

STEP BITS

Kwik Stepper® Step Bits



- Steam oxide finish runs cooler for longer life
- Unique split-tip design penetrates through steel faster
- Resists walking or skidding, even on round surfaces
- Balanced, double-flute construction requires less pressure, does the work for you

CAT. NO.	UPC NO.	DESCRIPTION	KIT CAT./UPC NO.	
35884	35884	Kwik Stepper® Step Bit Kit	03607	35884
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CAT. NO.	UPC NO.	DESCRIPTION	03607	35884
34401	34401	1/2" Multi-Hole Step Bit	✓	✓
34403	34403	7/8" Multi-Hole Step Bit	✓	✓
30008	30008	1-1/8" Multi-Hole Step Bit		✓
35936	35936	Plastic Case	✓	✓

CAT. NO.	BULK UPC NO.	DESCRIPTION	BULK	
			QTY.	
30008-B	01500	K/S Step #8 Bit (Bulk Pop)	25	
34403-B	01501	K/S Step #3 Bit (Bulk Pop)	25	
36414-B	01502	K/S Step #14 Bit (Bulk Pop)	25	

SPECIFICATIONS

Hole Sizes	From 1/8" through 1-3/8" (3.2 - 34.9 mm)
Capacity	Cut up through 3/8" (9.5 mm) mild steel, copper, brass, aluminum, wood, plastic and laminates



Single-hole bits are designed to drill one indicated hole size through a series of steps from bit tip to full size



Multi-hole bits allow you to drill a hole in any of the stated diameters

1/2"	1/2"	1/2"	13/16"	7/8"	7/8"	1-1/8"	1-3/8"	9.7 mm	30.5 mm	32.5 mm
(12.7 mm)	(12.7 mm)	(12.7 mm)	(20.6 mm)	(22.2 mm)	(22.2 mm)	Electrician's Step Bit	(34.9 mm)	(.382")	(1.201")	(1.280")
Single-Hole Step Bit	Multi-Hole Step Bit	Multi-Hole Step Bit	Multi-Hole Step Bit	Single-Hole Step Bit	Multi-Hole Step Bit	Multi-Hole Step Bit	Multi-Hole Step Bit	Multi-Hole Step Bit	Multi-Hole Step Bit	Multi-Hole Step Bit

SIZE	CAT/UPC NO.											
Inches	mm	34410	34401	36402	30005	34411	34403	30008	36414	36018	36020	36022
1/8"	3.2		✓									
5/32"	4.0		✓									
3/16"	4.8		✓	✓	✓			✓				
7/32"	5.6		✓									
1/4"	6.4		✓	✓	✓			✓				
9/32"	7.1		✓									
5/16"	7.9		✓	✓	✓			✓				
11/32"	8.7		✓					✓				
3/8"	9.5		✓	✓	✓			✓				
0.382"	9.7											✓
13/32"	10.3		✓									
7/16"	11.1		✓	✓	✓			✓				
15/32"	11.9		✓									
0.492"	12.5											✓ Pg-7
1/2"	12.7	✓	✓	✓	✓		✓	✓				
9/16"	14.3				✓		✓					
0.598"	15.2											✓ Pg-9
5/8"	15.9				✓		✓					
0.638"	16.2											✓ ISO-16
11/16"	17.5				✓		✓					
0.732"	18.6											✓ Pg-11
3/4"	19.1				✓		✓					
0.803"	20.4											✓ Pg-13
13/16"	20.6				✓		✓					✓ ISO-20
7/8"	22.2					✓	✓	✓	✓			
0.886"	22.5											✓ Pg-16
1.00"	25.4											✓ ISO-25
1.114"	28.3											✓ Pg-21
1-1/8"	28.6							✓	✓			
1.201"	30.5									✓		
1-7/32"	31.0									✓		
1-1/4"	31.8									✓		
1.280"	32.5											✓ ISO-32
1-3/8"	34.9									✓		
Overall Length	1-7/8"	3-3/8"	3-7/16"	3-7/16"	2-1/8"	3-9/16"	2-15/16"	3-1/8"	1-7/8"	3-3/4"	3-3/8"	
	(47.6 mm)	(85.7 mm)	(87.3 mm)	(87.3 mm)	(53.9 mm)	(90.5 mm)	(74.6 mm)	(79.4 mm)	(47.6 mm)	(95.3 mm)	(85.7 mm)	
Minimum Chuck Size	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	
	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	
Maximum Material Thickness	10 gauge	10 gauge	3/8"	10 gauge	1/4"	1/4"						
	(3.5 mm)	(3.5 mm)	(9.5 mm)	(3.5 mm)	(6.4 mm)	(6.4 mm)						