommends the use of 462 Series Cutting Oil, available in 1/2 Gallon, 1 Gallon, 5 Gallon, and 5.5 Gallon sizes.

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