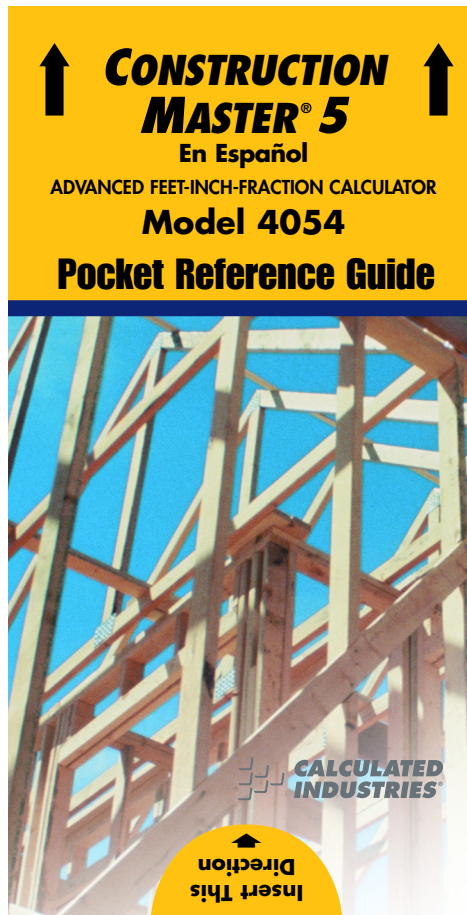




CONSTRUCTION MASTER® 5 v3.1

The *Construction Master 5* calculator helps you save time, cut costly errors and build like a pro!

Quickly Solve:

- Feet-Inches-Fractions, Yards, Metric Dimensional Problems and Conversions
- Problems Involving All Fractions — 1/2-1/64ths!
- Areas, Volumes and Weights
- Circle/Arc Calculations
- Common, Hip/Valley, Jack Rafter Lengths (Regular and Irregular)
- Rake-Wall Solutions
- Concrete, Flooring Quantity
- Roofing Materials
- Squaring-Up
- Stair Layout Solutions, and more!

TABLE OF CONTENTS

GETTING STARTED	1
KEY DEFINITIONS/FUNCTIONS	1
Basic Function Keys	1
Dimension Keys	2
Arc/Circle Keys	4
Right Triangle/Roof Framing Keys	4
Stair Layout Key	7
Stair Settings	8
Miscellaneous Functions	8
PAPERLESS TAPE EXAMPLE	10
PREFERENCE SETTINGS	11
ENTERING DIMENSIONS	13
Linear Dimensions	13
Square and Cubic Dimensions	13
Linear Conversions	14
Square and Cubic Conversions	15
BASIC MATH OPERATIONS	15
EXAMPLES	16
Adding and Subtracting Strings of Dimensions	16
Multiplying Dimensions	16
Dividing Dimensions	17
Percent Calculations	17
Square Area	18
Rectangular Area and Volume	18
Entering Square and Cubic and Adding a Waste Allowance	19
Weight Conversions	19
Weight per Volume	20
Using the Memory	21
Board Feet and Cost	22
Carpentry — <i>Calculating Number of Studs</i>	22
Baluster Spacing	23

Circle Area and Circumference	24
Arc Angle or Degree	24
Concrete Volume for Driveway	25
Concrete Columns	25
Complex Concrete Volume	26
RIGHT ANGLE/FRAMING	28
Squaring-Up a Foundation	29
Pitch — <i>Converting Roof Angle</i>	29
Converting Slope	30
Common Rafter Length	30
Regular Hip/Valley and Jack Rafters	31
Irregular Hip/Valley	33
Rake-Wall — <i>No Base</i>	34
STAIRS	35
Stairs — <i>Given Rise and Run</i>	35
Stairs — <i>Given Only the Floor-to-Floor Rise; Entering Other Than 7-1/2 Inch Desired Riser Height</i>	37
APPENDIX	38
Setting Fractional Resolution	38
Default Settings	39
Auto-Shut Off	39
Accuracy/Errors	40
Battery	41
Replacing the Battery	41
Reset	41
AREA AND VOLUME FORMULAS	42
REPAIR AND RETURN	44
WARRANTY	45
FCC CLASS B	47
LOOKING FOR NEW IDEAS	47

GETTING STARTED

KEY DEFINITIONS / FUNCTIONS

Basic Function Keys

	Arithmetic operation keys.
	Keys used for entering numbers.
	Percent Key — Four-function (+, -, x, ÷) percent key.
	Off Key — Turns all power off, clearing all non-permanent registers.
	On/Clear Key — Turns on power. Pressing once clears the display. Pressing twice clears all temporary values.
	Convert Key — Used with the dimensional keys to convert between dimensions or with other keys to access special functions.
	Square Root Key — Used to find the Square Root of a non-dimensional or area value.
	x² Function — Finds the Square of a linear or non-dimensional value.

POCKET REFERENCE GUIDE — 1

Rec

Recall Key — Used with other keys to *recall* stored values and settings.

M+

Memory Key — Adds the displayed value to Memory. Clears when the calculator is shut off.

Conv **M+**

Memory Minus (M–) — Subtracts the displayed value from Memory.

Conv **Rec**

Memory Clear — Clears Memory without changing current display.

Rec **Rec**

Memory Clear — Clears Memory and displays Memory Total.

Dimension Keys

Yds

Yards Key — Enters or converts to *Yards*.

Pies

Feet Key — Enters or converts to *Feet* as whole or decimal numbers. Also used with the **Pulg** and **/** keys for entering Feet-Inch values (e.g., **6** **Pies** **9** **Pulg** **1** **/** **2**). Repeated presses during conversions toggle between Fractional and Decimal Feet.

Pulg

Inch Key — Enters or converts to *Inches*. Entry can be whole or decimal numbers. Also used with the ***1/*** key for entering fractional inch values (e.g., ***9 Pulg 1/2***). Repeated presses during conversions toggle between Fractional and Decimal Inches.

1/

Fraction Bar Key — Used to enter *Fractions*. Fractions can be entered as proper ($1/2$, $1/8$, $1/16$) or improper ($3/2$, $9/8$). If the denominator (bottom) is not entered, the calculator's fractional accuracy setting is automatically used.

m

Meters Key — Enters or converts to *Meters*.

cm

Centimeters Key — Enters or converts to *Centimeters*.

mm

Millimeters Key — Enters or converts to *Millimeters*.

***Plas
Mod***

Board Feet Key — Enters or converts Cubic values to Board Feet. One Board Foot is equal to 144 Cubic Inches.

Peso

Weight Key — Enters or converts (a volume value) to *Tons, Pounds, Metric Tons* or *Kilograms*. Repeated presses will cycle through these units.

Arc/Circle Keys

Circ

Circle Key — Calculates Circle Area and Circumference based on entered Diameter.

Conv **Circ**

Arc — Calculates Arc Length or Degree based on entered Diameter and Arc Degree or Length (e.g., if Arc Degree is entered, it will calculate Arc Length, and vice versa).

Right Triangle/Roof Framing Keys

Pend

Pitch Key — This key is used to enter or calculate the Pitch (Slope) of a roof (or Right Triangle). Pitch is the amount of "Rise" over 12 Inches of "Run." Pitch may be entered as:

a Dimension **9** **Pu/g** **Pend**
 an Angle **3** **0** **Pend**
 a Ratio **0** **◻** **7** **5** **Conv** **Pend**
 a Percentage **7** **5** **%** **Pend**

A Pitch entry will remain in permanent storage until revised or reset. A solution will be replaced by its entered value once the calculator is cleared.

Conv **Pend**

Enters Pitch Ratio (e.g., **◻** **5** **8** **3** **Conv** **Pend**).

Altura

Rise Key — Enters or calculates the Rise or vertical leg (height) of a Right Triangle.

Recor

Run Key — Enters or calculates the Run or horizontal leg (base) of a Right Triangle.

Diag

Diagonal Key — Enters or calculates the common or Diagonal leg (Hypotenuse) of a Right Triangle. Typical applications are “squaring” slabs or finding common rafter lengths.

Lima

Hip/Valley Key — Calculates length of the Regular or Irregular Hip/Valley rafter.

Conv **Lima**

Irregular Pitch — Enters *Irregular Pitch* used to calculate lengths of the Irregular Hip/Valley and Jack rafters.

Calc **Corr**

Jack Key — Calculates Jack rafter lengths on the *Regular*-pitched roof side.

Conv **Calc** **Corr**

Irregular Jack — Calculates Jack rafter lengths on the *Irregular*-pitched roof side.

Paired **Incl**

Rake-Wall Key — Finds the stud sizes based on entered Right Triangle values and the stored On-Center spacing. If a dimensional value is entered before pressing **Paired Incl**, that value is considered the base and will be added to the stud lengths.

Stair Layout Key

Escola

Stair Key — Given Rise and/or Run and entered/stored variables, calculates or displays:

Press	Result
1	Riser Height
2	Number of Risers
3	Riser Overage/ Underage
4	Tread Width
5	Number of Treads
6	Tread Overage/ Underage
7	Stringer Length
8	Angle of Incline
9	Stored Run
10	Stored Rise
11	Stored Desired Riser Height
12	Stored Desired Tread Width

STAIR DEFAULT VALUES

- 7-1/2" Desired Riser Height
- 10" Desired Tread Width

Stair Settings

You may set “desired Riser height” and “desired Tread width” to any *value* by using the following keys:

- Conv 7** **Riser Height** — Stores a desired Riser height other than 7-1/2” (*default*). For example, enter 8 Inches: **8 Pulg Conv 7**.
- Conv 9** **Tread Width** — Stores a desired Tread width other than 10” (*default*). For example, enter 12 Inches: **1 2 Pulg Conv 9**.

Miscellaneous Functions

- ←** **Backspace Key** — Used to delete entries one key-stroke at a time (unlike the **Enc/Box** function, which deletes the entire entry).
- Conv ÷** **1/x** — Finds the reciprocal of a number (e.g., **8 Conv ÷ 0.125**).
- Conv X** **Clear All** — Returns all stored values to the default settings. (Does not affect Preference Settings.)
- Conv −** **(+/-) Toggle**
- Conv +** **Pi (π)** 3.141593

POCKET REFERENCE GUIDE — 8

Conv $\sqrt{x}$

x^2 — Squares the value in the display.

$\sqrt{x}$

Square Root Key — Used to find the Square Root of a non-dimensional or area value.

Conv $\square$

Total Cost — Based on entry of per unit cost.

Conv 0

Store Weight per Volume — Stores a new *Weight per Volume* value as listed below:

*Note: After entering a value and pressing **Conv** 0, continue pressing the 0 digit key until you've reached the desired Weight per Volume format. To recall your setting, press **Rec** 0.*

- Ton Por YD CUB
- LB Por YD CUB
- LB Por PIES CUB
- MET Ton Por M CUB
- kG Por M CUB

This value is stored until you change it or perform a *Clear All* (**Conv** X).

Conv 5

On-Center Spacing (o.c.)

— Stores a new on-center spacing (e.g., 2 4 **Pulg** **Conv** 5). The value is used for jack and rake wall stud calculations. Default is 16".

POCKET REFERENCE GUIDE — 9

Rec 

Paperless Tape – Useful for checking figures, as it scrolls through your past 20 entries or calculations. Press **Rec**  to access Paperless Tape mode. Press **+** or **-** to scroll forward or backward. Press  to exit mode and continue with a new entry or calculation. See example below.

PAPERLESS TAPE EXAMPLE

Add 6 Feet, 5 Feet and 4 Feet, then access the paperless tape mode and scroll back through your entries. Then, back up one entry, exit the tape mode and add 10 Feet to the total.

KEYSTROKE	DISPLAY
 	0.
  +	6 PIES 0 PULG
  +	11 PIES 0 PULG
  =	15 PIES 0 PULG
Rec 	TTL= 15 PIES 0 PULG
+	01 6 PIES 0 PULG
+	02 + 5 PIES 0 PULG
+	03 + 4 PIES 0 PULG
-	02 + 5 PIES 0 PULG
=	TTL= 15 PIES 0 PULG
+ 1 0  =	25 PIES 0 PULG

PREFERENCE SETTINGS

Press **Conv**, then **%**, then keep pressing **%** to toggle through the main settings. Press the **+** key to advance within sub-setting. Use the **-** key to back up. Press **Enc/Bor** key to exit Preferences.

PRESS

Conv AND: **SETTING--FUNCTION**

*First press
of %:*

Fractional Resolution:

	--1/16
+	--1/32
+	--1/64
+	--1/2
+	--1/4
+	--1/8
+	--1/16 (repeats options)

*Second press
of %:*

Area Displays:

	--ESTANDR
+	--0. PIES CUAD
+	--0. YD CUAD
+	--0. M CUAD
+	--ESTANDR (repeats options)

*Third press
of %:*

Volume Displays:

	--ESTANDR
+	--0. YD CUB
+	--0. PIES CUB
+	--0. M CUB
+	--ESTANDR (repeats options)

(Cont'd)

(Cont'd)

PRESS : SETTING--FUNCTION

Fourth press

of :

Meter Linear Displays:

--0.000 M



--FLOTNTE M (floating point)



--0.000 M (repeats options)

Fifth press

of :

Decimal Degree Displays:

--0.00°



--FLOTNTE (floating point)



--0.00° (repeats options)

Sixth press

of :

Fractional Mode:

--ESTANDR



--CONST



--ESTANDR (repeats options)

ENTERING DIMENSIONS

Linear Dimensions

When entering Feet-Inch values, enter dimensions from largest to smallest — Feet before Inches, Inches before Fractions. Enter Fractions by entering the numerator (top number), pressing  (Fraction Bar key) and then the denominator (bottom number).

Note: If a denominator is not entered, the fractional setting value is used.

Examples of how linear dimensions are entered (press  after each entry):

DIMENSION	KEYSTROKES
5 Yards	 
5 Feet 1-1/2 Inch	      
17.5 Meters	    

Square and Cubic Dimensions

Examples of how Square and Cubic dimensions are entered (press  after each entry):

DIMENSION	KEYSTROKES
5 Cubic Yards	   
130 Square Feet	    
33 Square Meters	   



Linear Conversions

Convert 10 Feet 6 Inches:

KEYSTROKE	DISPLAY
Enc/Bor Enc/Bor	0.
1 0 Pies 6 Pulg	10 PIES 6 PULG
Conv Yds	3.5 YD
Conv Pulg	126 PULG
Conv m	3.200 M
Conv cm	320.04 CM
Conv mm	3200.4 MM

Convert 14 Feet 7-1/2 Inches to Decimal Feet:

KEYSTROKE	DISPLAY
Enc/Bor Enc/Bor	0.
1 4 Pies 7 Pulg 1 7 2	14 PIES 7-1/2 PULG
Conv Pies	14.625 PIES

Convert 22.75 Feet to Feet-Inches:

KEYSTROKE	DISPLAY
Enc/Bor Enc/Bor	0.
2 2 7 5 Pies	22.75 PIES
Conv Pies	22 PIES 9 PULG

Square and Cubic Conversions

Convert 14 Square Feet to Square Yards:

KEYSTROKE	DISPLAY
Enc/Bor Enc/Bor	0.
1 4 Pies Pies	14 PIES CUAD
Conv Yds	1.555556 YD CUAD (1.6 square yards)

Convert 25 Square Yards to Square Feet:

KEYSTROKE	DISPLAY
Enc/Bor Enc/Bor	0.
2 5 Yds Yds	25 YD CUAD
Conv Pies	225. PIES CUAD

Convert 12 Cubic Feet to Cubic Yards:

KEYSTROKE	DISPLAY
Enc/Bor Enc/Bor	0.
1 2 Pies Pies Pies	12 PIES CUB
Conv Yds	0.444444 YD CUB

BASIC MATH OPERATIONS

Your calculator uses standard chaining logic, which simply means that you enter your first value, the operator (**+**, **-**, **×**, **÷**), the second value and then the Equals sign (**=**).

- A. **3** **+** **2** **=** 5.
B. **3** **-** **2** **=** 1.
C. **3** **×** **2** **=** 6.
D. **3** **÷** **2** **=** 1.5

This feature also makes the calculator simple to use for dimensional applications.

EXAMPLES

Adding and Subtracting Strings of Dimensions

Add the following measurements:

- 6 Feet 2-1/2 Inches
- 11 Feet 5-1/4 Inches
- 18.25 Inches

Then subtract 2-1/8 Inches:

KEYSTROKE	DISPLAY
Enc/Bor Enc/Bor	0.
6 Pies 2 Pulg 1 / 2 +	6 PIES 2-1/2 PULG
1 1 Pies 5 Pulg 1 / 4 +	17 PIES 7-3/4 PULG
1 8 • 2 5 Pulg =	19 PIES 2 PULG
- 2 Pulg 1 / 8 =	18 PIES 11-7/8 PULG

Multiplying Dimensions

What is the perimeter of a room with three walls which measure 15 Feet 3-3/4 Inches each?

KEYSTROKE	DISPLAY
3 × 1 5 Pies 3 Pulg 3 / 4 =	45 PIES 11-1/4 PULG

Multiply 5 Feet 3 Inches by 11 Feet 6-1/2 Inches:

KEYSTROKE	DISPLAY
5 Pies 3 Pulg × 1 1 Pies	
6 Pulg 1 / 2 =	60.59375 PIES CUAD

Dividing Dimensions

Divide 15 Feet 3-3/4 Inches into thirds
(divide by 3):

KEYSTROKE	DISPLAY
 	0.
          	5 PIES 1-1/4 PULG

How many 3-Foot 6-Inch pieces can you
cut from one 25-foot board?

KEYSTROKE	DISPLAY
 	0.
        	7.142857 (or 7 whole pieces)

Percent Calculations

Add a 10% waste allowance to 2.78 Cubic
Yards:

KEYSTROKE	DISPLAY
 	0.
          	3.058 YD CUB

What is 25% of \$1,575?

KEYSTROKE	DISPLAY
 	0.
       	393.75

Square Area

Find the Area of a square room with sides measuring 15 Feet 8-1/2 Inches:

KEYSTROKE	DISPLAY
 	0.
          (x²)	246.7517 PIES CUAD

Rectangular Area and Volume

Find the Area and Volume:

- Length: 20 Feet 6-1/2 Inches
- Width: 12 Feet 8-1/2 Inches
- Height: 10 Inches

First, multiply the Length times the Width to find the Area. Then, multiply the Area times the Height to find the Volume:

KEYSTROKE	DISPLAY
 	0.
        	20 PIES 6-1/2 PULG
        	261.0503 PIES CUAD
   	8.057109 YD CUB

Convert to Feet:

 	217.542 PIES CUB
---	------------------

Entering Square and Cubic and Adding a Waste Allowance

Add a 10% waste allowance to 55 Square Feet. Then add a 20% waste allowance to 150 Cubic Feet:

KEYSTROKE	DISPLAY
Enc/Box Enc/Box	0.
5 5 Pies Pies + 1 0 %	60.5 PIES CUAD
1 5 0 Pies Pies Pies + 2 0 %	180. PIES CUB

Weight Conversions

Convert 150 Pounds to other weights (Tons, Metric Tons, Kilograms):

KEYSTROKE	DISPLAY
Enc/Box Enc/Box	0.
1 5 0 Peso Peso *	150 LB
Conv Peso	0.068039 MET Ton
Peso	68.03886 kG
Peso	0.075 Ton

*Calculator may not display Pounds upon first press of **Peso**; it depends on which unit was accessed last. So press **Peso** until LB (or desired unit) is displayed, then convert.

Weight per Volume

Convert 20 Cubic Yards of concrete to
Tons, Pounds, Metric Tons and Kilograms,
if concrete weighs 1.5 Tons per Cubic
Yard (default value):

KEYSTROKE	DISPLAY
Enc/Bor Enc/Bor	0.
2 0 Yds Yds Yds	20 YD CUB
Conv Peso	30. Ton*
Peso	60000. LB
Peso	27.21554 MET Ton
Peso	27215.54 kG

Now convert the above, if concrete weighs
2 Tons per Cubic Yard (store new Weight
per Volume value):

KEYSTROKE	DISPLAY
2 Conv 0 GUARD	2. Ton per YD CUB
2 0 Yds Yds Yds	20 YD CUB
Conv Peso	36287.39 kG*
Peso	40. Ton
Peso	80000. LB
Peso	36.28739 MET Ton
Conv X	TODO BORRADO (Clear stored Wt/Vol)

*Calculator will present values in a different
order based on previous computation; simply
continue to press **Peso** key until desired value is
displayed.

Using the Memory

Whenever the **M+** key is pressed, the displayed value will be added to the Memory. Other memory functions:

FUNCTION	KEYSTROKES
Add to Memory	M+
Subtract from Memory	Conv M+
Recall total in Memory	Rec M+
Display/Clear Memory	Rec Rec
Clear Memory	Conv Rec

Memory is semi-permanent, clearing only when you:

- 1) turn off the calculator;
- 2) press **Rec Rec**;
- 3) press **Conv Rec**;
- 4) press **Conv X** (*Clear All*).

When memory is recalled (**Rec M+**), consecutive presses of **M+** will display the calculated average and total count of the accumulated values.

Example:

KEYSTROKE	DISPLAY
3 5 5 M+	M+ 355. M
2 5 5 M+	M+ 255. M
7 4 5 Conv M+ (M-)	M- 745. M
Rec M+	TTL GUARD - 135. M
M+	PROM - 45. M
M+	CUEN 3. M
Rec Rec	M+ - 135.

Board Feet and Cost

Find the total Board Feet for the following boards: 2x4x16, 2x10x18 and 2x12x20.
What is the total cost at \$275 per Mbm*?

*Per thousand Board Foot measure

KEYSTROKE	DISPLAY
Enc/Bor Enc/Bor	0.
2 X 4 X 1 6 Pies M+	P-MD 10.66667 M
2 X 1 0 X 1 8 Pies M+	P-MD 30. M
2 X 1 2 X 2 0 Pies M+	P-MD 40. M
Rec Rec	P-MD 80.66667
X 2 7 5 Conv ◻	\$ 22. ¹⁸

Carpentry — Calculating Number of Studs

Find the number of 16-Inch On-Center studs needed for an 18 Feet 7-1/2 Inch wall.

KEYSTROKE	DISPLAY
1. Divide Length by spacing:	
Enc/Bor Enc/Bor	0.
1 8 Pies 7 Pulg 1 / 2	18 PIES 7-1/2 PULG
÷ 1 6 Pulg =	13.96875 (14 studs)
2. Add one for the end:	
+ 1 =	14.96875 (15 studs)

Note: Also applies to trusses and joists.

POCKET REFERENCE GUIDE — 22

Baluster Spacing

You are going to install a handrail at the top of a balcony. Your total span is 156 Inches and you would like the space between the balusters to be about 4 Inches. If each baluster is 1-1/2 Inches wide, what is the exact spacing between each baluster?

KEYSTROKE	DISPLAY
1. Estimate number of balusters in Span:	
 	0.
    	156 PULG
     	28.36364 (28 balusters)

*desired spacing plus baluster width (4 Inches plus 1-1/2 Inch)

2. Find total space 'occupied' by the balusters by multiplying the width of each baluster by the rounded number of balusters (found above):

     	1-1/2 PULG
  	42 PULG

3. Find total space between all balusters:

    	156 PULG
   	114 PULG

4. Find actual baluster spacing by dividing total space between all balusters by the number of spaces between the balusters (number of balusters plus one equals 29):

    	114 PULG
  	3-15/16 PULG

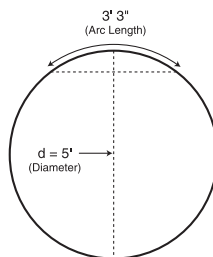
Circle Area and Circumference

Find the Area and Circumference of a Circle with a Diameter of 25 Inches:

KEYSTROKE	DISPLAY
Enc/Bor Enc/Bor	0.
2 5 Pulg Circ	DIA 25 PULG
Circ	AREA 490.8739 PULG CUAD
Circ	CIRC 78-9/16 PULG

Arc Angle or Degree

Find the Arc Angle (or Degree of Arc), given a 5-Foot Diameter and an Arc Length of 3 Feet 3 Inches:



KEYSTROKE	DISPLAY
1. Enter Circle Diameter and Arc Length:	
Enc/Bor Enc/Bor	0.
5 Pies Circ	DIA 5 PIES 0 PULG
3 Pies 3 Pulg	3 PIES 3 PULG
2. Find Degree of Arc:	
Conv Circ	ARCO 74.48°

POCKET REFERENCE GUIDE — 24

Concrete Volume for Driveway

Calculate the Cubic Yards of concrete required to pour a driveway that measures: 45 Feet 5 Inches long x 13 Feet 6 Inches wide x 5 Inches deep. If concrete is \$65 per Cubic Yard, what will it cost?

KEYSTROKE	DISPLAY
Enc/Box Enc/Box	0.
4 5 Pies 5 Pulg	45 PIES 5 PULG
X 1 3 Pies 6 Pulg	13 PIES 6 PULG
X 5 Pulg =	9.461806 YD CUB
X 6 5 Conv ▢	\$ 615. ⁰² (total cost)

Concrete Columns

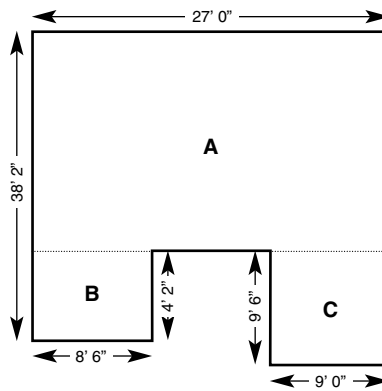
You're going to pour five Columns, each of which has a Diameter of 3 Feet 4-1/2 Inches and a height of 11 Feet 6 Inches. How many Cubic Yards of concrete will you need for all five Columns?

KEYSTROKE	DISPLAY
1. Enter the Diameter of a Circle: Enc/Box Enc/Box	0.
3 Pies 4 Pulg 1 / 2 Circ	DIA 3 PIES 4-1/2 PULG
2. Find the Surface Area of a Circle: Circ	AREA 8.946176 PIES CUAD
3. Find Total Volume: X 1 1 Pies 6 Pulg =	102.881 PIES CUB
Conv Yds	3.810408 YD CUB
X 5 =	19.05204 YD CUB

POCKET REFERENCE GUIDE — 25

Complex Concrete Volume

You're going to pour an odd-shaped patio 4-1/2 Inches deep with the dimensions shown below. First, calculate the total Area (by dividing the drawing into three individual rectangles) and then determine the total Yards of concrete required for this job.



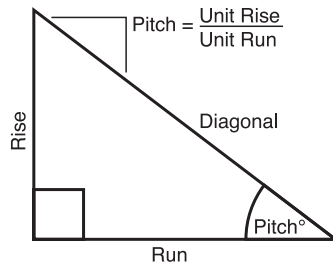
KEYSTROKE	DISPLAY
1. Find Area of Part "A" and add to Memory:	
Enc/Bor Enc/Bor	0.
3 8 Pies 2 Pulg =	
4 Pies 2 Pulg =	34 PIES 0 PULG
X 2 7 Pies =	918. PIES CUAD
M+	M+ 918. PIES CUAD M
2. Find Area of Part "B" and add to Memory:	
4 Pies 2 Pulg	4 PIES 2 PULG M
X 8 Pies 6 Pulg =	
	35.41667 PIES CUAD M
M+	M+ 35.41667 PIES CUAD M
3. Find Area of Part "C" and add to Memory:	
9 Pies	9 PIES M
X 9 Pies 6 Pulg =	85.5 PIES CUAD M
M+	M+ 85.5 PIES CUAD M
4. Recall and Clear Total Area Stored in Memory:	
Rec Rec	M+ 1038.917 PIES CUAD
5. Find Total Cubic Yards:	
X 4 Pulg 1 / 2 =	14.4294 YD CUB

RIGHT ANGLE / FRAMING

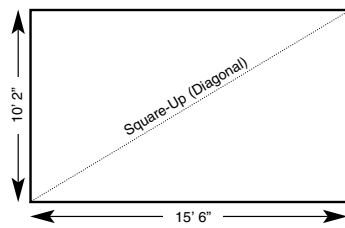
The top row of keys provide you with built-in solutions to Right Triangles. The solutions are available in any of the linear dimensions offered on the calculator. Thus, you can solve Right Triangles directly in Feet and Inches, Decimal Feet, Meters, etc.

Any value of a Right Triangle can be found given two of the four variables:

1) Rise, 2) Run, 3) Diagonal or 4) Pitch.



Squaring-Up a Foundation



Square-Up 15 Feet 6 Inch (Run) x 10 Feet 2 Inch (Rise):

KEYSTROKE	DISPLAY
Enc/Bor Enc/Bor	0.
1 5 Pies 6 Pulg Recor	
	RECR 15 PIES 6 PULG
1 0 Pies 2 Pulg Altura	
	ALT 10 PIES 2 PULG
Diag	DIAG 18 PIES 6-7/16 PULG

Pitch — Converting Roof Angle

Find the % Grade, Pitch Ratio/Slope and Pitch in Inches if the roof angle is 30.25°:

KEYSTROKE	DISPLAY
Enc/Bor Enc/Bor	0.
3 0 ° 2 5 Pend	PEND 30.25°
Pend	PND% 58.31828
Pend	DECL 0.583183
Pend	PEND 7 PULG

Converting Slope

Find the Pitch in Inches, Pitch Degrees, and Percent Grade if the Pitch Ratio/Slope is 0.625:

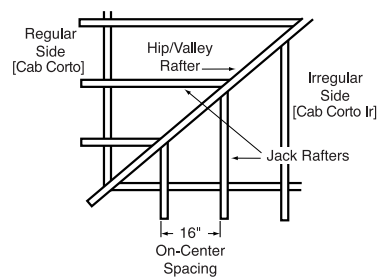
KEYSTROKE	DISPLAY
Enc/Box Enc/Box	0.
6 2 5 Conv Pend	DECL 0.625
Pend	PEND 7-1/2 PULG
Pend	PEND 32.01°
Pend	PND% 62.5

Common Rafter Length

Find the Point-to-Point Length of the Common rafter on a 7/12-Pitched roof with a Span of 28 Feet:

KEYSTROKE	DISPLAY
1. Enter Pitch:	
Enc/Box Enc/Box	0.
7 Pulg Pend	PEND 7 PULG
2. Enter half the Span as the Run:	
2 8 Pies ÷ 2 =	14 PIES 0 PULG
Recor	RECR 14 PIES 0 PULG
3. Find the Rise:	
Altura	ALT 8 PIES 2 PULG
4. Find the Length of the Common rafter:	
Diag	DIAG 16 PIES 2-1/2 PULG

Regular Hip/Valley and Jack Rafter



A roof's Pitch is 9/12 and half the total Span is 6 Feet. Find the lengths of the Common, Hip/Valley and Jack rafters (Jack rafters at 16 Inch On-Center spacing):

KEYSTROKE	DISPLAY
1. Find the Common rafter length:	
Enc/Bor Enc/Bor	0.
6 Pies Recor	RUN 6 PIES 0 PULG
9 Pulg Pend	PEND 9 PULG
Diag (Common)	DIAG 7 PIES 6 PULG
	(Cont'd)

(Cont'd)

KEYSTROKE	DISPLAY
-----------	---------

2. Find the Hip/Valley rafter and Jack rafter lengths:

Lima	LIMA 9 PIES 7-1/4 PULG
Cap	CCEC GUARD 16 PULG*
Corlo	CC 1 5 PIES 10 PULG
Cap	CC 2 4 PIES 2 PULG
Corlo	CC 3 2 PIES 6 PULG
Cap	CC 4 0 PIES 10 PULG
Corlo	CC 5 0 PIES 0 PULG

*Uses standard (default) 16-Inch On-Center. To enter a new On-Center (e.g., 18 Inches) press **1 8 Pulg Conv 5**. Press **Rec 5** to review stored value. This value will remain stored until you re-enter a new value or perform a Clear All (**Conv X**).

Irregular Hip/Valley

You're working with a 7/12 Pitch and half of your overall Span is 15 Feet 7 Inches. The Irregular Pitch is 8/12. Find the Common rafter length, Irregular Hip/Valley and Jack rafter lengths.

KEYSTROKE	DISPLAY
-----------	---------

1. Find Common Rafter Length:

Enc/Bar	Enc/Bar	0.				
7	Pulg	Pend	PEND 7 PULG			
1	5	Pies	7	Pulg	Recor	RECR 15 PIES 7 PULG
Diag	DIAG 18 PIES 0-1/2 PULG					

2. Find Irregular Hip Rafter Length:

8	Pulg	Conv	Lima	IPND 8 INCH
Lima	LIMA 22 FEET 7-3/8 INCH			

3. Find Irregular Jack Lengths:

Conv	Cap	ICEC	GUARD	16 PULG
Cap	Cap	IC 1	14 PIES 11-13/16 PULG	
Cap	Cap	IC 2	13 PIES 7 PULG	
Cap	Cap	IC 3	12 PIES 2-3/16 PULG	
Cap	Cap	IC 4	10 PIES 9-3/8 PULG	
Cap	Cap	IC 5	9 PIES 4-1/2 PULG	

Etc... Continue pressing **Cap** until last regular Jack or "0." is reached.

* It is not necessary to keep pressing **Conv** when displaying the Irregular Jack sizes.

Rake-Wall — No Base

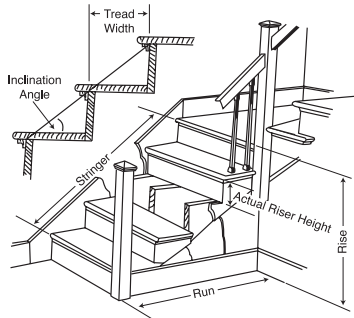
Find each stud size in a Rake-Wall with a peak of 3 Feet 6 Inches and a length of 6 Feet. Use 16 Inches as your spacing (default):

KEYSTROKE	DISPLAY
1. Enter Rise and Run: [Enc/Bor] [Enc/Bor] [3] [Pies] [6] [Pulg] [Altura]	0.
[6] [Pies] [Recor]	ALT 3 PIES 6 PULG RECR 6 PIES 0 PULG
2. Find Stud Lengths: [Pared Incl] [Pared Incl] [Pared Incl] [Pared Incl] [Pared Incl] [Pared Incl]	PDEC [GUARD] 16 PULG PD 1 2 PIES 8-11/16 PULG PD 2 1 PIES 11-5/16 PULG PD 3 1 PIES 2 PULG PD 4 0 PIES 4-11/16 PULG BASE 0 PIES 0 PULG
3. Find Rake-Wall Angle of Incline: [Pared Incl]	INCL 30.26°

Note: To enter a base, enter the base height prior to pressing the [Pared Incl] key (e.g., [5] [Pies] [Pared Incl]).



STAIRS



Stairs — Given Rise and Run

You're going to build a stairway that has a Floor-to-Floor height of 10 Feet 1 Inch, a Run of 12 Feet 5 Inches, and a desired Riser Height of 7-1/2 Inches (default). Find the stair values:

KEYSTROKE	DISPLAY
1. Enter Rise and Run:	
Enc/Box Enc/Box	0.
1 0 Pies 1 Pulg Allura	
ALT 10 PIES 1 PULG	
1 2 Pies 5 Pulg Recor	
RECR 12 PIES 5 PULG	
(Cont'd)	

(Cont'd)

KEYSTROKE	DISPLAY
2. Recall stored 7-1/2 Inch desired Riser Height and find stair values:	
Rec Esc/ra	C-AL GUARD 7-1/2 PULG
Esc/ra	C-AL ⚠ 7-9/16 PULG*
Esc/ra	CHUE 16.
Esc/ra	C+/- 0 PULG
Esc/ra	H-AN ⚠ 9-15/16 PULG*
Esc/ra	HUE 15.
Esc/ra	H+/- 0-1/16 PULG
Esc/ra	LRGO 15 PIES 7-5/16 PULG
Esc/ra	INCL 37.27°

*A ⚠ in the display means the calculated Riser Height or Tread Width is greater than the stored desired Riser Height or Tread Width.

Stairs — Given Only the Floor-to-Floor Rise; Entering Other Than 7-1/2 Inch Desired Riser Height

Find stair values if the Floor-to-Floor Rise is 12 Feet 6 Inches, and the desired Riser Height is 8 Inches:

KEYSTROKE	DISPLAY
1. Enter desired Riser Height and Floor-to-Floor Rise:	
 	0.
       	
     	
	ALT 12 PIES 6 PULG
2. Calculate stair values:	
	C-AL 7-7/8 PULG
	CHUE 19.
	C+/- - 0-3/8 PULG
	H-AN  10 PULG
	HUE 18.
	H+/- 0 PULG
	LRGO 19 PIES 1-1/8 PULG
	INCL 38.22°
	RECR 15 PIES 0 PULG*
	ALT  12 PIES 6 PULG
	C-AL  8 PULG
	H-AN  10 PULG

*Note: Run is calculated based on Tread values, as it was not entered. The Total Run of a stairway is equal to the width of each Tread multiplied by the number of Treads.

APPENDIX

Setting Fractional Resolution

Fractional resolution is permanently set via the Preference Settings (see **Preference Settings** section for instructions). To select other formats temporarily (e.g., 1/64ths, 1/32nds, etc.), see the example below:

Add 44/64th to 1/64th of an inch and then convert the answer to other fractional resolutions:

KEYSTROKE	DISPLAY
Enc/Bor Enc/Bor	0.
4 4 ÷ 6 4	0-44/64 PULG
+ 1 ÷ 6 4 =	0-45/64 PULG
Conv 1 (1/16)	0-11/16 PULG
Conv 2 (1/2)	0-1/2 PULG
Conv 3 (1/32)	0-23/32 PULG
Conv 4 (1/4)	0-3/4 PULG
Conv 6 (1/64)	0-45/64 PULG
Conv 8 (1/8)	0-3/4 PULG
Enc/Bor Enc/Bor	0.

*Note: Changing the Fractional Resolution on a displayed value does not alter your Permanent Fractional Resolution Setting. Pressing **Enc/Bor** will return your calculator to the permanently set fractional resolution.*

Default Settings

After a *Clear All* (**Conv** **X**), your calculator will return to the following settings:

STORED VALUES	DEFAULT VALUE
Stair Riser Height	7-1/2 pulgadas
Stair Tread Width	10 pulgadas
On-Center Spacing	16 pulgadas
Weight per Volume	1.5 ton/yds cú.

If you replace your batteries or perform a *Full Reset** (press **Apagar**, hold down **X**, and press **Enc/Bar**), your calculator will return to the following settings (in addition to those listed above):

PREFERENCE SETTINGS	DEFAULT VALUE
Fractional Resolution	1/16
Area Display	Estándar
Volume Display	Estándar
Meter Linear Display	0.000
Decimal Degree Display	0.00°
Fractional Mode	Estándar

*Depressing the *Reset* button located above the **Pend** key will also perform a *Full Reset*.

Auto-Shut Off

Your calculator will shut itself off after about 8-12 minutes of non-use.

Accuracy/Errors

Accuracy/Display Capacity —

You may enter or calculate values up to 19,999,999.99. Each calculation is carried out internally to twelve digits.

Errors — When an incorrect entry is made, or the answer is beyond the range of the calculator, it will display the word “ERROR.” To clear an error condition you must hit the  button once. At this point you must determine what caused the error and re-key the problem.

Error Codes:

DISPLAY	ERROR TYPE
SBRPASA	Overflow (too large to display)
DIV Error	Divide by 0
DIM Error	Dimension error
INGR Error	Entry error
NADA	Attempt to calculate stairs without entering Rise and Run

Auto-Range — If an “overflow” is created because of an input and calculation with small units that are out of the standard range of the display, the answer will be automatically expressed in the next larger units (instead of showing “SBRPASA”) — e.g., 20,000,000 mm is shown as **20,000 m**. Also applies to Inches, Feet and Yards.

Battery

This model uses one (1) CR2016 battery (included). Should your calculator display become very dim or erratic, replace the battery.

Note: Please use caution when disposing of your old batteries, as they contain hazardous chemicals.

Replacement batteries are available at most discount or electronics stores. You may also call Calculated Industries at 1-775-885-4900.

Replacing the Battery

Turn the calculator over and open user guide door located at the top. Pull battery holder out (top left corner) and turn over. Remove old battery and slide new battery under tabs. Turn holder over (negative side facing you) and insert into calculator.

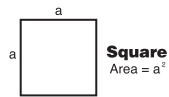


Reset

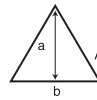
If your calculator should ever “lock up,” press Reset — a small hole located above the **Pend** key — to perform a total reset.

AREA AND VOLUME FORMULAS

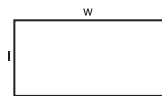
Area Formulas



Square
Area = a^2



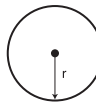
Triangle
Area = $1/2 ab$



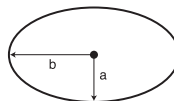
Rectangle
Area = lw



Octagon
Area = $(d/2)^2 \times 2.828$

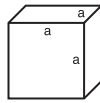


Circle
Circumference = $2\pi r$
Area = πr^2

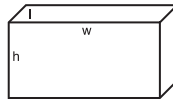


Ellipse
Area = πab

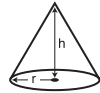
Volume Formulas



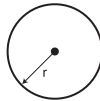
Cube
 Surface Area = $6a^2$
 Volume = a^3



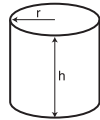
Rectangle
 Surface Area =
 $2hw + 2hl + 2lw$
 Volume = $l \times w \times h$



Cone
 Surface Area = $\pi r \sqrt{r^2 + h^2}$
 (+ πr^2 if you add the base)
 Volume = $\frac{\pi r^2 h}{3}$



Sphere
 Surface Area = $4\pi r^2$
 Volume = $\frac{4}{3}\pi r^3$



Cylinder
 Surface Area = $2\pi rh + 2\pi r^2$
 Volume = $\pi r^2 h$

REPAIR AND RETURN

Warranty, Repair and Return Information

Return Guidelines

1. Please read the **Warranty** in this User's Guide to determine if your Calculated Industries product remains under warranty **before** calling or returning any device for evaluation or repairs.
2. If your product won't turn on, check the battery as outlined in the User's Guide.
3. If you need more assistance, please go to the website listed below.
4. If you believe you need to return your product, please call a Calculated Industries representative between the hours of 8:00am to 4:00pm Pacific Time for additional information and a Return Merchandise Authorization (RMA).

WARRANTY

Warranty Repair Service – U.S.A.

Calculated Industries ("CI") warrants this product against defects in materials and workmanship for a period of one (1) year from the date of original consumer purchase in the U.S. If a defect exists during the warranty period, CI at its option will either repair (using new or remanufactured parts) or replace (with a new or remanufactured calculator) the product at no charge.

THE WARRANTY WILL NOT APPLY TO THE PRODUCT IF IT HAS BEEN DAMAGED BY MISUSE, ALTERATION, ACCIDENT, IMPROPER HANDLING OR OPERATION, OR IF UNAUTHORIZED REPAIRS ARE ATTEMPTED OR MADE. SOME EXAMPLES OF DAMAGES NOT COVERED BY WARRANTY INCLUDE, BUT ARE NOT LIMITED TO, BATTERY LEAKAGE, BENDING, A "BLACK INK SPOT" OR VISIBLE CRACKING OF THE LCD, WHICH ARE PRESUMED TO BE DAMAGES RESULTING FROM MISUSE OR ABUSE.

To obtain warranty service in the U.S., please go to the website.

A repaired or replacement product assumes the remaining warranty of the original product or 90 days, whichever is longer.

Non-Warranty Repair Service – U.S.A.

Non-warranty repair covers service beyond the warranty period, or service requested due to damage resulting from misuse or abuse.

Contact Calculated Industries at the number listed on the back cover to obtain current product repair information and charges. Repairs are guaranteed for 90 days.

Repair Service – Outside the U.S.A.

To obtain warranty or non-warranty repair service for goods purchased outside the U.S., contact the dealer through which you initially purchased the product. If you cannot reasonably have the product repaired in your area, you may contact CI to obtain current product repair information and charges, including freight and duties.

POCKET REFERENCE GUIDE — 45

Disclaimer

CI MAKES NO WARRANTY OR REPRESENTATION, EITHER EXPRESS OR IMPLIED, WITH RESPECT TO THE PRODUCT'S QUALITY, PERFORMANCE, MERCHANTABILITY, OR FITNESS FOR A PARTICULAR PURPOSE. AS A RESULT, THIS PRODUCT, INCLUDING BUT NOT LIMITED TO, KEYSTROKE PROCEDURES, MATHEMATICAL ACCURACY AND PREPROGRAMMED MATERIAL, IS SOLD "AS IS," AND YOU THE PURCHASER ASSUME THE ENTIRE RISK AS TO ITS QUALITY AND PERFORMANCE.

IN NO EVENT WILL CI BE LIABLE FOR DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES RESULTING FROM ANY DEFECT IN THE PRODUCT OR ITS DOCUMENTATION.

The warranty, disclaimer, and remedies set forth above are exclusive and replace all others, oral or written, expressed or implied. No CI dealer, agent, or employee is authorized to make any modification, extension, or addition to this warranty.

Some states do not allow the exclusion or limitation of implied warranties or liability for incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific rights, and you may also have other rights, which vary from state to state.

FCC CLASS B

This equipment has been certified to comply with the limits for a Class B computing device, pursuant to Subpart J of Part 15 of FCC rules.

LOOKING FOR NEW IDEAS

Calculated Industries, a leading manufacturer of special-function calculators and digital measuring instruments, is always looking for new product ideas in these areas.





This equipment has been certified to comply with the limits for a Class B computing device, pursuant to Subpart J of Part 15 of FCC rules.

Software copyrighted and licensed to Calculated Industries, Inc. by Construction Master Technologies, LLC, 2007.

Pocket Reference Guide copyrighted by Calculated Industries, Inc. © 2007.

Construction Master® and Calculated Industries® are registered trademarks of Calculated Industries, Inc.

ALL RIGHTS RESERVED

CALCULATED INDUSTRIES®

*Designed in the U.S.A.
Printed in China*

4/07



PRG4054E-A