

Introduction**Congratulations**

Thank you for purchasing TPI brand products. This meter is easy to use and is built to last. It is backed by a 3 year limited warranty. Please remember to return your product warranty registration card.

Product Description

The TPI 600 series is a hand held range of pressure meters and can be summarized as follows.

TPI 610 - Single Input - 4 Function - single unit of pressure

TPI 615 - Single Input - 7 Function - 7 units of pressure

TPI 620 - Dual Input - differential - 4 Function - single unit of pressure

TPI 625 - Dual Input - differential - 7 Function - 7 units of pressure

All these models measure over the range of -200.0 to +200.0 mbar. Each unit has increased resolution of 0.01 mbar and automatically auto-ranges at ± 19.00 mbar to 0.1 mbar resolution. Each model is supplied complete with carry pouch, battery and instruction manual.

Safety Considerations

Warning: Please follow the manufacturer's test procedure whenever possible. Make sure the pressure to be measured is not outside the range of the TPI 610/615/620/625 meter

General Guidelines

Always

- Test the pressure meter before use to ensure it is operation properly
- Ensure that the connection hose you are using is free from kinks or splits
- Double check all connections before testing

Never

- Connect the Instrument to an unknown pressure source if the source is twice the working pressure of the instrument the sensor will be damaged and may cause injury to the user
- Tamper with the instrument or attempt to modify it in any way. Otherwise accident and injury may occur and the warranty becomes void.

page 4

Technical Data

Controls TPI 610/615/620/625

ON Present on all models switches instrument “On” for use

OFF Present on all models switches “Off” after use

ZERO Present on all models “Zero” the display ready of use

= Smoothing function to stabilize rapidly changing pressure readings

MAX Enables the user to recall & display both the

MIN maximum and minimum pressure recorded since the function was selected. Press button once to actuate, twice to read minimum and three times to read maximum. To cancel the function press “Zero” (**TPI 615/625 only**)

HOLD Maintains the reading on the LCD display (**TPI 615/625 only**)

UNIT Selects 7 units of pressure kPa, PSI, inHg, mmHg inH2O, mbar (**TPI 615/625 only**)

page 5

Features & Benefits

Autoranging - Provides high resolution & accuracy at low pressures where it is needed

Auto Power Off - Powers off after 40 minutes to conserve battery life.

Trim Mode - Smoothing function to stabilize erratic readings. It displays the average value of 4 values previously measured.

Zero Function - Provide immediate push-button zeroing for Speed and accuracy.

Record Max/Min- Enables long term testing of pressure circuit to check for leaks.

(TPI 615/625 only)

Hold- Enables the user to freeze the display reading when working in cramped working conditions, when the display is not visible. **(TPI 615/625 only)**

Units- Change the display value in any one of the following engineering units. kPs, PSI, inHg, mmHg, inH2O, mmH2O and mbar. **(TPI 615/625 only)**

page 6

Pressure Conversion Table

	Atmos	Bars	inHg (0°C)	inH2O (4°C)	Lb/in2 (PSI)	mmHg (torr)	mmH2O	Pascals
Atmos	1	9.8692 3×10^{-1}	3.3420 7×10^{-2}	2.458 $\times 10^{-3}$	0.06804 6	1.316 $\times 10^{-3}$	0.9677 $\times 10^{-4}$	9.869 $\times 10^{-6}$
Bars	1.01325	1	3.3864 $\times 10^{-2}$	2.491 $\times 10^{-3}$	6.8948 $\times 10^{-2}$	1.333 $\times 10^{-3}$	0.9807 $\times 10^{-4}$	1.000 $\times 10^{-5}$
inHg (0°C)	29.9213	29.53	1	7.355 $\times 10^{-2}$	2.036	3.937 $\times 10^{-2}$	2.89567 $\times 10^{-3}$	2.953 $\times 10^{-4}$
inH2O (4°C)	406.8	401.48	13.60	1	27.68	0.535 4	3.937 $\times 10^{-2}$	4.014 $\times 10^{-3}$
Lb/in2 (PSI)	14.69559 5	14.504	0.4912	3.612 7×10^{-2}	1	1.934 $\times 10^{-2}$	1.42232 3×10^{-3}	1.4503 $\times 10^{-4}$
mmHg (torr)	760	750.06	25.400	1.868	51.715	1	7.35433 $\times 10^{-2}$	7.502 $\times 10^{-3}$
mmH2O	10.33272 $\times 10^3$	10.197 6×10^3	3.4544 $\times 10^2$	25.40 0	703.07	13.59 9	1	0.101955 6
Pascals	1.01325 $\times 10^5$	1.000 $\times 10^5$	3.386 $\times 10^3$	2.491 $\times 10^2$	6.8948 $\times 10^3$	1.333 $\times 10^2$	9.8071	1

Step by Step Procedures

- Press the **ON** Key and the LCD display will be activated if it does not read 0.00 proceed as follows
- Press the **ZERO** key and the display should zero within +/- 0.05 if not repeat until it does
- Connect pressure meter to installation or equipment to be tested using appropriate hose connection in accordance with the manufacturers instructions
- The pressure reading will appear on the display. To activate the backlight in poor light conditions press the **ON** key at any time
- If the reading is erratic or changing activate the smoothing function by pressing the **SMOOTH** key
- To freeze a reading in awkward or cramped working spaces press the **HOLD** key (**TPI 615/625 only**)
- To record maximum & minimum pressures when establishing pressure decay or carrying out gas line soundness testing press the **MAX/MIN** key (**TPI 615/625 only**)
- To convert the displayed pressure reading to another engineering unit depress the **UNIT** key anytime and scroll through to the desired units of pressure. (**TPI 615/625 only**)

page 8

Accessories & Specifications

Standard accessories Part No

9V battery A009

Soft Pouch A600

Silicone Tube w/ ¼" barbed 1/8" NPT fitting A603

Optional Accessories Part No

3 metre (6 ft) nitrile rubber tubing A601

Large Zipped pouch A904

Specifications

Model	TPI 610	TPI 615	TPI 620	TPI 625
Features				
Auto Range	-200.0 mbar to -200.0 mbar			
Accuracy	± (0.5% of reading + 5 Digits)			
Over Pressure	500 mbar			
Power Supply	9V			
Relative Humidity	0% to 80% (0°C to +40°C)			
Operating Temp.	0°C to +40°C			
Storage Temp.	-10°C to +50°C			
Auto Power Off	20 Minutes			
Input Type	Single	Single	Differential	Differential
Trim Mode	Yes	Yes	Yes	Yes
Zero Adjust	Yes	Yes	Yes	Yes
Record Min/Max	No	Yes	No	Yes
Units	1	7	1	7
Data	No	Yes	No	Yes
In units there are kPa, PSI, inHG, mmHg, inH2O, mmH2O, mbar				

Maintenance

Battery Replacement:

The 610/615/620/625 will display a ⚠BAT⚠symbol when the internal 9V battery needs replacement. Replace battery as follows:

1. Ensure instrument is switched off
2. Loosen the six cross head screws on the back of the instrument
3. Remove the back cover
4. Remove old battery
5. Replace with new battery 9V NEDA 1604 or equivalent
6. Reassemble the instrument in reverse order from above being sure not to trap any wires between the two halves of the case
7. Re-fit the six cross head screws being sure not to over tighten

Cleaning: Use a mild detergent and a slightly damp cloth to clean the surfaces of the instrument.

page 10

Trouble Shooting Guide

Problem

Probable Cause

Unit does not zero Zero button has not been operated

Unit still does not zero If reading is greater than 0.05 and constantly fluctuation
return to local service centre.

⌚Bat⌚appears on display Replace battery immediately 9V NEDA 1505 or equivalent

EC Declaration of Conformity

This is to certify that model 610/615/620/625 conform to the protection requirements of the council directive 89/336/EEC, in the approximation of laws of the member states relating to Electromagnetic compatibility be application of the following standards

EN50081-1 1992 Emissions Standard

EN50082-1 1992 Immunity Standard

To ensure conformity with these standards, this instrument must be operated in accordance with the instructions and specifications given in this manual.

page 11

3 Year Warranty

Warranty Statement

This TPI product is warranted to the purchaser against defect in materials and workmanship for 3 years from the date of purchase.

Covered by TPI: Repair parts and labor; or replacement of the product at the option of TPI. Normal transportation charges to the purchaser are also covered.

Not covered by TPI: Damage to the product which are the result of abuse, improper use or maintenance are not covered. Any other expense, consequential damages, incidental expenses including damages to property is not covered. Transportation expenses to the company are not covered.

To obtain warranty performance: include with the product your name, address, phone number, written description of the problem and proof of purchase date. Carefully package and return to the address printed on the front of this instructions leaflet.

page 12