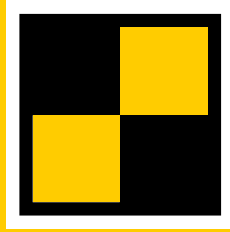


STABILA®



How true pro's measure

TECH 1000 DP

Operating instructions



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1. Intended use

Congratulations on the purchase of your STABILA measuring tool. The STABILA TECH 1000 DP is a digital measuring tool for measuring inclinations.



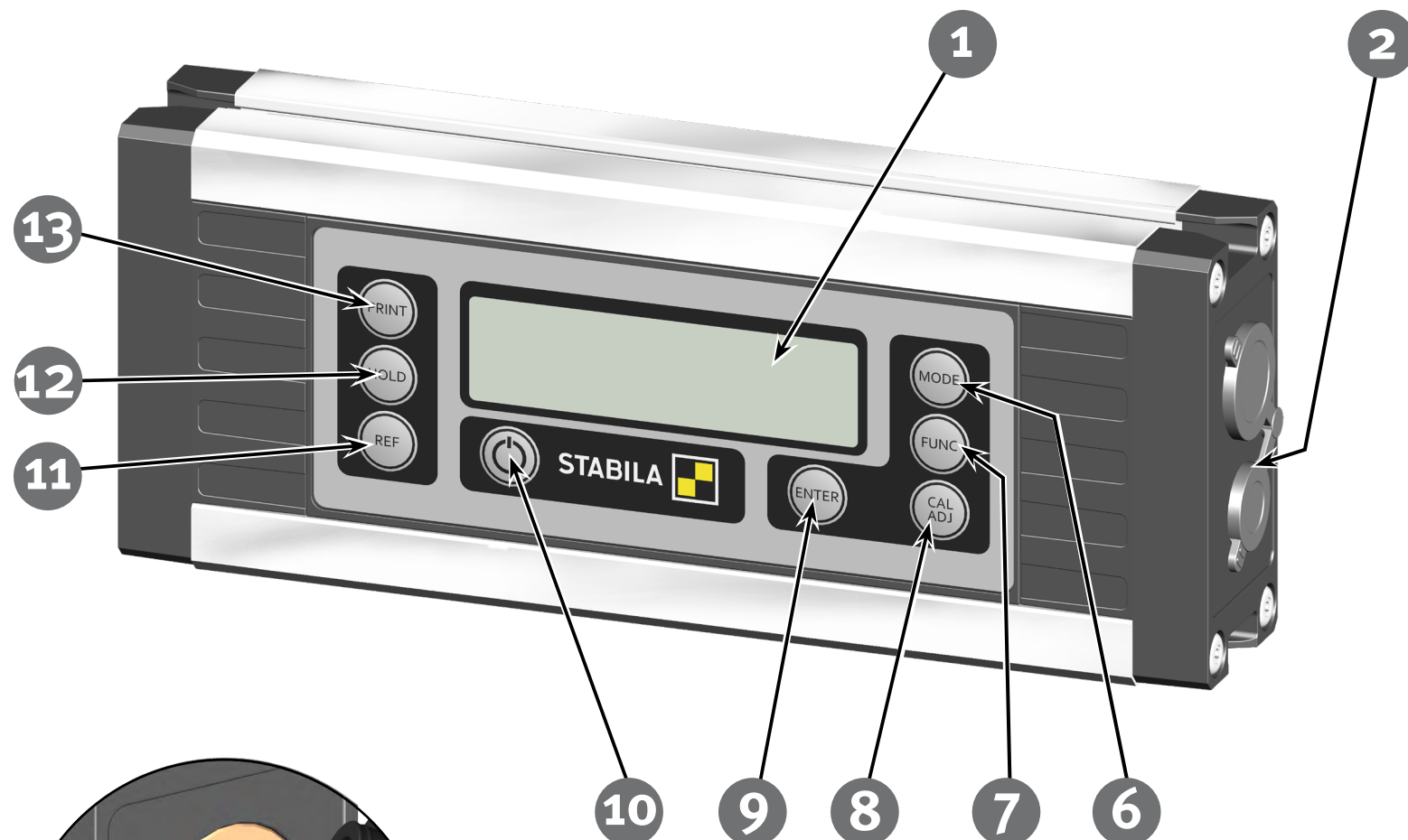
If you still have questions after reading through the operating instructions, you can obtain advice by telephone:



+49 63 46 3 09 0

Equipment and functions:









- Tough, independent 360° digital protractor for quick and accurate measurements
- Integrated rare-earth magnet for attachment
- Integrated V-groove for aligning on round surfaces
- Integrated T-groove for attachment
- Integrated Li-ion rechargeable battery
- Digital protractor with fast, direct transfer of measurement data via a RS485 interface
- Digital protractor for measuring / monitoring via MODBUS-compatible data traffic
- Carrying case
- Mains adapter
- RS 485 data cable <– > open
- RS 485 data cable <– > USB (optional)
- STABILA Analytics evaluation software (optional)

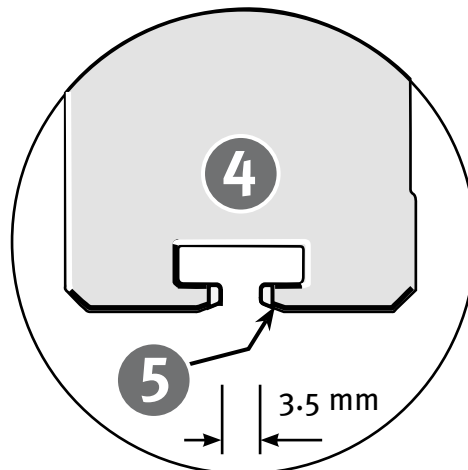


2. Components of the unit

- (1) Display
- (2) Mains adapter connection, M12 socket
- (3) Rare-earth magnet
- (4) T-groove profile for securing with M4 groove stones, e.g. Bosch Rexroth® or square nut in accordance with DIN 557
- (5) V-shape for aligning on round surfaces

Buttons:

-  (6) Units of measurement: °, %, mm/m, in/ft
-  (7) Function selection
Lighting, acoustic guidance, keylock, unit settings, Auto OFF, baud rate, battery status
-  (8) Calibration, sensor adjustment
-  (9) Confirm entry
-  (10) On/Off
-  (11) Reference – freely selectable zero position
-  (12) HOLD – lock measurements
-  (13) Print mode – manual transmission of measurements





- sales@calcert.com

4. Commissioning

4.1 Power supply

- Charging the Li-ion rechargeable battery

The Li-ion rechargeable battery is charged using the mains adapter provided. Alternatively, the battery can be charged using the USB connection cable provided, as well as the M12 RS485 connection. The charging time depends on the maximum charging current of the source. Remaining connected to the mains adapter for a long period of time will not damage the Li-ion rechargeable battery.



Other power sources can damage the measuring tool! Before using the unit for the first time, ensure that the rechargeable battery is fully charged!

Charging time: approx. 3 hours.

- After 1 hour, the Li-ion rechargeable battery will be charged to approx. 80%.
- Charging temperature range: 0 °C – 40 °C
- Do not allow the Li-ion rechargeable battery to become fully discharged.
- The performance of the Li-ion rechargeable battery is dependant on temperature.

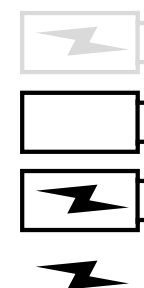
LCD indicator:

Symbol not displayed – rechargeable battery is charged

Low battery level

If connected to the mains – rechargeable battery is being charged

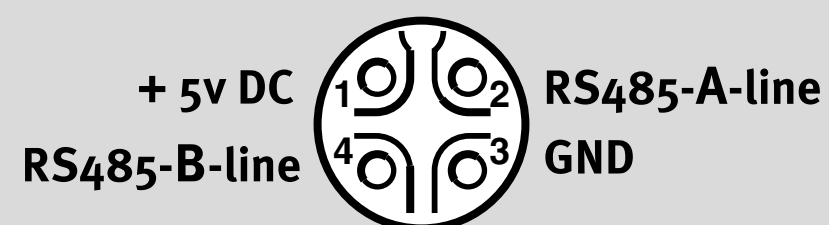
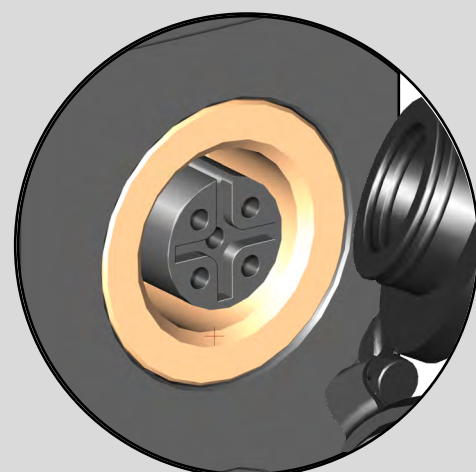
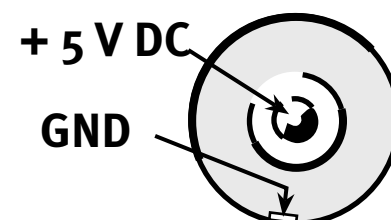
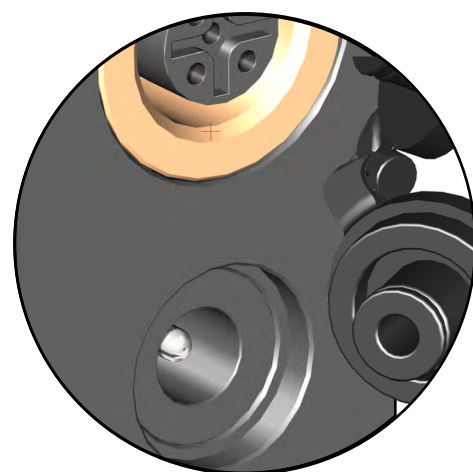
If connected to the mains – rechargeable battery is fully charged



4.2 M12 socket pin assignment

When charging via the M12 socket, observe the following:

- Correct polarity
- Voltage: + 4.75 V (DC) ... +5.25 V (DC)
- Charging current: > 100 mA ... 2000 mA





4.4 Switching the unit on








Test



5 1.00

Software Version

A-0FF

Auto OFF

0.24

bound⁴

BAUD

9500

[Bd]

0.00°

))) = OK ✓

After the end of the test, the version number S x.xx of the software is briefly displayed and the automatic switch-off time (Auto OFF) is shown.

9600 Bd = standard

An acoustic signal indicates that the unit is ready for operation.
The display shows the angle measured in the set unit of measurement.

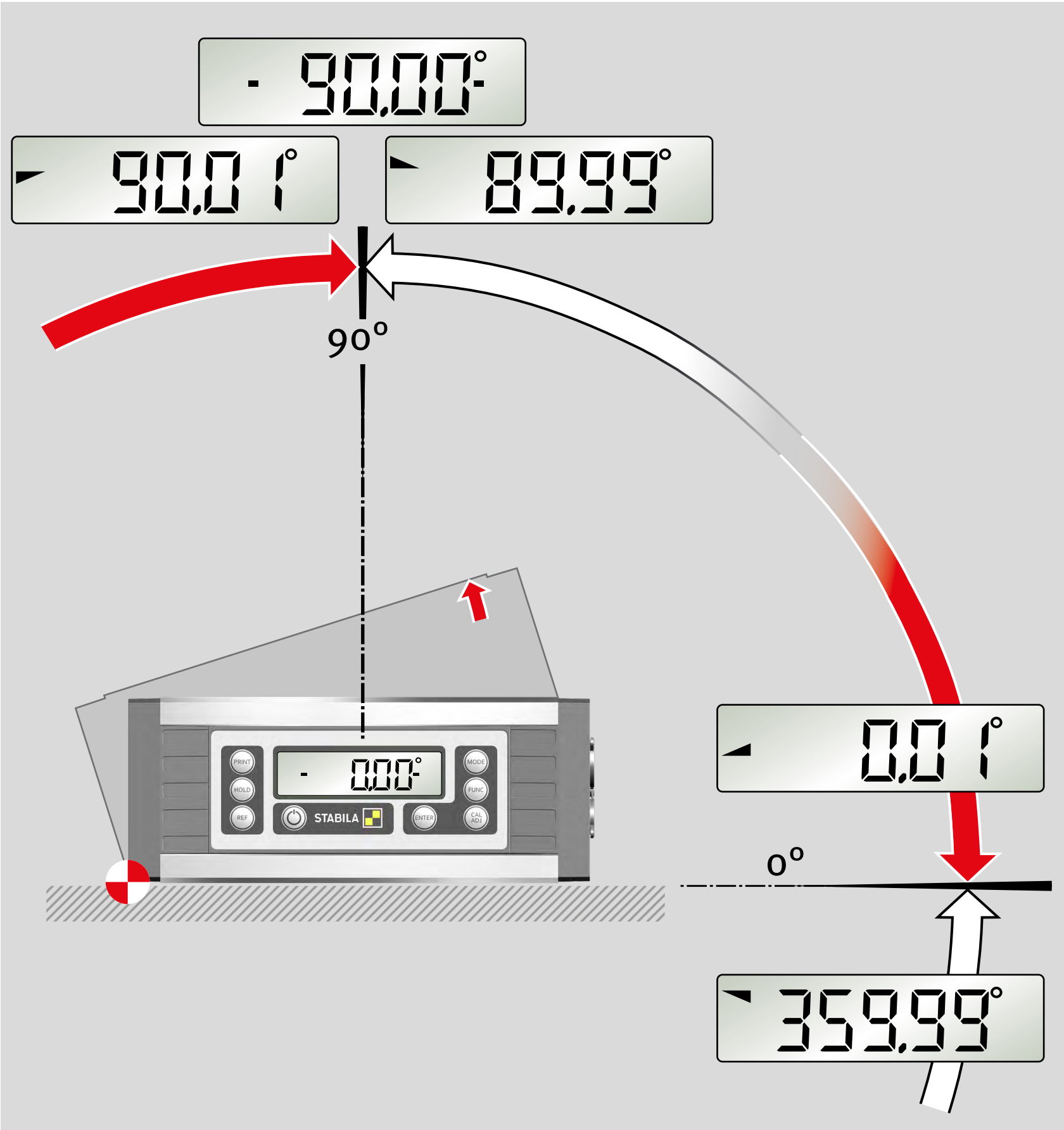
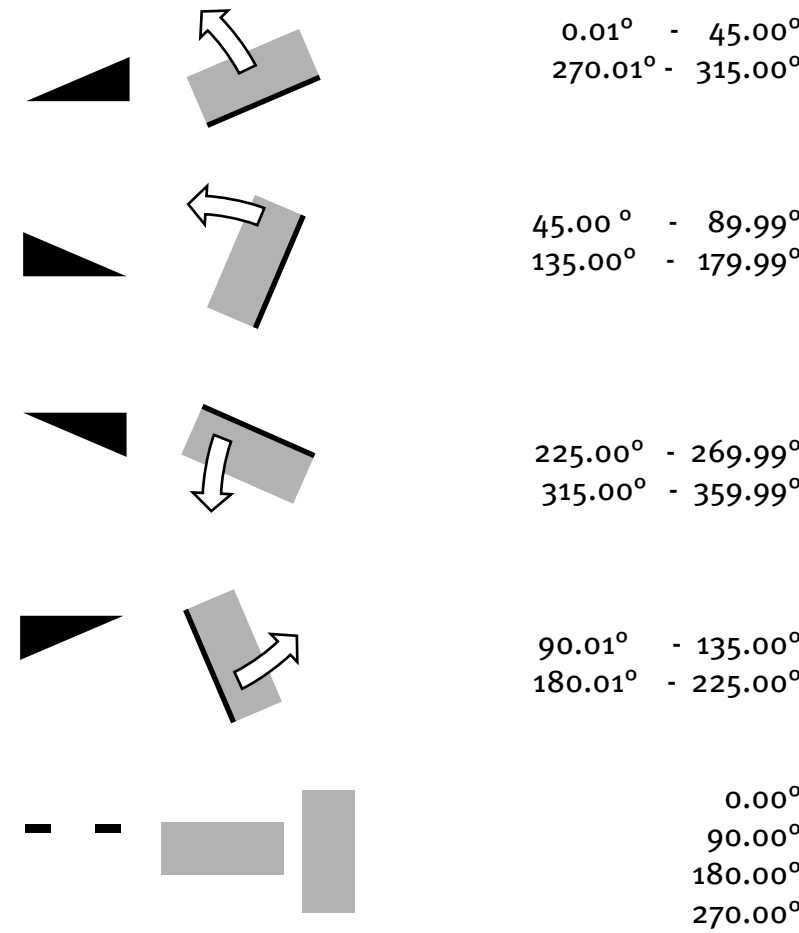
5. Functions

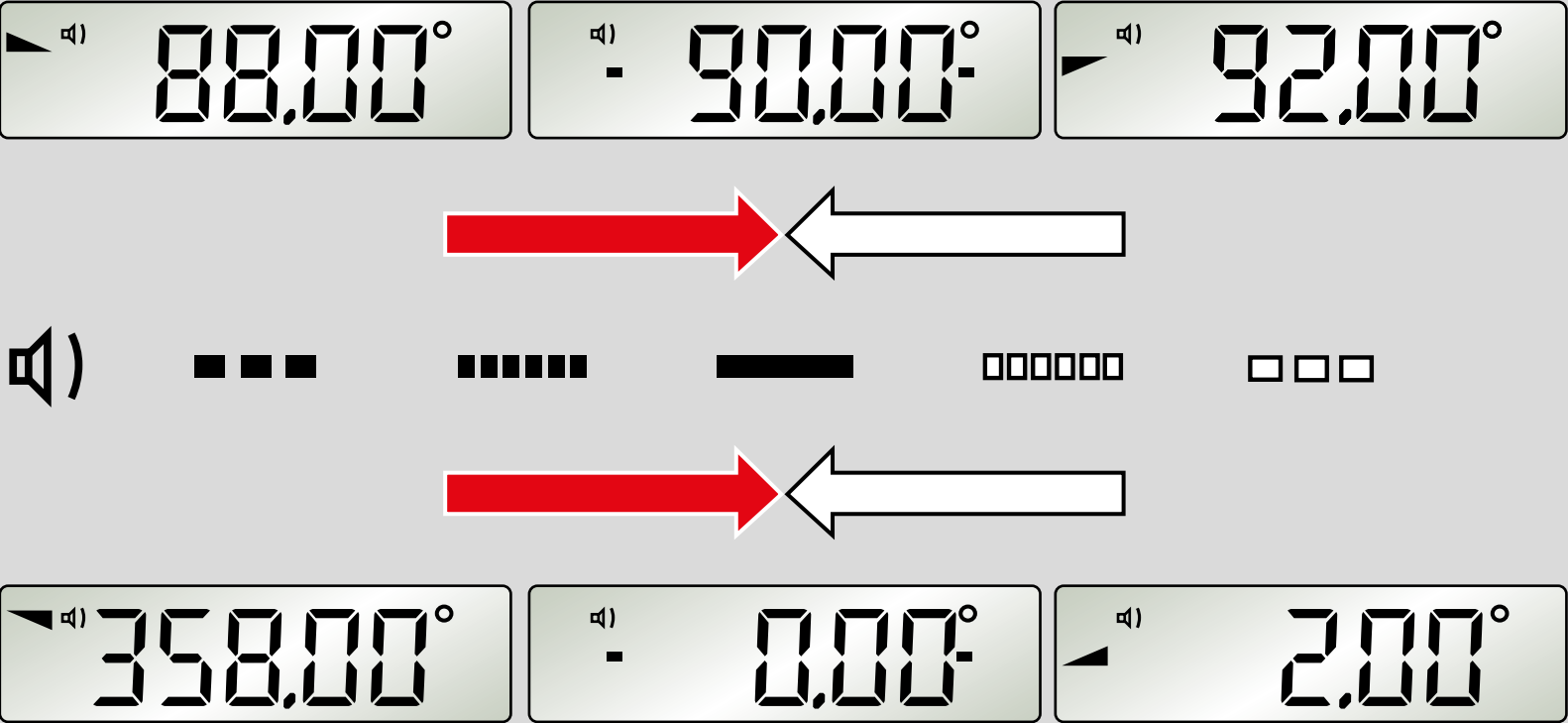
5.1 Visual guidance

Triangles representing the inclination indicate the position of the digital protractor in relation to the horizontal or vertical axis.

The 2 "centre display" bars indicate the precise position at which the vertical or horizontal axis is reached.

Display showing direction of inclination



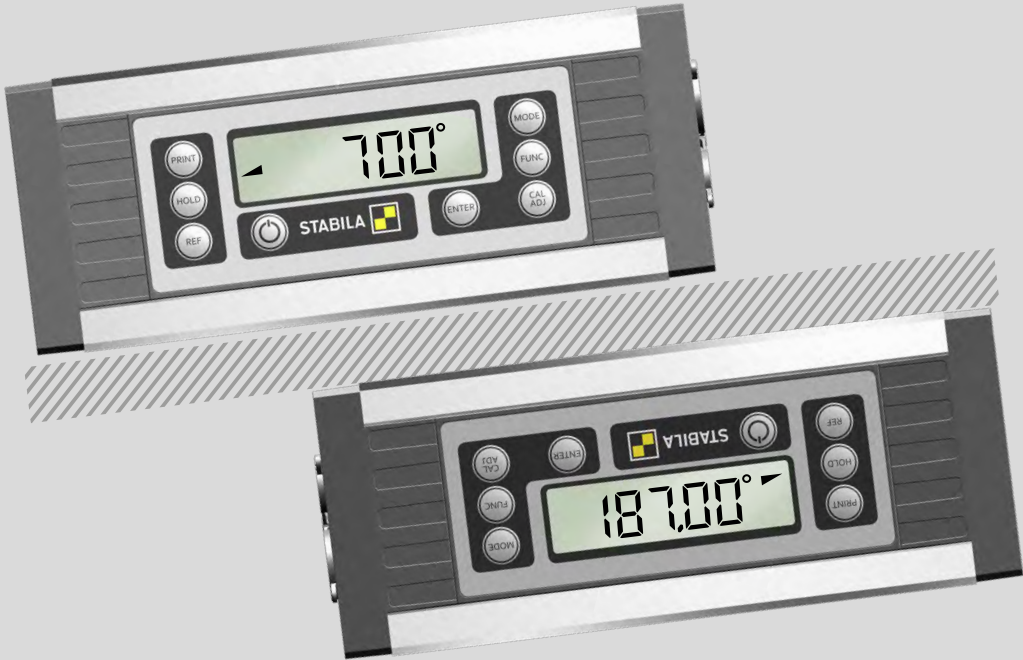


5.2 Acoustic guidance

The acoustic guidance is selected via the "FUNC" button. The tone sequence speeds up as the 0°, 90°, 180° and 270° positions are approached in a range of +/- 2°. A change in the pitch indicates that these positions have been exceeded.

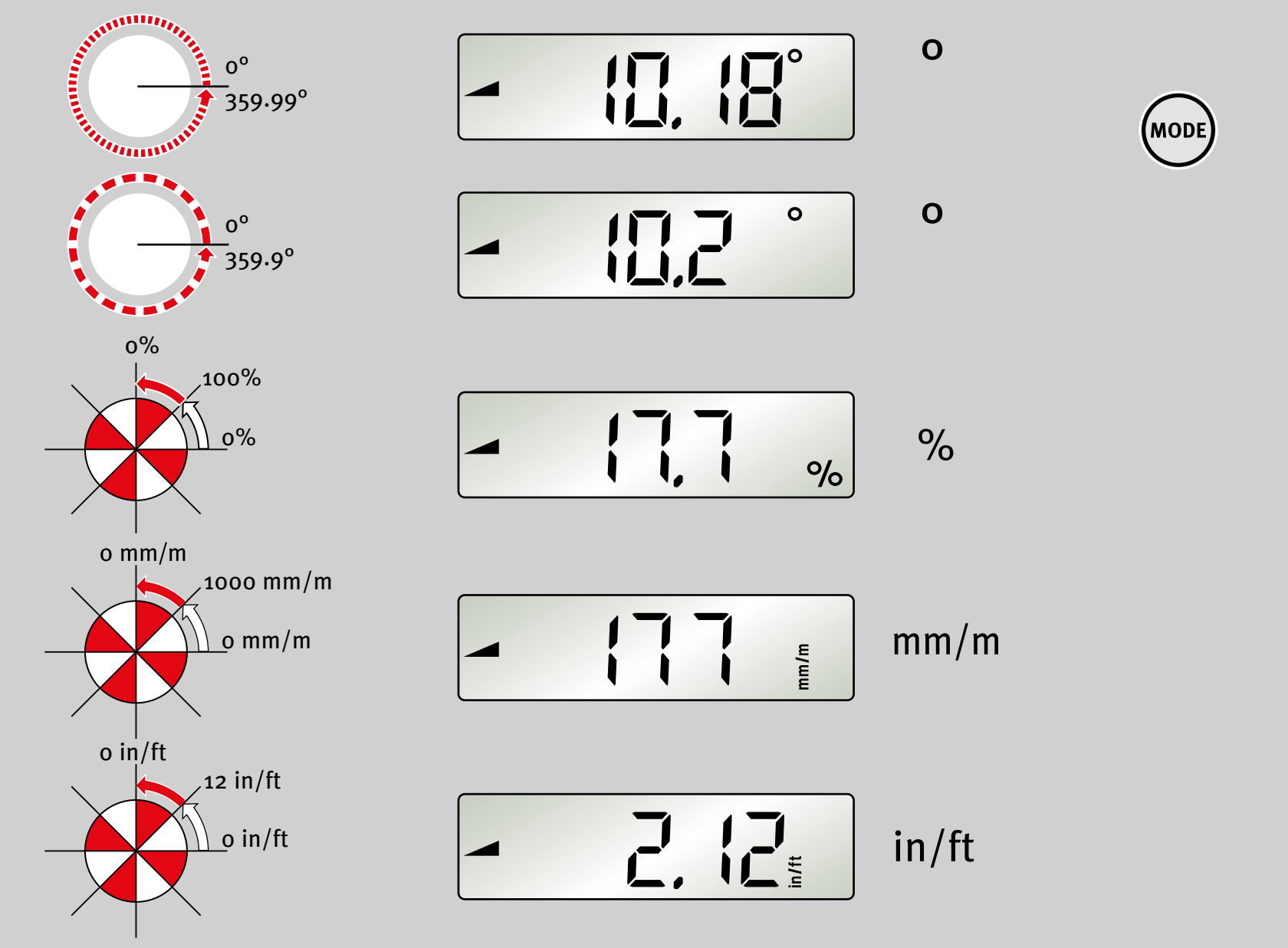
A continuous signal tone confirms the precise point at which 0°, 90°, 180° and 270° are reached.

This function is not active in interface mode.



5.3 Automatic display inversion

The display is inverted for overhead measurements so that it is always legible.

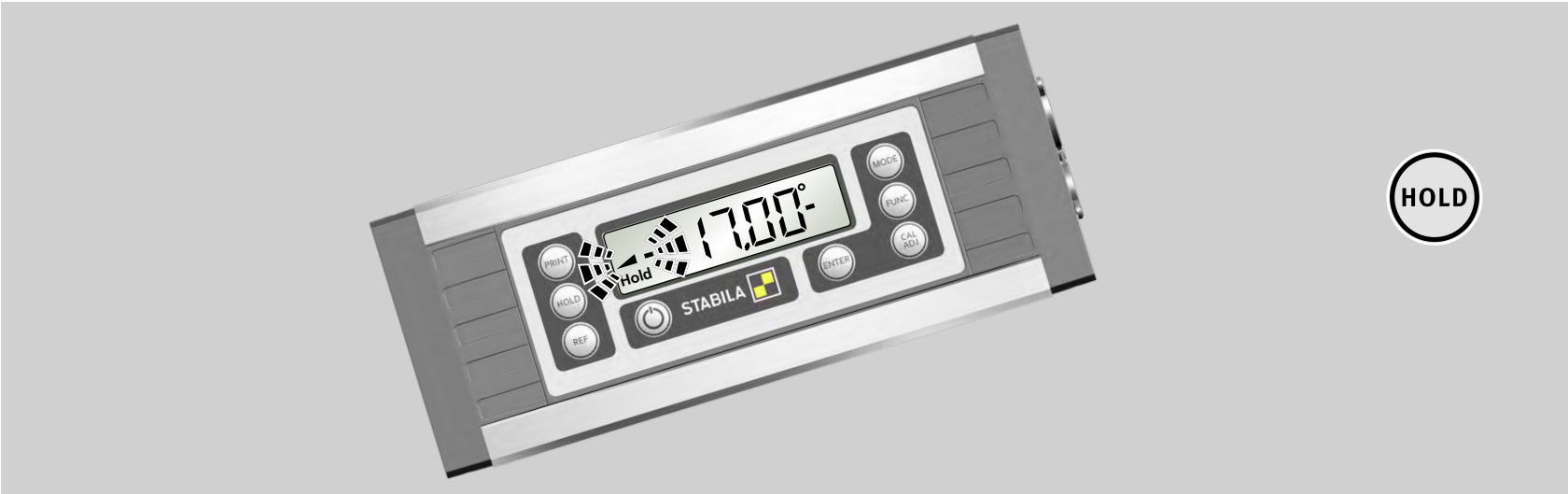


5.4 Setting the "MODE" unit of measurement

The unit of measurement is set by pressing the "MODE" button several times.

	° Precise	Display in	0.01° increments
	° Rough	Display in	0.1° increments
	%	Display in	0.1% increments
	mm/m	Display in	1 mm/m increments
	in/ft	Display in	0.01 in/ft increments

The set unit of measurement is retained after the unit is switched off.



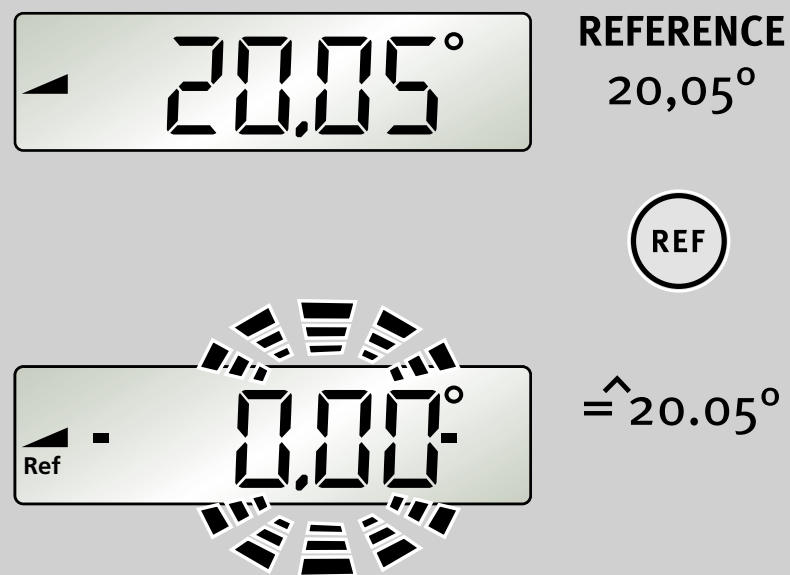
5.5 Locking the measurement with "HOLD"

The current measurement can be locked by pressing the "HOLD" button. The relevant inclination triangle and the bars flash. The "Hold" symbol is displayed continuously. The measurement is displayed continuously. The locked measurement is deleted by pressing the "HOLD" button again or switching the unit off.

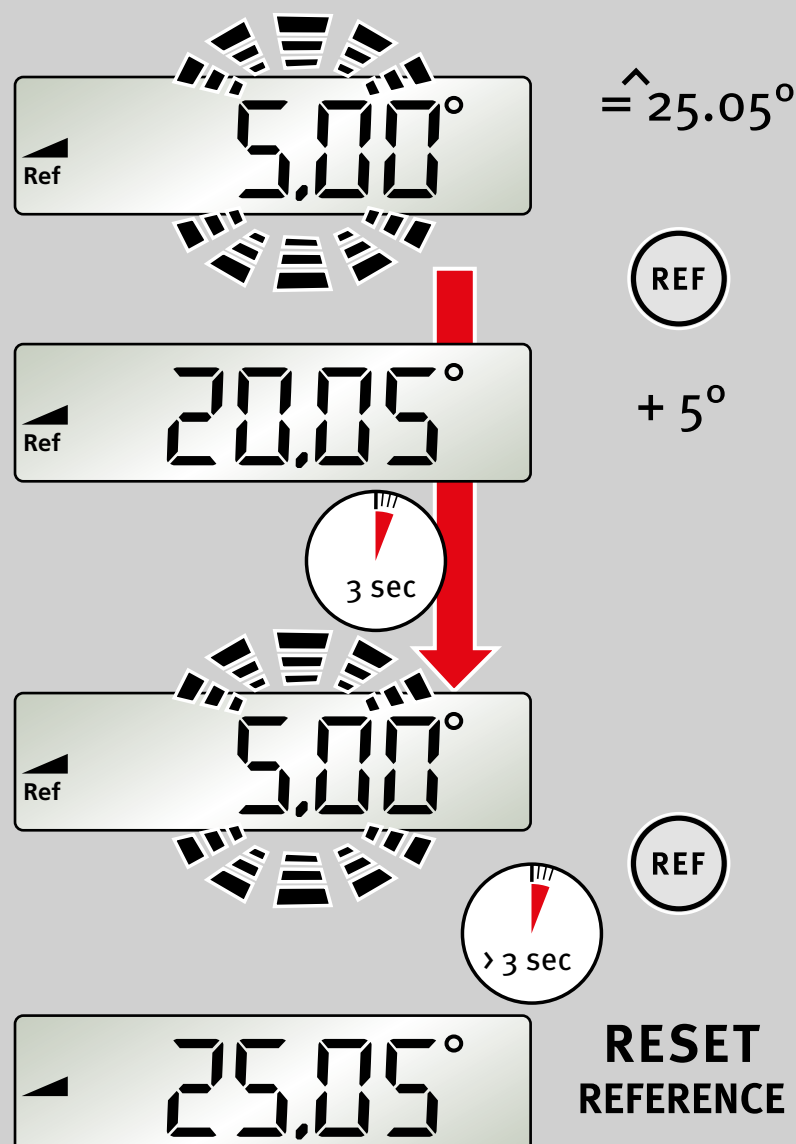
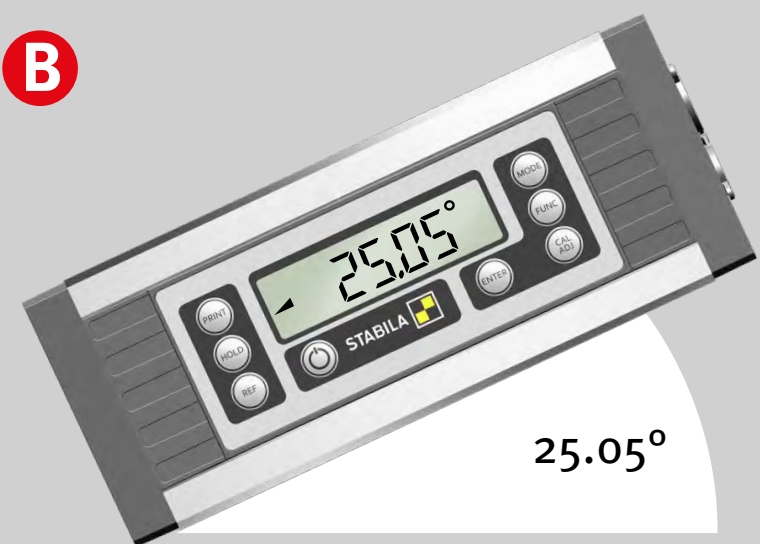
5.6 Freely selectable zero position "REF"

The "REF" button can be used to select any set angle as 0° reference. The angle details now displayed relate to this reference angle. The displayed value flashes with this setting.

A



B



A:

The reference angle value is displayed for 3 seconds by briefly pressing the "REF" button.

B:

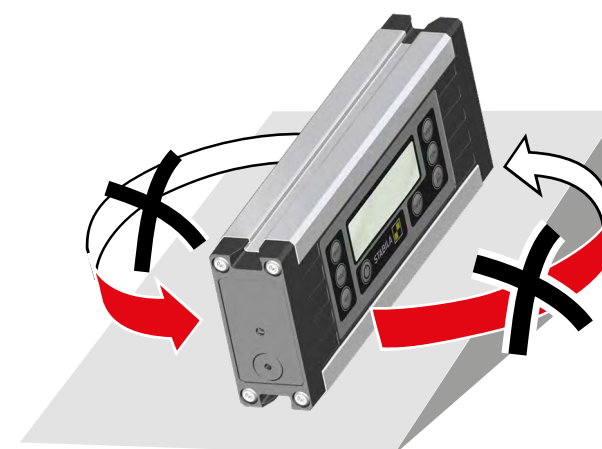
The reference angle is deleted by:

- Pressing and holding (≥ 3 sec) the "REF" button
If the keylock is active, this must be disabled first.
- Switching off
- The automatic switch-off function

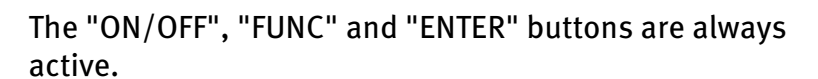
The zero position then refers back to the original setting.



The alignment selected for the digital protractor must not be changed during the reference function, as this could lead to a display error.



The user can switch between the different setting options by repeatedly pressing the "FUNC" button. While the display is flashing, the selected function can be confirmed with the "ENTER" button. If no button is pressed, the "FUNC" menu closes after a short time.



With battery operation: switch between 0.2 and 2 hours.
The unit is permanently on when connected to an external power supply.

The baud rate can be set from 1200 – 19,200 Bd.

The Analytics evaluation software can only be connected with a baud rate of 9600 Bd.

7. Checking the measuring tool

7.1 Accuracy check



To prevent measuring errors, the accuracy of the measuring tool must be checked at regular intervals; for example, each time before beginning work, or after a heavy impact or extreme fluctuations in temperature.

Step 1:

Place the unit with the lower measuring sole on as horizontal a surface as possible (e.g. a table) with the display side facing the user. Determine the measurement.

Step 2:

Turn the unit by 180° in the same position.

Step 3:

The rear of the unit is now facing the user. Calculating the error:

0.00° – display ① = A

360.00° – display ③ = B

If A+B is greater than $\pm 0.05^\circ$, the tool must be recalibrated.

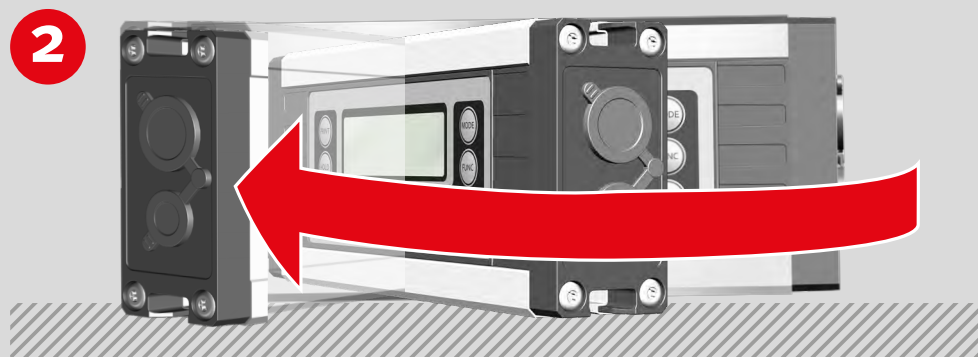
7.2 Calibration -- Adjustment

By pressing the "CAL/ADJ" button repeatedly, the user can switch between CAL2P = calibration in relation to the measuring sole and ADJ4P = sensor adjustment. The selected function is confirmed by pressing the "ENTER" button.

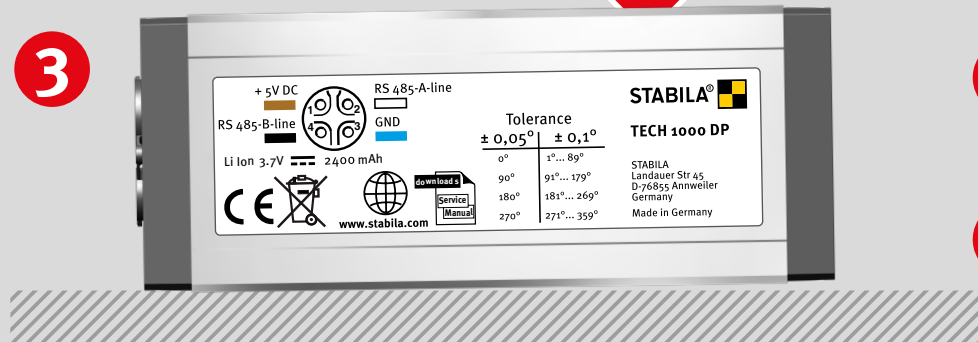
1



2



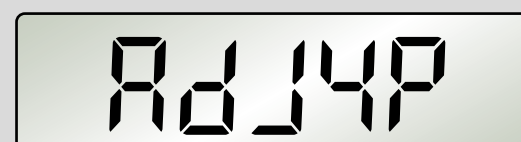
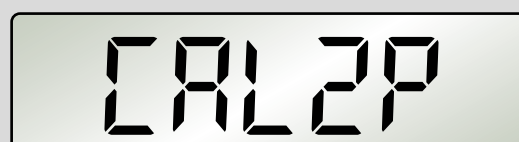
3



1



3



7.3 Calibration

Step 1: Once "Calibration" has been selected with the "CAL/ADJ" button, confirm by pressing "Enter".
Display: CAL2P

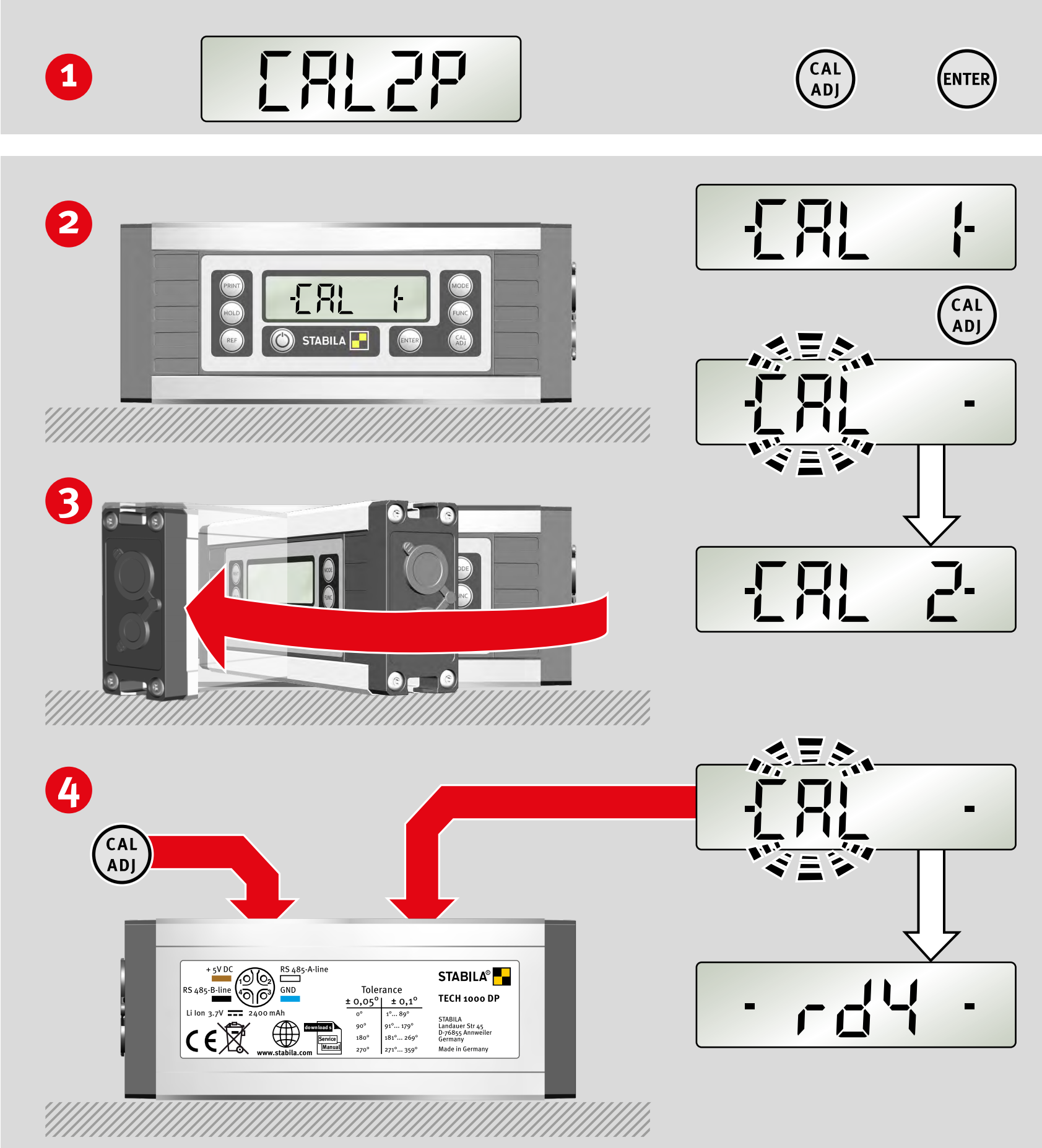
Step 2:
Place the unit with the lower measuring sole on as horizontal a surface as possible (e.g. a table) with the display side facing the user. Calibration is started by pressing the "CAL/ADJ" button. "CAL" flashes in the display.

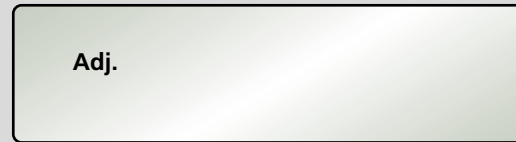
Display: CAL2
Calibration step 2 successfully completed

Step 3:
Turn the unit by 180° in the same position.

Step 4:
The rear of the unit is now facing the user. The second calibration is started by pressing the "CAL/ADJ" button. "CAL" flashes in the display.

"rdy" display: Calibration completed successfully!

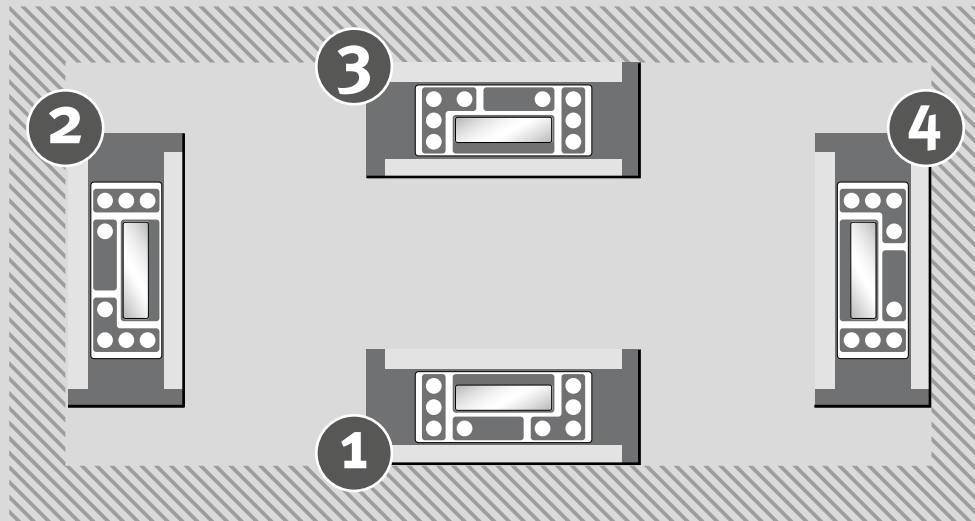




7.4 Adjusting the sensor

The sensor must be adjusted if the "temperature" or "Adj." symbols are shown in the display.

A



A:

All 4 planes are adjusted during the sensor adjustment.

B



B:

The sensor can only be adjusted if the two black bars appear on the display (in the range of 0°, 90°, 180° and 270°).

C



C:

"Adj." flashes during sensor adjustment of the respective plane.

D



D:

Planes that have not been adjusted are not displayed. Successfully adjusted planes are permanently indicated in the display.

7.4 Adjusting the sensor

Step 1:

Once "Sensor adjustment" has been selected with the "CAL/ADJ" button, confirm by pressing "Enter".

Display: ADJ4P

Step 2:

Hold the unit in plane 1.

Press the "CAL/ADJ" buttons.

If the plane has been adjusted successfully, it is displayed permanently.

Step 3:

Turn the unit by 90° to plane 2.

Press the "CAL/ADJ" button.

If the plane has been adjusted successfully, it is displayed permanently.

1

ADJ4P

CAL
ADJ

ENTER

2



- 1P -

CAL
ADJ

1

ADJ -

2P -

3



2

CAL
ADJ

ADJ -

3P -

7.4 Adjusting the sensor

Step 4:

Turn the unit by 90° to plane 3.

Press the "CAL/ADJ" button.

If the plane has been adjusted successfully, it is displayed permanently.

Step 5:

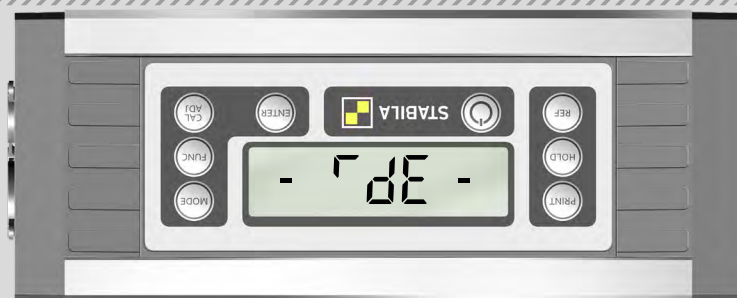
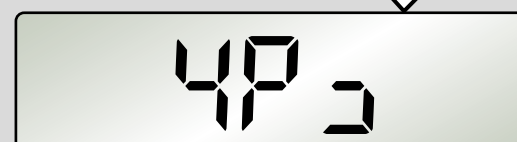
Turn the unit by 90° to plane 4.

Press the "CAL/ADJ" button.

"rdy" display: Sensor adjustment completed successfully!

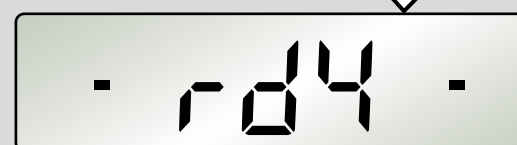
4

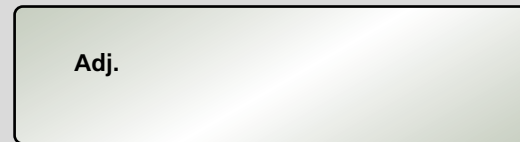
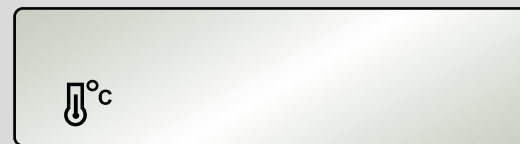
3

CAL
ADJ

5

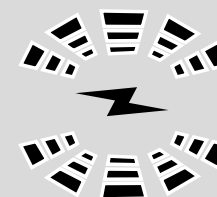
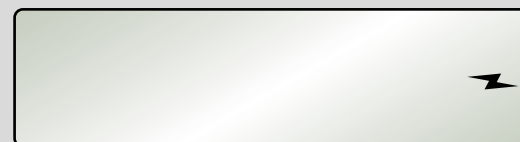
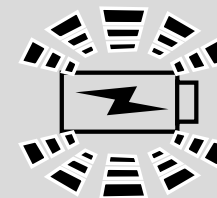
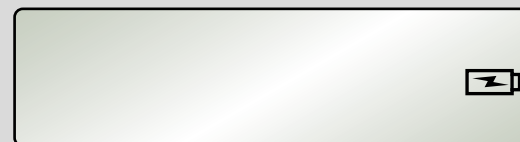
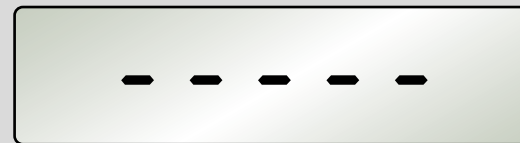
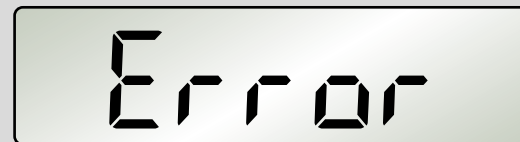
4

CAL
ADJ



7.5 Error messages

The sensor must be adjusted if the "temperature" or "ADJ" symbols are shown in the display.



Display: Error

The measuring unit must not be moved or subjected to vibrations during the calibration/sensor adjustment. This can lead to measurement errors.

Display: - - - -

Measuring unit inclination around longitudinal axis $> 10^\circ$

Display: mains connection/battery symbol flashes

Temperature too high or too low to operate the rechargeable battery

Display: mains connection/battery symbol flashes quickly

Charging voltage too high or too low

Display: only the lightning symbol flashes quickly

Rechargeable battery is faulty

8. Data transfer

MODBUS/ RTU protocol	
The transmission protocol is configured in accordance with the MODBUS standard.	
Characterformat:	1 start bit, 8 data bits, 2 stop bits, no parity
Baud rate:	Default setting: 9600 Bd Possible: 1200 Bd ... 19,200 Bd
Idle period:	at least 3.5 characters between two messages
Unit address:	Default setting: 032 _d Possible: 001 _d 247 _d
Please note: The data connection is interrupted if there is no query for > 2 seconds. To prevent errors when analysing measurements, the angle is only transmitted in degrees. The REF and HOLD settings are deleted.	

Multiple-participant mode:

This mode enables multiple participants with different unit addresses but the same baud rate to connect to the MODBUS.

Function	MODBUS function	Start Address	Description
03 _h	Read Holding Register	4051 _d	Query current angle in 1/100°
		4052 _d	Query print angle in 1/100°
		4053 _d	Software version
		4054 _d	Serial number 1
		4055 _d	Serial number 2
06 _h	Write Single Register	4100 _d	Change bus address
		4250 _d	Switch off measuring unit
08 _h	Diagnostics	XXX _d	Analysis of data connection

8.1 Querying the measurement

Structure of the read command function 03 _h							
1st Byte	2nd Byte	3rd Byte	4th Byte	5th Byte	6th Byte	7th Byte	8th Byte
Addr	Function	Start Address		No. of Points		CRC16	
Example: querying the current angle (register 4051 _d [0FD 3 _h])							
20 _h	03 _h	0F _h	D3 _h	00 _h	01 _h	70 _h	56 _h

Structure of the response function 03 _h						
1st Byte	2nd Byte	3rd Byte	4th Byte	5th Byte	6th Byte	7th Byte
Addr	Function	No. of Data	Data		CRC16	
Example: response at 45.00° (= 4500 _d [1194 _h])						
20 _h	03 _h	02 _h	11 _h	94 _h	01 _h	70 _h

8.2 Changing the bus address

Structure of the write command function 06 _h							
1st Byte	2nd Byte	3rd Byte	4th Byte	5th Byte	6th Byte	7th Byte	8th Byte
Addr	Function	Start Address		No. of Points		CRC16	
Example: changing address to 16 _d							
20 _h	06 _h	10 _h	04 _h	00 _h	10 _h	CB _h	86 _h

Structure of the response function 06 _h							
1st Byte	2nd Byte	3rd Byte	4th Byte	5th Byte	6th Byte	7th Byte	8th Byte
Addr	Function	Start Address		No. of Points		CRC16	
Example: changing address to 16 _d							
20 _h	06 _h	10 _h	04 _h	00 _h	10 _h	CB _h	86 _h

8.3 Error codes

An incorrect query is acknowledged with 8X_h in the function code (second byte).

Error codes							
1st Byte	2nd Byte	3rd Byte	4th Byte	5th Byte	6th Byte	7th Byte	8th Byte
Addr	Function	Start address		Number of registers		CRC16	
	8X _h						

8.4 Auto mode

Example:

```
unsigned short angle;
    angle = ModbusReadPrintAngle();    //read angle via modbus
```

**AUTO MODE:**

A measurement is transmitted immediately after each query.

If the inclination of the measuring unit in the longitudinal axis is greater than 10° during the measurement, the TECH 1000 DP supplies the value FFFF_h (65535_d).

8.5 Print mode

Example:

```
#define WAIT_FOR_PRINT_KEY 0xCCCC
unsigned short angle;
do
{
    angle = ModbusReadPrintAngle();    //read angle via modbus
    Wait(1000);                        //wait 1sec
} while (angle == WAIT_FOR_PRINT_KEY); //redo until key was pressed
```

**PRINT MODE:**

A query is sent from the PC to the measuring unit. If the "PRINT" button has not yet been pressed, the TECH 1000 DP supplies the value CCCC_h (52428_d). Otherwise, the TECH 1000 DP supplies the angle at the time the button was pressed.

If the inclination of the measuring unit in the longitudinal axis is greater than 10° during the measurement, the TECH 1000 DP supplies the value FFFF_h (65535_d).

9. STABILA Analytics evaluation software (optional)

STABILA Analytics provides communication between a Windows PC and the TECH 1000 DP digital protractor made by the company STABILA Messgeräte GmbH. The TECH 1000 DP is connected to the computer via the data cable provided.

The Analytics evaluation software can only be connected with a baud rate of 9600 Bd.

Installation requirements:

- TECH 1000 DP with the data cable provided (RS485 to USB)
- PC with operating system Microsoft Windows XP SP3, Windows 7, Windows 8 or Windows 10
- At least Windows installer version 4.5.6001.22159
- .NetFramework 4

10. Technical data

Accuracy:	
0° / 90° / 180° / 270°:	± 0.05°
In intermediate areas:	± 0.1°
Data output standard:	RS485
Power supply:	Li-ion polymer rechargeable battery 2400 mAh
Battery life:	≥ 150 hours
External mains adapter:	Input 110V-240V ~50/60Hz Output 5V DC / 2A
Charging temperature range:	0 °C to +40 °C
Operating temperature range:	-10 °C to +50 °C
Storage temperature range:	-20 °C to +65 °C
Housingmaterial:	Aluminium / PC-ABS
Dimensions:	approx. 70 x 32 x 175 mm
Weight:	450 g
Protection class:	IP 65 with closed connection sockets
Subject to technical modifications.	

CE