

## SYMBOLS ON PRODUCT

-  Warning or Caution
-  Wear Approved Eye Protection
-  NOT insulated - Will NOT protect against electric shock
-  Read Instructions

## INSTRUCTIONS

### FOR BEST RESULTS (FIG. A):

1. Strip stranded copper wire to the terminal manufacturer's suggested length:
2. Insert stripped wire into the appropriate sized ferrule, as designated by the terminal manufacturer.
3. Place wire and terminal between the multiple jaws at the head of the tool (1).
4. Line up the terminal so that the metal collar will be compressed by the crimping tool.
5. Squeeze the handles together until they release, indicating a complete crimp cycle.

**NOTE:** Once a crimping cycle has been started, the handles will not release until a complete crimp cycle has been achieved or by triggering lever (2) on the bottom handle.

6. Remove the crimped assembly from the tool and verify that the terminal is securely crimped onto the wire.

### TO ADJUST THE FORCE REQUIRED FOR CRIMPING (FIG. B):

1. Make sure the tool is completely open.
2. Using a phillips screwdriver, remove the screw (3) holding the adjustment knob (4) in place.
3. Turn the adjustment knob to the desired setting, then replace and tighten the screw.
4. Test the tool's actuation and repeat steps 1 – 3 until the desired crimp force is achieved.

**NOTE:** For a lower crimping force, turn the adjustment knob counterclockwise one notch at a time; for more crimping force turn the knob clockwise.

## INSTRUCTIONS - RATCHETING FERRULE CRIMPERS

FIG. A

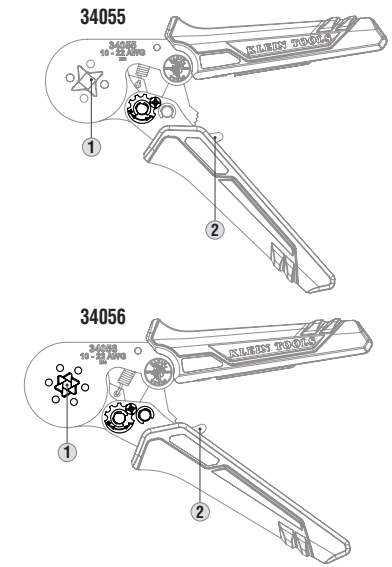


FIG. B

