



MONARCH INSTRUMENT

Instruction Manual



CSLS

Compact Smart Laser Sensor

be analyzed by the CSLS, the unit will set the gain and threshold to some mid range value, which can detect high-level pulses (e.g. reflective tape). If there is no moving target (no signal), the CSLS will come out of the learn process and set the gain and threshold to the same midrange values.

When the CSLS is first powered on the unit enters the Auto/Learn Mode. The Red LED will be on steady for 3 seconds to warn the user that the Laser is going to turn on. Once the Laser is on, the unit starts the learn process. The Green LED will be on steady to indicate the device is trying to get an optimal signal. Once the signal is detected, the Green LED will turn off. The Green LED will then blink each time a valid input signal is detected to indicate that the Laser is on target. The Green LED will turn off if the Laser is not on target (or green LED blinks at input frequency rate).

Auto/Learn Mode LED Status Indication:

- **Red LED stays on for 3 seconds** = Warning before laser turns on
- **Green LED stays on steady** = unit is trying to get optimal signal (learn process)
- **Blinking green** = unit will blink green at the input frequency when the unit is properly aimed. The LED will appear on continuously at high speeds

While in the Auto Mode, the user can press the Learn/Mode button (a quick press less than 3 seconds) to have the unit “learn” a new target.

The user can also change to the Manual Mode by holding the Learn/Mode button down for more than 3 seconds. Once the Status LED turns Red, release the Learn/Mode button and the unit is now in the Manual Mode.

5.0 AIMING THE LASER

The proper operation of the Laser Sensor is dependent upon the alignment to and reflectivity of the target. In order to aim the beam it is necessary to stand behind the sensor and view the target along the plane of the beam. **Do not stare directly into the laser beam or the reflected light.** For targets greater than 5 feet and up to 65 feet from the sensor, mount the laser on a tripod using the ¼ - 20 bushing on the bottom of the unit and attach T-5 reflective tape to the target.

To aid in locating the laser dot over a large distance, hold a piece of white cardboard or equivalent in front of the laser. Progressively move the white surface closer to the desired target. Then adjust the aim of the laser as necessary.

In areas of high ambient light (outdoors) or moist locations, performance can be enhanced at long distances by slipping a piece of black tube with a minimum inner diameter of 0.6 inches, over the nose piece to act as an extension nose piece. This tube should not deflect the beam in any way.

6.0 CSLS SPECIFICATIONS

Laser Specifications:

Classification:	Class 3R (per IEC 60825-1 Ed 1.2 2001-8). Complies with FDA performance standards for laser products except for deviations pursuant to Laser Notice No. 50, dated July 26, 2001.
Maximum Laser Output:	3mW
Pulse Duration:	Continuous
Laser Wavelength:	650 nm
Beam Divergence:	< 0.5 mrad
Beam Diameter:	4 x 7 mm typical at 2 meters
Laser Diode Life:	8,000 hours MTBF (1 year warranty)

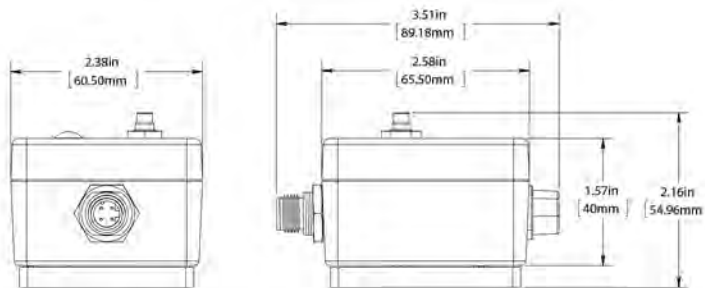
1.0 OVERVIEW

The Compact Smart Laser Sensor (CSLS) is a self-contained optical sensor intended to be used to make non-contact speed measurements from rotating targets at distances up to 65 feet (19.8 m). The sensor has both digital pulse and analog outputs to provide non-contact reference points to balancing equipment or signals to a vibration analyzer. The sensor will track surface irregularities on rotating shafts and provide pulse outputs from reflective tape, contrasting colors and keyways. Refer to section 4.0 for an overview of operation.. The sensor is IP64 rated and is suitable for use in dusty damp environments. The unit has a removable plate with 1/4-20 bushing for tripod mounting.

2.0 INDICATOR AND BUTTON

Status LED	A single bicolor red/green LED indicates sensor status (see operating modes for specifics)
Push button	Short button press (less than 3 seconds) – In Auto Mode will “learn” current conditions, In manual mode will change the gain settings. (see operating modes for specifics). Long button press (greater than 3 seconds) – toggles between Auto and Manual Mode, LED color will indicate which mode the unit has entered (Green=Auto, Red=Manual)

Dimensions: Approximately 3.5" (8.9 cm) (including 4-pin connector and laser snout) x 2.4" (6.0 cm) x 2.2" (5.5 cm) (including button and mounting pem) LxWxH



Installation Environment:

Installation Category II per IEC 664

Pollution Degree Level III per IEC 61010-1

Temperature: 32 to 120 °F (0 to +50 °C) operating
14 to 158 °F (-10 to +70 °C) storage

Humidity: Maximum relative humidity of 80% for temperatures up to 88 °F (31 °C) decreasing linearly to 50% relative humidity at 104 °F (40 °C)

Specifications subject to change without notice.

7.0 OPTIONS / ACCESSORIES

T-5	Reflective Tape, 5 foot [1.5 m] roll, ½ inch [13 mm] wide
T-5WP	Waterproof Reflective Tape (honeycomb pattern), 5 foot [1.5 m] roll, 1 inch [25 mm] wide
CSLS-CA-P	Cable 9 foot (3m) with molded M12 4 pin plug and 1/8" phone plug
CSLS-CA-W	Cable 9 foot (3m) with molded M12 4 pin plug and 4 tinned leads

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Operating Range: Up to 65 feet depending on target reflectivity:
1/2" reflective tape (T-5) @3600 RPM: up to 65 ft. (19.8 m) or up to 75° from target
White/Black contrast @3600 RPM: up to 3 ft. (91 cm) or up to 45° from target
Black mark on dental drill: up to 4 in. (10 cm) at over 260,000 RPM

Max RPM: 500,000 RPM

Min. Trigger Duration: 10 μ sec

Indicators: Bicolor status LED for various operating functions - see above.

Modes: Auto/Normal (auto learn, automatic gain control) and Manual (manual adjustment of sensitivity / gain)

Sensitivity Adjust: Push button (manual mode). Auto level adjust in normal mode after "learn".

Power Requirements: 5V $\pm$ 5% at 30mA max.

Pulse Output: With respect to the Common (Pin4)
Pin 3 Digital Output - 0 to 3.0V typical @ 5mA positive going pulse (TTL Compatible)
Pin 2 Analog Output - analog signal tracks the movement of the reflecting source (emulates an accelerometer signal)

Connector: M12 Circular 4-Pin Watertight Socket - Common, Power(+5V), Analog Out, Digital Out

Mounting: Removable plate with 1/4-20 UNC Bushing included (Tripod Mount)

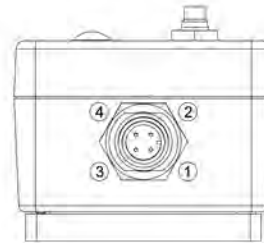
Weight: 4.8 oz (136.1 grams)

3.0 CONNECTION DETAIL

The unit has an four-pin M12 circular male connector for power and output signals. A watertight mating connector with 9-foot [3m] molded cable is supplied.

The connector on the unit has the following connections:

Pin	Signal	Mating Cable Color
1	V+ (5 Volts)	Brown
2	Analog Out	White
3	Digital Out	Black
4	Ground	Blue



4.0 OPERATION

The CSLS sensor emits a laser beam, which is reflected back by the target (reflective tape/paint, keyway, contrasting colors, etc). This reflected light is sensed and amplified. The gain of the input amplifier can be adjusted automatically or manually. The amplified signal is compared against a threshold for the digital output or is simply buffered for the analog output. This allows the unit to be used with many types of targets at various distances and contrasting color conditions.

The unit has two modes: **Auto Mode** and **Manual Mode**.

4.1 Auto Mode

In the Auto Mode the CSLS goes through a learning process to set the gain to receive an optimum signal (LASER reflections). It tries to set the threshold up to certain level of the signal so that a periodic digital output can be extracted. If the target signal is not periodic or it cannot

4.2 Manual Mode

In the Manual Mode the CSLS allows the user to set the gain manually. When the device enters the Manual Mode for the first time, it sets the gain to the maximum available value (8). The user can then decrease the gain value for optimal use.

To change the gain, first aim the laser at your target. Press and release the Learn/Mode button (less than 3 seconds) to change the gain of the input amplifier. Each time the button is pressed (for less than 3 seconds), the gain is changed. The Status LED will blink at a fixed rate to show what gain has been selected. The number of LED blinks (after button is pressed) identifies the current gain index (8 down to 1). Once the gain is at the lowest setting (gain index 1) it rolls over to highest level (gain index 8) the next time the button is pressed. The weaker the signal, the larger the gain index required. Using a large gain for a strong signal is not recommended since the input will saturate.

Manual Mode LED Status Indication:

- **Red** = indicates unit has entered Manual Mode
- **RED LED stays on for 3 seconds** = Warning before laser turns on
- **Steady/fast blink Green LED** = unit will blink green indicating the gain index (8 through 1)
- **Blinking Red LED** = unit will blink red at the input frequency when the unit is properly aimed. The LED will appear on continuously at higher input frequencies.

The user can change to the Auto Mode by holding the Learn/Mode button down for more than 3 seconds. Once the Status LED turns Green, release the Learn/Mode button and the unit is now in the Auto Mode.

TABLE OF CONTENTS

1.0	OVERVIEW	1
2.0	INDICATOR AND BUTTON	1
3.0	CONNECTION DETAIL	2
4.0	OPERATION	2
4.1	Auto Mode	2
4.2	Manual Mode	2
5.0	AIMING THE LASER	5
6.0	CSLS SPECIFICATIONS	5
7.0	OPTIONS / ACCESSORIES	8