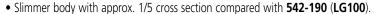
LG200







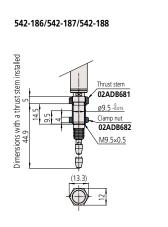
- High-accuracy gage head suitable for in-line and in-laboratory use.
- Assures the expected repeatability (2σ) in the full measurement range and the narrow-range
- Protection grade IP67G with sliding durability of 100 million times and more*1 and adoption of highly oil-resistant materials.
- *1 Actual value from in-house tests.
- It can be connected to a compact counter (EJ counter) suitable for in-line use or building into a device or a multifunctional counter (EH counter)*2 suitable for use in measurement rooms.

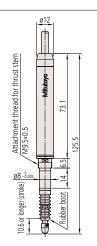
*2 A conversion plug is required. 542-186/542-187/542-188 (IP) 67 **G**

SPECIFICATIONS

Order No		542-188	542-187	542-186
Measuring range		10 mm / .4"		
Resolution		0.1 μm / 5 uinch	0.5 μm / .000020"	1 μm / .000050"
Measuring accuracy (20 °C)		(0.8 + L/50) µm L=arbitrary measuring length (mm)	(1.5 + L/50) µm L=arbitrary measuring length (mm)	
Small range accuracy		0.5 μm (Arbitrary 20 μm range)		
Repeatability: 2 σ (20 °C)		0.3 μm		
	Contact point downwards	0.8 N or less		
Measuring force	Contact point horizontal	0.75 N or less		
	Contact point upwards	0.7 N or less		
Position detection method		Optical transmission-type Linear encoder		
Maximum response speed		400 mm/s 1500 mm/s		
Output signal		90° phase difference, differential square wave (RS-422A equivalent)		
Minimum edge intervals		250 ns (500 ns (2 MHz)
Output signal pitch		0.4 μm	2 μm	4 μm
Mass		Approx. 210 g		
Contact point		ø3 mm carbide-tipped (fixing screw: M2.5 (P=0.45) ×5), standard contact point 901312		
Stem		ø8 mm		
Bearing		Linear ball type		
Output cable length		Approx. 2.5 m (directly from casing)		
Connector		Plug: HR10A-10P-10P (HIROSE), Compatible receptacle: HR10A-10R-10S (HIROSE), Compatible connector: HR10A-10J-10S (HIROSE)		
Operating temperature (humidity) ranges		0 to 50 °C (RH 20 to 80%, non-condensing)		
Storage temperature (humidity) ranges		–10 to 60 °C (RH 20 to 80%, non-condensing)		
Standard Accessories		Wrench for contact point: 538610		

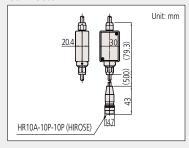
DIMENSIONS





Unit: mm 25.4mm=1'

Connector



Optional Accessories

• Air lifter: 02ADE230

Note 1: Required air pressure: 0.2 to 0.4 MPa (With a 0.1 µm resolution type: 0.2 MPa) Note 2: Spindle extends when air is supplied.



- Rubber boot: 21HAA331 (spare)
- Thrust stem set: 02ADB680 (Thrust stem: 02ADB681, Clamp nut: 02ADB682) This is a combination of thrust stem and a clamp
- Spanner wrench: 02ADB683 If required spanner wrench is required for tightening. If using multiple gages, a thrust stem set is required for each gage and one spanner wrench.

Thrust stem set/Spanner Wrench



• Extension cable

5 m: 21HZA197 10 m: 21HZA198

20 m: 21HZA199

Note 3: Connectable up to 3 pieces, 20 m at maximum.

• Conversion Plugs / Cables

Plug connection to EH-101P/102P: 21HZA195 Plug connection to EH-102Z: 21HZA196 Cable connection to EH-101P/102P: 21HZA260 Cable connection to EH-102Z:

Note: Connectable to EH-102Z but the function of reference point detection is disabled.

Custom order example

- Measuring force change
- Cable length change (less than 2 m)
- Connector change