

# STEP BITS

## Kwik Stepper® Step Bits



- Steam oxide finish runs cooler for longer life
- Unique split-tip design penetrates through steel faster
- Resists walking or skidding, even on round surfaces
- Balanced, double-flute construction requires less pressure, does the work for you

### SPECIFICATIONS

<b>Hole Sizes</b>	From 1/8" through 1-3/8" (3.2 - 34.9 mm)
<b>Capacity</b>	Cut up through 3/8" (9.5 mm) mild steel, copper, brass, aluminum, wood, plastic and laminates

CAT. NO.	UPC NO.	DESCRIPTION
35884	35884	Kwik Stepper® Step Bit Kit
03607	03607	Kwik Stepper® Step Bit Kit

CAT NO.	UPC NO.	DESCRIPTION	KIT CAT./UPC NO.	
			03607	35884
34401	34401	1/2" Multi-Hole Step Bit	✓	✓
34403	34403	7/8" Multi-Hole Step Bit	✓	✓
30008	30008	1-1/8" Multi-Hole Step Bit		✓
35936	35936	Plastic Case	✓	✓












CAT. NO.	BULK UPC NO.	DESCRIPTION	BULK QTY.
30008-B	01500	K/S Step #8 Bit (Bulk Pop)	25
34403-B	01501	K/S Step #3 Bit (Bulk Pop)	25
36414-B	01502	K/S Step #14 Bit (Bulk Pop)	25



## METRIC

Single-hole bits are designed to drill one indicated hole size through a series of steps from bit tip to full size

Multi-hole bits allow you to drill a hole in any of the stated diameters

										
1/2" (12.7 mm)	1/2" (12.7 mm)	1/2" (12.7 mm)	13/16" (20.6 mm)	7/8" (22.2 mm)	7/8" (22.2 mm)	1-1/8" Electrician's Step Bit	1-3/8" (34.9 mm)	9.7 mm (.382")	30.5 mm (1.201")	32.5 mm (1.280")
Single-Hole Step Bit	Multi-Hole Step Bit	Multi-Hole Step Bit	Multi-Hole Step Bit	Single-Hole Step Bit	Multi-Hole Step Bit		Multi-Hole Step Bit	Multi-Hole Step Bit	Multi-Hole Step Bit	

SIZE		CAT/UPC NO.										
Inches	mm	34410	34401	36402	30005	34411	34403	30008	36414	36018	36020	36022
1/8	3.2		✓									
5/32"	4.0		✓									
3/16"	4.8		✓	✓	✓		✓					
7/32"	5.6		✓									
1/4"	6.4		✓	✓	✓		✓					
9/32"	7.1		✓									
5/16"	7.9		✓	✓	✓		✓					
11/32"	8.7		✓									
3/8"	9.5		✓	✓	✓		✓					
0.382"	9.7										✓	
13/32"	10.3		✓									
7/16"	11.1		✓	✓	✓		✓					
15/32"	11.9		✓									
0.492"	12.5										✓ Pg-7	
1/2"	12.7	✓	✓	✓	✓		✓	✓				
9/16"	14.3				✓		✓					
0.598"	15.2										✓ Pg-9	
5/8"	15.9				✓		✓					
0.638"	16.2											✓ ISO-16
11/16"	17.5				✓		✓					
0.732"	18.6										✓ Pg-11	
3/4"	19.1				✓		✓					
0.803"	20.4										✓ Pg-13	✓ ISO-20
13/16"	20.6				✓		✓					
7/8"	22.2					✓	✓	✓	✓			
0.886"	22.5										✓ Pg-16	
1.00"	25.4											✓ ISO-25
1.114"	28.3										✓ Pg-21	
1-1/8"	28.6							✓	✓			
1.201"	30.5								✓			
1-7/32"	31.0								✓			
1-1/4"	31.8								✓			
1.280"	32.5											✓ ISO-32
1-3/8"	34.9								✓			
Overall Length		1-7/8" (47.6 mm)	3-3/8" (85.7 mm)	3-7/16" (87.3 mm)	3-7/16" (87.3 mm)	2-1/8" (53.9 mm)	3-9/16" (90.5 mm)	2-15/16" (74.6 mm)	3-1/8" (79.4 mm)	1-7/8" (47.6 mm)	3-3/4" (95.3 mm)	3-3/8" (85.7 mm)
Minimum Chuck Size		3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)
Maximum Material Thickness		10 gauge (3.5 mm)	10 gauge (3.5 mm)	3/8" (9.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	1/4" (6.4 mm)	1/4" (6.4 mm)