

# Small Hole Gage Set

## SERIES 154

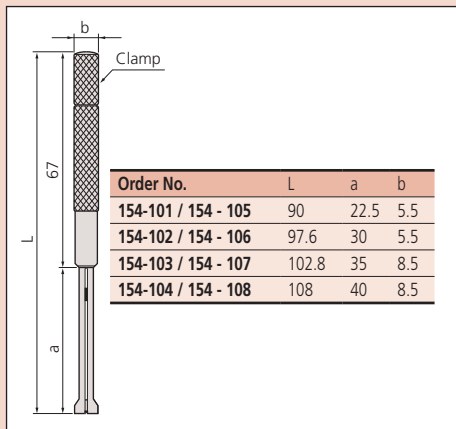
### FEATURES

- Used with an outside micrometer for measuring inside diameter of bores.
- 4 sizes of gages are supplied in a fitted pouch.
- Extra long for gaging deep and shallow holes, slots, and similar workpieces.
- Gaging surface is fully hardened to insure long tool life.



154-901

### DIMENSIONS



### SPECIFICATIONS

| Metric                 |               |                                                                                                                 |
|------------------------|---------------|-----------------------------------------------------------------------------------------------------------------|
| Total range            | Set Order No. | Assortment of gages                                                                                             |
| ø3 - 13mm (4-gage set) | 154-902       | ø3 - 5mm gage (154-101)<br>ø5 - 7.5mm gage (154-102)<br>ø7.5 - 10mm gage (154-103)<br>ø10 - 13mm gage (154-104) |

| Inch                          |               |                                                                                                                                    |
|-------------------------------|---------------|------------------------------------------------------------------------------------------------------------------------------------|
| Total range                   | Set Order No. | Assortment of gages                                                                                                                |
| .125" - .5" DIA. (4-gage set) | 154-901       | .125" - .2" DIA. gage (154-105)<br>.2" - .3" DIA. gage (154-106)<br>.3" - .4" DIA. gage (154-107)<br>.4" - .5" DIA. gage (154-108) |

# Telescoping Gage Set

## SERIES 155

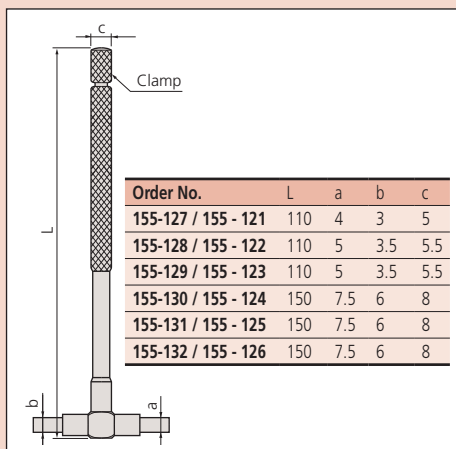
### FEATURES

- Spring-loaded plunger expands within the bore (or groove), allowing determination of the internal diameter (or groove width).
- With a knurled clamp.
- Supplied in a fitted pouch.



155-903

### DIMENSIONS



### SPECIFICATIONS

| Metric                 |               |                                                                                                                                                                          |
|------------------------|---------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Total range            | Set Order No. | Included in set                                                                                                                                                          |
| 8 - 150mm (6-gage set) | 155-905       | 8 - 12.7mm gage (155-127)<br>12.7 - 19mm gage (155-128)<br>19 - 32mm gage (155-129)<br>32 - 54mm gage (155-130)<br>54 - 90mm gage (155-131)<br>90 - 150mm gage (155-132) |

| Inch                       |               |                                                                                                                                                                                     |
|----------------------------|---------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Total range                | Set Order No. | Included in set                                                                                                                                                                     |
| .313 - 6" (6-gage set)     | 155-903       | .313" - .5" gage (155-121)<br>.5" - .75" gage (155-122)<br>.75" - 1.25" gage (155-123)<br>1.25" - 2.125" gage (155-124)<br>2.125" - 3.5" gage (155-125)<br>3.5" - 6" gage (155-126) |
| .50 - 6" (5-gage set)      | 155-904       | 155-122, 155-123, 155-124, 155-125, 155-126                                                                                                                                         |
| .315 - 2.125" (4-gage set) | 155-907       | 155-121, 155-122, 155-123, 155-124                                                                                                                                                  |

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